

VOLUME 09

**Bisley**  
WORKWEAR

**WORKSTYLE**



VOLUME 09

# Bisley

## WORKWEAR

# WORKSTYLE



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Australia is a gritty nation proud of its hardworking men and women. Work ethics and resolve are as much a part of our heritage as football, cricket and Sunday lunch. We pride ourselves on an ability to roll up our sleeves and get on with it, whether that's in the mines, on top of a skyscraper or in the factory.

Australian-owned and operated, Bisley Workwear has played a big part in this history of taming our hard land, closely bonded with all that is trustworthy, solid and down-to-earth. The company has been shaping the Australian workwear clothing industry since the 1950s, with old-fashioned ideals like quality, exceptional service and value for money.

But there is nothing old-fashioned about the technical innovations in Bisley's latest Workwear ranges, like **X Airflow** and **Flex & Move**. Bisley's workwear for men and women has always been top of its game in the field of safety as well as in classic craftsmanship and comfort. Today, Bisley's range of no-nonsense gear includes garments with inbuilt sun protection, insect barriers, static control, moisture control, and flame and water resistance – just for starters.

Bisley's diverse collection of **Workwear**, **Safetywear** and **Protective wear** is big on safety and tough-wearing materials. It's big on comfort and style. In fact, it's big on just about everything. Welcome to Bisley's latest catalogue, and I hope you'll put it through its paces!





# A big company with a history built on small company values.

**B**isley is the market leader in specialist branded apparel and has long been regarded as one of Australasia's most trustworthy, solid and honest brands.

The company began trading around 1950, when founders Emery Rusti and Alex Menczel commenced dabbling in the garment business. They hired a General Manager – former pig farmer John Woods – who employed men's shirts agent Keith Stewart to take these garments to market.

Some sixty years later, the Bisley brand offers a comprehensive range of Workwear, Safetywear and Protective wear for both men and women.

And to this day, Bisley is Australia's fastest growing workwear brand because of the good old-fashioned values the company still stands by: "We value integrity, so we do what we say we're going to do, on time and on budget."

Bisley partners with brands that share these values and business integrity.

Bisley also partners with the biggest and best independent testing laboratories to develop their garments. Using the latest in innovative technologies allows Bisley to maintain the highest quality and compliance of their Workwear, Safetywear and Protective wear for men and women.

It's the exceptional quality, competitive pricing and reliable accessibility of Bisley that sets this hardworking brand apart from the competition.

We put our customers first every time, servicing even the biggest orders with industry-best daily replenishment order fulfilments, consistent quality performance and service that exceed their expectations.

IT'S THE EXCEPTIONAL QUALITY, COMPETITIVE PRICING  
AND RELIABLE ACCESSIBILITY OF BISLEY THAT SETS THIS  
HARDWORKING BRAND APART FROM THE COMPETITION.



# Bisley WORKWEAR

# INNOVATION 04

At Bisley we've been working hard to deliver hard working clothing since 1958. Our iconic brand continues to engineer new and innovative workwear that handles the toughest jobs of the 21st century. Each garment is tested to meet the highest standards of quality control and we continue to surpass expectation. Inspired by the Australian worker, our workwear provides the ultimate in style and safety. Without compromising form for functionality, Bisley makes quality workwear for the big jobs.





A high performance alternative to standard workwear, the Flex & Move range is as much about style as it is about functionality.



Reinforced contrast shoulder patches and 3M piping.

Contrast arm pen pocket.

Reinforced contrast pocket patches.

Contoured two piece sleeve.

Mechanical stretch cotton fabric.

**FLEX & MOVE MECHANICAL  
STRETCH SHIRT BS6133**

# FLEX & MOVE

Made to move with you, with distinctive stretch fabrics, Flex & Move offers two tone, reinforced design for wear and tear. So you feel like yourself – relaxed – even in the toughest situations. The Flex & Move range includes shirts, pants and shorts.

Internal waist band with yellow trim.

Curved waistband with 7 belt loops.

D ring front RHS.

Front slant pockets.

Stretch back thigh panel.

Contrast stitching.

Engineered, double layered knee.

Polyester Oxford with antistatic yarn.

Cotton canvas.

Boot hem cut out cuff.

Contoured back shaped panel.

Reinforced contrast hem cuff.

## Bisley WORKWEAR **FLX & MOVE**

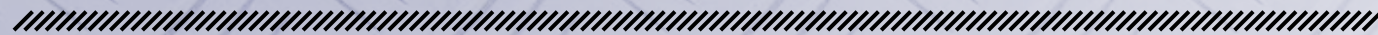
**FLEX & MOVE STRETCH PANT BPC6130**





# X AIRFLOW

Keep your cool on the job with Bisley's X Airflow™ Technology. Made with lightweight but durable ripstop fabric, this breathable workwear is engineered to perform as things heat up. The Bisley X Airflow™ shirt features five vents across the upper and lower back, shoulders, underarm and sides, plus breathable reflective tape, making it the ultimate cool workwear shirt.



**3M TAPED TWO TONE HI VIS  
X AIRFLOW™ RIPSTOP SHIRT BS6415T**

Multiple ventilation points across this garment provides unmatched cooling properties through key heat stress points: upper and lower back, underarm and front vents.



Curved waistband with 7 belt loops.



**X AIRFLOW™ 3M TAPED RIPSTOP ENGINEERED CARGO WORK PANT BPC6475T**



# FLAME RESISTANT

HRC3 Protection

At Bisley we take our responsibility to protect your workers seriously. This is why we use reputable international branded fabrics, such as Tencate Tecasafe® Plus and Westex Ultrasoft®, in our flame resistant product range. Tried and tested over time to give you the peace of mind that you and your workers are covered by the decades of experience, vigorous testing and strict quality control processes and standards that both Bisley and our technical fabric partners enforce across their businesses.

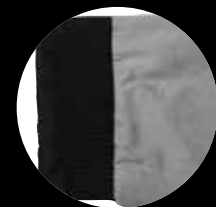
Protect your greatest asset. Your workers.



Detachable contoured shaped zip off hood.



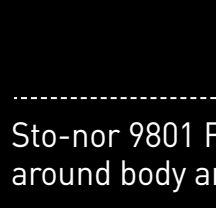
Two way radio loop or gas monitor loop on both sides.



Action back for extra movement and comfort.



Twin chest patch pockets with extended front yoke flap.



Adjustable sleeve cuff with internal inner sleeve cuff rib.



Waist seam welt pockets with flap and touch tape closure.



**TAPED TWO TONE HI VIS FR  
JACKET BJ8100T**

Sto-nor 9801 FR reflective taped hoop pattern around body and sleeve.





TENCATE TECASAFE® PLUS TAPED TWO TONE  
HI VIS FR VENTED SHIRT BS8082T



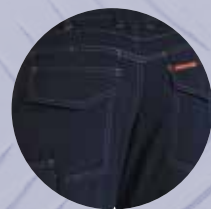
Back venting.



Underarm venting.



Full gusset sleeve  
cuff & plastic press  
stud sleeve closure.



Double back hip  
welt pockets.

Mobile phone pocket.



Diamond shaped crotch gusset.



TENCATE TECASAFE® PLUS TAPED ENGINEERED  
FR VENTED CARGO PANT BPC8092T

TENCATE  
**Tecasafe® Plus**

Bisley's flame resistant workwear meets the rigorous demands of high risk 21st century industry. This successful range provides premium protection from hazards such as arc flash and flash fire. We design hard-wearing garments, balancing maximum safety with a perfect fit. Whether you work in oil, gas, electrical, mining or infrastructure, your hottest jobs are what these garments protect against best.

TENCATE TECASAFE® PLUS TAPED TWO TONE  
HI VIS FR VENTED SHIRT BS8082T

TENCATE TECASAFE® PLUS FR TAPED  
ENGINEERED VENTED CARGO PANT  
BPC8092T

FR ventilation to combat heat stress

TENCATE  
**Tecasafe® Plus**  
**FLAME  
RESISTANT**



# NEW MODERN FIT

Our new modern fit workwear pants have been engineered with a lower front and back rise fit, to offer you style, comfort and functionality, so you can do your best work in all conditions, and let your workwear do the rest.

**COTTON DRILL FLAT FRONT WORK PANT BP6006**



**MODERN FIT 14X7 COTTON DRILL**

- Front and back rise height reduced by 4cm for snug fit.
- Reinforced self fabric bind on internal crotch.
- Thigh circumference reduced by one size.
- New improved heavy duty 14x7 drill for added strength.
- Designed for those that prefer to wear their pants on their lower waist.

**ORIGINAL COTTON DRILL WORK PANT BP6007**



**TRADITIONAL FIT 10X10 COTTON DRILL**

**3M TAPED COTTON DRILL WORK PANT BP6006T**  
**COTTON DRILL CARGO WORK PANT BPC6006**  
**3M TAPED COTTON DRILL CARGO WORK PANT BPC6006T**

New modern fit also available in

# NIGHT SAFETY

Wear on lower waist/hip.

Mobile phone pocket.

Reinforced self fabric bind on internal crotch.

New improved heavy duty 14x7 drill for added strength.



3M 8910 Reflective biomotion taped double hoop around leg.



**3M TAPED NIGHT COTTON DRILL PANT BP6808T**

Night range also available in

**3M TAPED NIGHT COVERALL BC6806T**  
**3M TAPED NIGHT DRILL SHIRT BS6807T**







# WOMEN IN THE WORKFORCE

Each of our key ranges feature designs especially tailored for women. Bisley's stylish women's wear is created for and inspired by the modern worker, featuring quality materials and modern design details. Look and feel feminine without compromising comfort and performance, with Bisley's Protective wear, X Airflow, Safetywear and everyday Workwear for women.



**WOMENS 3M TAPED TWO TONE HI VIS COOL  
LIGHTWEIGHT SHIRT BL6896**



**WOMENS X AIRFLOW™ RIPSTOP SHIRT BL6414**



**WOMENS 3M TAPED HI VIS  
INDUSTRIAL COOL VENT SHIRT BL6445T**



**WOMENS TENCATE TECASAFE® PLUS TAPED TWO TONE  
HI VIS FR LIGHTWEIGHT VENTED SHIRT BL8098T**



**X AIRFLOW™ WOMENS RIPSTOP VENTED  
WORK PANT BPL6474**



**WOMENS INDUSTRIAL ENGINEERED  
DRILL PANT BPL6021  
WOMENS 3M TAPED INDUSTRIAL  
ENGINEERED DRILL PANT BPL6021T**



**WOMENS COOL VENTED  
LIGHTWEIGHT PANT WITH  
CONTRAST STITCHING BPL6431  
WOMENS 3M TAPED COOL VENTED  
LIGHTWEIGHT PANT WITH  
CONTRAST STITCHING BPL6431T**



# SUPPORTING YOUR COMMUNITY

**REAL MEN  
WEAR PINK®**

NATIONAL  
BREAST CANCER  
FOUNDATION

Bisley have aligned with the National Breast Cancer Foundation (NBCF), as a Platinum Partner for the Real Men Wear Pink campaign. We know the kind of situations our customers face each day in our workwear, so we know how gigantic their hearts are, and we're asking them to wear those hearts on their sleeves. With \$3 from the sale of each Pink Shirt going toward the NBCF, don't you think it's time to man up and wear Pink?



NBCF embroidery on sleeve applies to all shirts in pink range.

Be part of the challenge, register today  
[realmenwearpink.org.au](http://realmenwearpink.org.au)

**3M TAPED TWO TONE HI VIS COOL  
LIGHTWEIGHT SHIRT BS6896**  
**3M TAPED COOL HI VIS  
LIGHTWEIGHT SHIRT BS6696T**





# Bisley WORKWEAR

## YOUR GUIDE TO ICONS

# ICONS 20

Our range of Workwear is developed with features to protect you from rain, insects, open flames and more...



### INDUSTRIAL

Reinforced stitching, bartacks, rivets and heavy duty fabrics mean Bisley Workwear products with this symbol have been developed for industrial environments or work places.



### STATIC CONTROL

Certain natural fibres do not attract static electricity (static neutral) and therefore reduce the risk of an electric shock to the body. 100% Cotton is the most common static control in garments. AS/NZS 1020:1995



### COOL LIGHTWEIGHT

We recognise the need for developing lightweight, breathable garments and have added mesh ventilation to key perspiration points on some garments.



### SUN PROTECTION

The ultraviolet radiation transmitted through a fabric to the skin is measured and given a rating of 15 (good protection), 30 (very good protection), 40 to 50+ (excellent protection). AS/NZS 4399:1996



### EASY-FIT

Whether you're an 'in-between' size or you prefer a comfortable stretch for freedom of movement, garments developed with an easy-fit can provide an ergonomic adjustment with no change to look or feel.



### MOISTURE CONTROL

Hydrophilic garments pull perspiration away from your skin to the outer layer of the fabric where it is able to evaporate faster, leaving your skin fresh and without excessive perspiration.



### STAIN REGUARD

DuPont, the world leader in fibre and fibre treatment technology use their ingenious stain release technology to provide garments with an easy cleaning solution.



### INSECT PROTECTION

Bisley Insect Protection permethrin treated garments offer a unique 100 wash guarantee, applied during the fabric process which won't harm you, only the mosquitoes trying to bite.



### INDUSTRIAL WASH

Bisley premium Industrial range is designed to withstand industrial washes at 75°C. Using superior imported German dyes for greater colourfastness and superior industrial strength 3M 9920 reflective tape.

### CORDURA®

Some Bisley Workwear garments have Cordura® incorporated into them to enhance tear and abrasion resistance, due to the high quality, resilient Nylon yarns used to create it.

### 3M Scotchlite™ Reflective Material

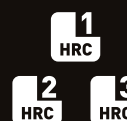
#### 3M REFLECTIVE TAPE

Bisley Safetywear utilise 3M reflective tape with patented retroreflection technology in 99% of the Hi Vis range. 8910 tape is for general domestic wash, 9920 is for industrial wash and 8935 is for flame resistant garments. AS/NZS 1906.4:2010



#### ANTI-BACTERIAL

Sanitized Silver effectively damages the cell membranes of bacteria and inhibits their growth. In addition, it hinders the reproduction of the bacteria responsible for odour development.



#### HRC

The Hazard Risk Category (HRC) outlines the ATPV requirement and the clothing types required to offer specific flame resistant protection. NFPA 70E



#### ATPV RATING

The minimum incident energy (in Calories per cubic centimetre) that protective equipment can be exposed to, to prevent the onset of a second-degree burn. NFPA 70E



#### FLAME RESISTANT

Garments made with fabrics that self-extinguish when the source of ignition is removed. The most commonly used test method is ASTM D6413.



#### WATER RESISTANT

Water resistant membranes are often added to the reverse side of rainwear fabrics to ensure that no water can penetrate from outside, keeping you dry in wet weather. AS 2001.2.18-1987



#### HIGH VISIBILITY MATERIAL

Bisley Safetywear High Visibility garments are developed to be seen in high-risk environments and protect you from work place hazards. AS/NZS 1906.4:2010



#### HI-VIS DAY ONLY

Day (D) Only garments are developed to be worn during the day time only and never at night. Hi-Vis colours are used to ensure you're seen in high-risk environments. AS/NZS 4602.1:2011



#### HI-VIS DAY OR NIGHT

Day/ Night (D/N) garments are developed to be worn both during the day and also at night. Hi-Vis colours accompanied with retroreflective taping offer maximum protection. AS/NZS 4602.1:2011



#### HI-VIS NIGHT ONLY

Night (N) Only garments are developed to be worn during the night time only as the retroreflective taping offers visibility from vehicle headlights. AS/NZS 4602.1:2011





#### AS/NZS 1957:1998

Bisley Workwear garments meet the requirements of AS/NZS 1957:1998 that outlines the care instructions needed to ensure proper care of the garment.



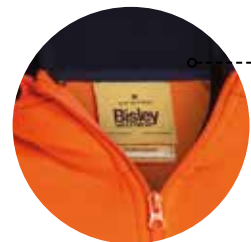
#### AS/NZS 4602.1:2011

This standard covers the needs of workers in situations where vehicles may be approaching them at speed, in time for any necessary safety action to be taken, or any other industrial situation of similar risk levels where workers need to be seen at a distance, against a complex visual background.



#### AS/NZS 1906.4:2010

Bisley Safetywear garments use high visibility materials made from durable woven or knitted fabrics and are tested for high daytime visibility. Our high quality fabrics and tapes are tried and tested to this standard to ensure you're protected in high risk situations.



#### AS/NZS 2392:1999

Bisley Workwear garments meet the requirements of AS/NZS 2392:1999, which outlines the method for permanent labelling with the brand name, size, care instructions, fibre content and country of origin.



#### AS/NZS 4399:1996

All garments that comply with this standard deliver ultraviolet protection, commonly known as UPF. Where the most effective sun protection is required, we recommend a garment that covers the full arm and leg area and has a sun protection rating of UPF 50+.



**Bisley**  
WORKWEAR

# AUSTRALIAN & INTERNATIONAL 23 STANDARDS

As well as making you comfortable, Bisley Workwear garments are developed and tested to meet stringent industry standards and deliver work health and safety (WHS) solutions.

#### AS/NZS 2622:1996

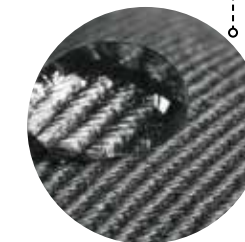
Bisley Workwear garments meet the requirements of AS/NZS 2622:1996, which outlines the method for labelling of fibre content in textile products.



3M Taped Two Tone Hi Vis Industrial Cool Vent Shirt  
**BS6448T**

#### AS 2001.2.18-1987

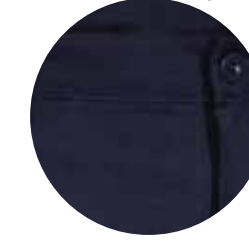
Bisley Workwear 'waterproof' garments are deemed compliant when no water has passed through it over an 18-hour period. These garments have a water-repellent or water-resistant coating that stops moisture from reaching the wearer in wet weather conditions.



3M Taped Industrial Engineered Cargo Pant  
**BPC6021T**

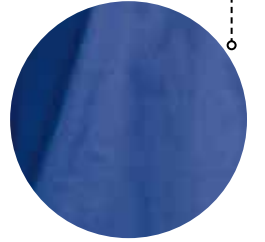
#### AS/NZS 1020:1995

Bisley Workwear offers a large range of natural cotton fibre products, which naturally avoid the generation of static electricity by remaining neutral, therefore increasing the wearer's comfort.



#### ISO 14184-1.1998

Fabrics used in Bisley Workwear garments are tested regularly to ensure that naturally created formaldehyde levels are kept to the safe minimum standard set out by the ACCC (Australian Competition & Consumer Commission). Bisley Workwear garments are free from formaldehyde.





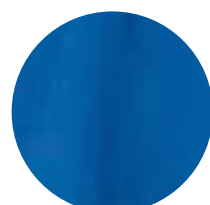


Scott Cam's signature  
Bisley workshirt BSC6433.



Centre back box pleat  
for increased freedom  
of movement across  
shoulders.

Durable,  
twin-needle  
top stitching  
at side seams  
stabilise the  
shirt seams  
from breaking  
and tearing.



Provides protection against ultraviolet rays 50+.



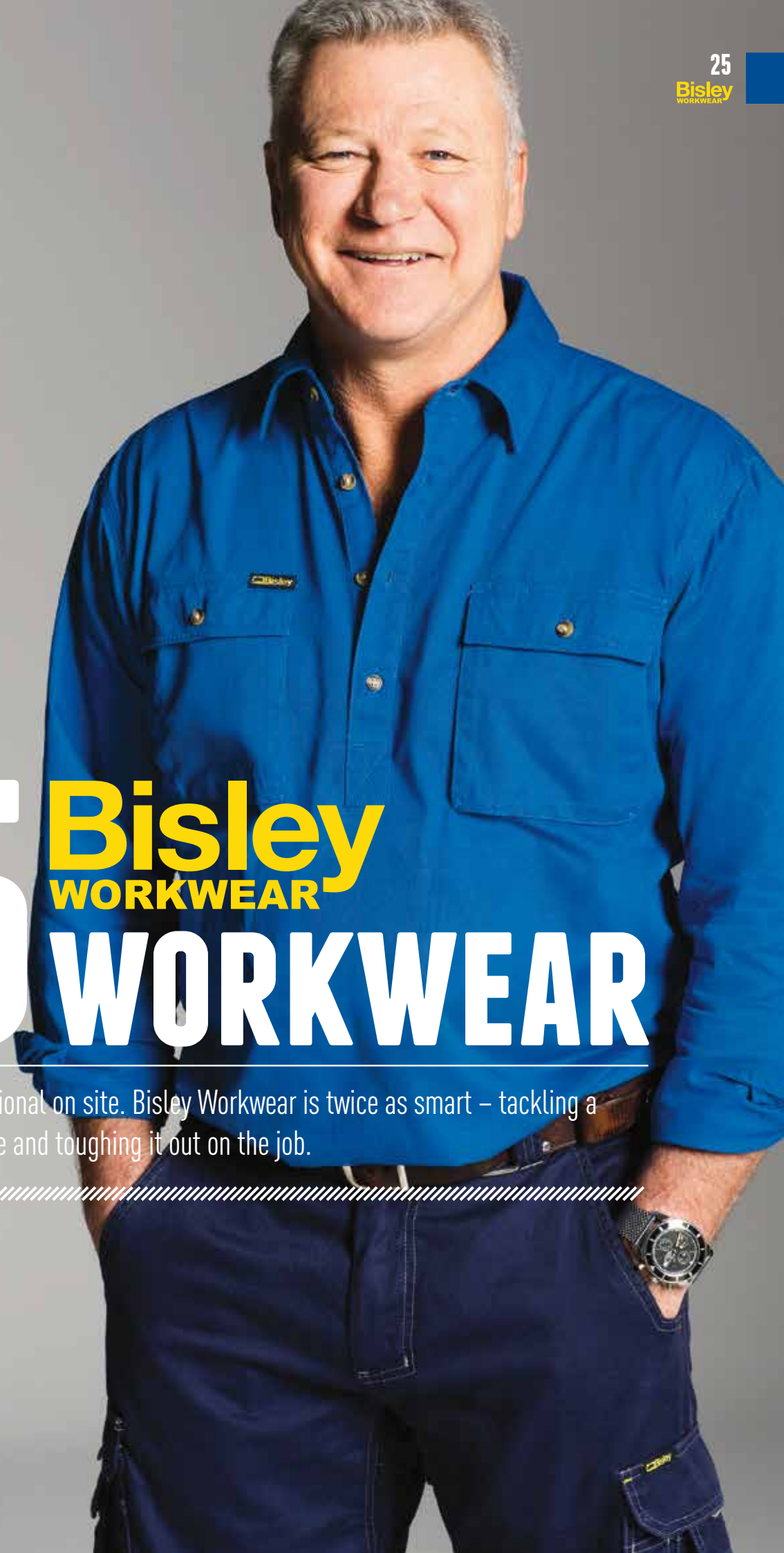
Closed Front  
Cotton Drill Shirt  
**BSC6433**

Refer to page 28 for more features and colours.

# 25 Bisley WORKWEAR

Look and feel professional on site. Bisley Workwear is twice as smart – tackling a client meeting in style and toughing it out on the job.

Closed Front  
Cotton Drill Shirt  
**BSC6433**







**FLEX & MOVE MECHANICAL STRETCH SHIRT**  
**BS1133**

- / Mechanical stretch fabric for extra comfort and movement
- / Contrast polyester patches to prevent wear and tear at highly abrasive areas
- / 3M 8710 Reflective cord piping along front and back shoulder yoke
- / Mitred chest pockets with touch tape closure
- / Left pocket with pen division and hidden phone pouch
- / Two piece structured collar
- / Antistatic carbon yarn in polyester patches for added static control

**COLOURS (CODE)**

Black (BBLK)  
Khaki (BCDR)  
Charcoal (BCCG)

**SIZES**

XS-6XL  
Active Fit

**FABRIC**

100% Cotton (Mechanical Stretch) 145gsm  
98% Polyester, 2% Carbon Oxford 180gsm



**X AIRFLOW™ RIPSTOP SHIRT**  
**BS6414**

- / Twin chest patch pockets with touch tape closure
- / Contoured shape two piece sleeve
- / Twin sleeve patch pocket and flap with pen division
- / Hidden roll up sleeve tab in sleeve pocket
- / Two piece structured collar
- / Two button adjustable sleeve cuff

**COLOURS (CODE)**

Navy (BPCT)  
Charcoal (BCCG)

**SIZES**

S-6XL  
Modern fit

**FABRIC**

100% Cotton Ripstop 150gsm  
100% Cotton Open Mesh 125gsm



**FLEX & MOVE MECHANICAL STRETCH SHIRT**  
**BS6133**

- / Mechanical stretch fabric for extra comfort and movement
- / Contrast polyester patches to prevent wear and tear at highly abrasive areas
- / 3M 8710 Reflective cord piping along front and back shoulder yoke
- / Mitred chest pockets with touch tape closure
- / Left pocket with pen division and hidden phone pouch
- / Two piece structured collar
- / Contoured shape two piece sleeve
- / Antistatic carbon yarn in polyester patches for added static control
- / Two button adjustable sleeve cuff

**COLOURS (CODE)**

Black (BBLK)  
Khaki (BCDR)  
Charcoal (BCCG)

**SIZES**

XS-6XL  
Active Fit

**FABRIC**

100% Cotton (Mechanical Stretch) 145gsm  
98% Polyester, 2% Carbon Oxford 180gsm



**WOMENS X AIRFLOW™ RIPSTOP SHIRT**  
**BL6414**

- / Twin chest patch pockets with touch tape closure
- / Contoured shape two piece sleeve
- / Twin sleeve patch pocket and flap with pen division
- / Hidden roll up sleeve tab in sleeve pocket
- / Two piece structured collar
- / Two button adjustable sleeve cuff

**COLOURS (CODE)**

Navy (BPCT)  
Charcoal (BCCG)

**SIZES**

8-24

**FABRIC**

100% Cotton Ripstop 150gsm  
100% Cotton Open Mesh 125gsm



**ORIGINAL COTTON DRILL SHIRT**  
**BS1433**

- / Two pleated pockets with button down flaps
- / Left chest pocket with pen division
- / Centre back box pleat
- / Two piece structured collar
- / Contrast natural coloured buttons



**COLOURS (CODE)**

Black (BBLK)  
Khaki (BCDR)  
Bottle (BGRG)  
Navy (BPCT)

**SIZES**

S-6XL

**FABRIC**

100% Cotton Preshrunk Drill 190gsm



**COOL LIGHTWEIGHT DRILL SHIRT**  
**BS1893**

- / Two ventilated mesh back panels for airflow
- / Underarm mesh ventilation for breathability
- / Two button down chest pockets
- / Left chest pocket with pen division
- / Two piece structured collar



**COLOURS (CODE)**

Khaki (BCDR)  
Navy (BPCT)

**SIZES**

S-6XL

**FABRIC**

100% Cotton Preshrunk Drill 155gsm  
100% Cotton Open Mesh 200gsm



**ORIGINAL COTTON DRILL SHIRT**  
**BS6433**

- / Two pleated pockets with button down flaps
- / Left chest pocket with pen division
- / Centre back box pleat
- / Two piece structured collar
- / Contrast natural coloured buttons
- / Two button adjustable sleeve cuff



**COLOURS (CODE)**

Black (BBLK)  
Khaki (BCDR)  
Bottle (BGRG)  
Navy (BPCT)

**SIZES**

S-6XL

**FABRIC**

100% Cotton Preshrunk Drill 190gsm



**COOL LIGHTWEIGHT DRILL SHIRT**  
**BS6893**

- / Two ventilated mesh back panels for airflow
- / Underarm mesh ventilation for breathability
- / Two button down chest pockets
- / Left chest pocket with pen division
- / Two piece structured collar
- / Full gusset sleeve cuff



**COLOURS (CODE)**

Khaki (BCDR)  
Navy (BPCT)

**SIZES**

S-6XL

**FABRIC**

100% Cotton Preshrunk Drill 155gsm  
100% Cotton Open Mesh 200gsm





**CLOSED FRONT COTTON  
DRILL SHIRT  
BSC1433**

- / Half placket
- / Two cargo chest pockets with button down flaps
- / Left chest pocket with pen division
- / Centre back box pleat
- / Two piece structured collar
- / Contrast natural coloured buttons



**COLOURS (CODE)**

Khaki (BCDR)  
Bottle (BGRG)  
Navy (BPCT)

**SIZES**

S-6XL

**FABRIC**

100% Cotton Preshrunk Drill 190gsm



**CLOSED FRONT COTTON DRILL SHIRT  
BSC6433**

- / Half placket
- / Two cargo chest pockets with button down flaps
- / Left chest pocket with pen division
- / Centre back box pleat
- / Two piece structured collar
- / Contrast natural coloured buttons
- / Two button adjustable sleeve cuff



**COLOURS (CODE)**

Khaki (BCDR)  
Bottle (BGRG)  
Navy (BPCT)  
Royal (BVCB)

**SIZES**

S-6XL (Khaki, Navy, Bottle)  
XS-6XL (Royal)

**FABRIC**

100% Cotton Preshrunk Drill 190gsm



**CHAMBRAY SHIRT  
B71407**

- / Double chest mitred patch pockets with buttoned opening
- / Left chest pocket with pen division
- / Centre back box pleat with locker loop
- / Classic chambray weave fabric
- / Two piece structured buttoned down collar
- / Contrast coloured buttons and stitching



**COLOURS (CODE)**

Blue (BWED)

**SIZES**

XS-6XL

**FABRIC**

100% Cotton Chambray 150gsm



**WOMENS CHAMBRAY SHIRT  
B71407L**

- / Panelled front with bust and waist shaping
- / Double chest mitred patch pockets with buttoned opening
- / Left chest pocket with pen division
- / Two piece structured buttoned down collar
- / Contrast coloured buttons and stitching
- / Classic chambray weave fabric



**COLOURS (CODE)**

Blue (BWED)

**SIZES**

8-24

**FABRIC**

100% Cotton Chambray 150gsm



**MENS POLY/COTTON  
POLO SHIRT  
BK1290**

- / Rib knit collar
- / Left chest pocket with pen division
- / Three button front placket



**COLOURS (CODE)**

Black (BBLK)  
Navy (BPCT)

**SIZES**

XS-3XL

**FABRIC**

65% Polyester/ 35% Cotton Pique Knit  
180gsm



**WOMENS DRILL SHIRT  
BL6339**

- / Re-engineered sleeve fit
- / Panelled front with bust and waist shaping
- / Two chest pockets with button down flaps
- / Two piece structured collar
- / Left pocket with pen division
- / Two button adjustable sleeve cuff



**COLOURS (CODE)**

Khaki (BCDR)  
Navy (BPCT)

**SIZES**

8-24

**FABRIC**

100% Cotton Preshrunk Drill 190gsm



**CHAMBRAY SHIRT  
B76407**

- / Double chest mitred patch pockets with buttoned opening
- / Left chest pocket with pen division
- / Centre back box pleat with locker loop
- / Two button adjustable sleeve cuff
- / Classic chambray weave fabric
- / Two piece structured buttoned down collar
- / Contrast coloured buttons and stitching



**COLOURS (CODE)**

Blue (BWED)

**SIZES**

XS-6XL

**FABRIC**

100% Cotton Chambray 150gsm



**WOMENS CHAMBRAY SHIRT  
B76407L**

- / Panelled front with bust and waist shaping
- / Double chest mitred patch pockets with buttoned opening
- / Left chest pocket with pen division
- / Two piece structured buttoned down collar
- / Two button adjustable sleeve cuff
- / Contrast coloured buttons and stitching
- / Classic chambray weave fabric



**COLOURS (CODE)**

Blue (BWED)

**SIZES**

8-24

**FABRIC**

100% Cotton Chambray 150gsm





**EPAULETTE SHIRT  
B71526**

- / Button down shoulder epaulettes
- / Two pleated pockets with button down flaps
- / Left chest pocket with pen division
- / Centre back box pleat with locker loop
- / Two piece structured collar
- / Lightweight fabric

Sky White

**COLOURS (CODE)**  
Sky (BPLB)  
White (BWHT)

**SIZES**  
XS–4XL

**FABRIC**  
65% Polyester, 35% Cotton Solid Dyed  
Poplin 110gsm



**EPAULETTE SHIRT  
B76526**

- / Button down shoulder epaulettes
- / Two pleated pockets with button down flaps
- / Left chest pocket with pen division
- / Centre back box pleat with locker loop
- / Two piece structured collar
- / Lightweight fabric
- / Two button adjustable sleeve cuff

Sky White

**COLOURS (CODE)**  
Sky (BPLB)  
White (BWHT)

**SIZES**  
XS–4XL

**FABRIC**  
65% Polyester, 35% Cotton Solid Dyed  
Poplin 110gsm



**PERMANENT PRESS SHIRT  
BS1526**

- / Two piece structured collar
- / Two button down flap pockets
- / Left chest pocket with pen division
- / Centre back box pleat with locker loop
- / Lightweight fabric

**COLOURS (CODE)**  
Midnight (BDKN)  
Sand (BPEY)  
Sky (BPLB)  
White (BWHT)

**SIZES**  
XS–6XL

**FABRIC**  
65% Polyester, 35% Cotton Solid Dyed  
Poplin 110gsm

Sky, Sand White Midnight



**PERMANENT PRESS SHIRT  
BS6526**

- / Two piece structured collar
- / Two button down flap pockets
- / Left chest pocket with pen division
- / Centre back box pleat with locker loop
- / Lightweight fabric
- / Two button adjustable sleeve cuff

**COLOURS (CODE)**  
Midnight (BDKN)  
Sand (BPEY)  
Sky (BPLB)  
White (BWHT)

**SIZES**  
XS–6XL

**FABRIC**  
65% Polyester, 35% Cotton Solid Dyed  
Poplin 110gsm

Sky, Sand White Midnight



**OXFORD SHIRT  
BS1030**

- / Two button down pleated flap pockets with mitred corners
- / Left chest pocket with pen division
- / Centre back box pleat
- / Sleeve cuff with button tab
- / Two piece structured collar
- / Contrast, marbled finish buttons

**COLOURS (CODE)**  
Blue (BCRU)  
Green (BLWR)

**SIZES**  
S–6XL (Blue)  
S–3XL (Green)

**FABRIC**  
65% Polyester, 35% Cotton Oxford 135gsm



**OXFORD SHIRT  
BS6030**

- / Two button down pleated flap pockets with mitred corners
- / Left chest pocket with pen division
- / Centre back box pleat
- / Two button adjustable sleeve cuff
- / Two piece structured collar
- / Contrast, marbled finish buttons

**COLOURS (CODE)**  
Blue (BCRU)  
Green (BLWR)

**SIZES**  
S–6XL

**FABRIC**  
65% Polyester, 35% Cotton Oxford 135gsm



**MINI TWILL SHIRT  
BS1255**

- / Two inverted pleated pockets with button down flaps
- / Left chest pocket with pen division
- / Centre back box pleat with stitching detail
- / Two piece structured collar with button down points
- / Contrast coloured buttons

**COLOURS (CODE)**  
Stone (BCEM)

**SIZES**  
S–3XL

**FABRIC**  
100% Cotton Preshrunk Drill 155gsm



**MINI TWILL SHIRT  
BS6255**

- / Two inverted pleated pockets with button down flaps
- / Left chest pocket with pen division
- / Centre back box pleat with stitching detail
- / Two piece structured collar with button down points
- / Two button adjustable sleeve cuff
- / Contrast coloured buttons

**COLOURS (CODE)**  
Stone (BCEM)

**SIZES**  
S–6XL

**FABRIC**  
100% Cotton Preshrunk Drill 155gsm



**ADVENTURE SHIRT  
BS6145**

- / Large, internal, vented upper back area
- / Two pleated chest pockets with touch tape flaps
- / Pen holder on both pockets
- / Sunglasses hook near centre left pocket
- / Roll-up sleeve tabs with buttons
- / Two piece structured collar
- / Two button adjustable sleeve cuff

**COLOURS**  
Black (BBLK)  
Sand (BSAN)

**SIZES**  
S–3XL

**FABRIC**  
100% Cotton Preshrunk Drill 155gsm  
100% Polyester Mesh Ventilation







**METRO SHIRT  
BS1031**

- / Two button down pleated flap pockets with mitred corners
- / Left chest pocket with pen division
- / Double back pleats for increased shoulder movement
- / Two piece structured collar
- / Self coloured marbled finish buttons



**COLOURS (CODE)**

Blue (BBYD)

**SIZES**

S–3XL

**FABRIC**

65% Polyester, 35% Yarn-Dyed Cotton 100gsm



**METRO SHIRT  
BS6031**

- / Two button down flap pockets with mitred corners
- / Left chest pocket with pen division
- / Double back pleats for increased shoulder movement
- / Two button adjustable sleeve cuff
- / Two piece, reinforced structured collar
- / Self coloured marbled finish buttons



**COLOURS (CODE)**

Blue (BBYD)

**SIZES**

S–3XL

**FABRIC**

65% Polyester, 35% Yarn-Dyed Cotton 100gsm



**WOMENS CROSS DYED SHIRT  
BL1646**

- / Panelled front with bust and waist shaping
- / Back pleats for increased shoulder movement
- / Two piece structured collar



**COLOURS (CODE)**

Blue (BWED)

**SIZES**

8–24

**FABRIC**

65% Polyester, 35% Cotton Cross-Dyed Poplin 110gsm



**WOMENS CROSS DYED SHIRT  
BL6646**

- / Panelled front with bust and waist shaping
- / Two button adjustable sleeve cuff
- / Back pleats for increased shoulder movement
- / Two piece structured collar



**COLOURS (CODE)**

Blue (BWED)

**SIZES**

8–24

**FABRIC**

65% Polyester, 35% Cotton Cross-Dyed Poplin 110gsm



Engineered, double layered knee.

**FLEX & MOVE STRETCH PANT  
BPC6130**

- / Contrast stretch canvas – front and back upper hip and back inner thigh
- / Curved waistband to prevent gaping at back
- / Front slant pockets
- / RHS leg utility pocket, with ruler, mobile phone, card and pen division
- / LHS welt cargo pocket
- / Twin back pockets with reinforced patches
- / Double layered shaped knee
- / Back shaped knee pane
- / Hem boot cuff
- / Seven reinforced wider and stronger belt loops with hanger loop on front RHS leg

**COLOURS (CODE)**

Black (BBLK)  
Khaki (BCDR)  
Charcoal (BCCG)

**SIZES**

72–112R, 87–132S  
Active Fit

**FABRIC**

100% Cotton Canvas (Duck Weave) 265gsm  
97% Cotton 3% Spandex (Stretch Canvas) 200gsm  
98% Polyester, 2% Carbon Oxford 180gsm







**X AIRFLOW™ RIPSTOP VENTED WORK PANT  
BP6474**

- / Modern lower waist fit
- / Curved waistband to prevent gaping at back
- / Front slant pockets
- / YKK zipper
- / Front LHS multi-purpose pocket and flap
- / Twin back pockets with reinforced patches
- / Back RHS leg ruler pocket with pen and knife division
- / Back yoke and diamond shape crotch ventilation



- / Double layered knee patches with touch tape openings to insert knee pad (pads not included)
- / Seven reinforced wider and stronger belt loops

**COLOURS (CODE)**

Black (BBLK)  
Charcoal (BCCG)  
Navy (BPCT)

**SIZES**

77–112R, 87–132S  
Modern fit

**FABRIC**

100% Cotton Ripstop 234gsm  
100% Cotton Open Mesh 125gsm



**WOMENS X AIRFLOW™ RIPSTOP VENTED WORK PANT  
BPL6474**

- / Curved waistband to prevent gaping at back
- / Front slant pockets
- / YKK zipper
- / Multi purpose pockets on front legs
- / Twin back pockets with reinforced patches
- / Seven reinforced wider and stronger belt loops
- / Back yoke ventilation
- / Front double layered knee patches



**COLOURS (CODE)**

Black (BBLK)  
Charcoal (BCCG)  
Navy (BPCT)

**SIZES**

6–24

**FABRIC**

100% Cotton Twill Ripstop 234gsm  
100% Cotton Open Mesh 125gsm



**ORIGINAL COTTON DRILL WORK PANT  
BP6007**

- / Mobile phone pocket on right side
- / Seven reinforced belt loops
- / Single front pleats
- / Back patch pockets
- / Two side angled pockets
- / Coin pocket in waistband
- / YKK zipper



**COLOURS (CODE)**

Khaki (BCDR)  
Bottle (BGRG)  
Navy (BPCT)

**SIZES**

77–112R, 87–132S, 74–94L

**FABRIC**

100% Cotton Preshrunk Drill 310gsm



**WOMENS ORIGINAL COTTON DRILL WORK PANT  
BPL6007**

- / Mobile phone pocket on right side
- / Key loop on front left side
- / Two angled side pockets
- / YKK zipper
- / Back patch pockets



**COLOURS (CODE)**

Navy (BPCT)

**SIZES**

6–24

**FABRIC**

100% Cotton Preshrunk Drill 310gsm



**X AIRFLOW™ RIPSTOP ENGINEERED CARGO WORK PANT  
BPC6475**

- / Modern engineered fit with contoured leg
- / Curved waistband to prevent gaping at back
- / Front slant pockets
- / YKK zipper
- / RHS leg utility pocket, including ruler, mobile phone, card and pen division
- / LHS leg multi cargo pocket, mobile phone pocket and two pen divisions
- / Twin back pockets with reinforced patches
- / Seven reinforced wider and stronger belt loops

- / Double layer contoured knee
- / Hem boot cuff

**COLOURS (CODE)**

Black (BBLK)  
Charcoal (BCCG)  
Navy (BPCT)

**SIZES**

77–112R, 87–132S  
Modern fit

**FABRIC**

100% Cotton Ripstop 234gsm



**ORIGINAL 8 POCKET CARGO PANT  
BPC6007**

- / Adjustable side tab on waistband
- / YKK zipper
- / Two side angled pockets
- / Two side welt pockets
- / Two side cargo pockets with touch tape flaps
- / Two back flat pockets with touch tape flaps



**COLOURS (CODE)**

Black (BBLK)  
Khaki (BCDR)  
Bottle (BGRG)  
Navy (BPCT)

**SIZES**

77–112R, 87–132S, 74–94L

**FABRIC**

100% Cotton Preshrunk Drill 310gsm



**COOL VENTED LIGHTWEIGHT CARGO PANT WITH CONTRAST STITCHING  
BPC6431**

- / Curved waistband to prevent gaping at back
- / Eleven multifunctional pockets including mirrored cargo pockets
- / Back yoke and diamond shape crotch gusset ventilation
- / All stress points reinforced with heavy duty bartacks
- / Seven reinforced wider and stronger belt loops
- / YKK zipper

**COLOURS (CODE)**

Navy (BPCT)

**SIZES**

77–112R, 87–132S

**FABRIC**

100% Cotton Preshrunk Drill 190gsm  
100% Polyester Mesh



Soft feel fabric.



**WOMENS COOL VENTED LIGHTWEIGHT PANT WITH CONTRAST STITCHING  
BPL6431**

- / Mitred angled front pockets
- / Back yoke with open mesh vents
- / Welt leg pockets with touch tape closure
- / YKK zipper
- / RHS back patch pocket

**COLOURS (CODE)**

Navy (BPCT)

**SIZES**

6–24

**FABRIC**

100% Cotton Preshrunk Drill 190gsm  
100% Polyester Mesh



Soft feel fabric.





### INDUSTRIAL ENGINEERED CARGO PANT BPC6021

- / Engineered fit – contoured shaped leg and knee
- / Curved waistband to prevent gaping at back
- / Ten multifunctional pockets including hidden tool pockets
- / Mitred patch pockets
- / Double layer knee for protection against wear and tear
- / Diamond crotch gusset for extra comfort and to prevent crotch splitting
- / YKK zipper
- / Seven wider and stronger belt loops
- / Thicker and stronger top stitching thread

#### COLOURS (CODE)

Navy (BPCT)

#### SIZES

77–112R, 87–132S, 74–94L

#### FABRIC

100% Cotton Preshrunk Drill 310gsm



### WOMENS INDUSTRIAL ENGINEERED DRILL PANT BPL6021

- / Engineered fit – contoured shaped leg and knee
- / Curved waistband to prevent gaping at back
- / Four multifunctional pockets including cargo style welt pocket
- / Mitred patch pockets
- / Double layer knee for protection against wear and tear
- / YKK zipper
- / Seven wider and stronger belt loops
- / Thicker and stronger top stitching thread

#### COLOURS (CODE)

Navy (BPCT)

#### SIZES

6–24

#### FABRIC

100% Cotton Preshrunk Drill 310gsm



### COTTON DRILL COOL LIGHTWEIGHT WORK PANT BP6899

- / Two side angled pockets with right internal fob pocket
- / YKK zipper
- / Utility open pocket with touch tape closure and pen division
- / Cargo pocket with gusset touch tape closure
- / Eyelet ventilation between legs
- / Double layered knee for extra strength

#### COLOURS (CODE)

Navy (BPCT)

#### SIZES

77–112R, 87–132S, 74–94L

#### FABRIC

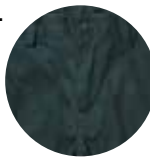
100% Cotton Preshrunk Drill 190gsm



Eyelet crotch ventilation.



Reduced rise.



### COTTON DRILL FLAT FRONT WORK PANT BP6006

- / 14x7 heavy duty drill
- / Engineered fit with internal reinforced front rise
- / Reinforced stitching at front and back rise
- / YKK zipper
- / Seven reinforced belt loops
- / Coin pocket in waistband
- / Back patch pockets



#### COLOURS (CODE)

Bottle (BGRG)

Navy (BPCT)

#### SIZES

77–112R, 87–132S

#### FABRIC

100% Cotton Preshrunk Drill 310gsm



### COTTON DRILL CARGO WORK PANT BPC6006

- / 14x7 heavy duty drill
- / Engineered fit with internal reinforced front rise
- / Reinforced stitching at front and back rise
- / YKK zipper
- / Two side angled pockets
- / Two side cargo pockets with touch tape flaps
- / LHS leg with one welt pocket with touch tape closure



- / Two back welt pockets with touch tape flaps
- / Seven reinforced belt loops

#### COLOURS (CODE)

Bottle (BGRG)

Navy (BPCT)

#### SIZES

77–112R, 87–132S

#### FABRIC

100% Cotton Preshrunk Drill 310gsm



### COOL LIGHTWEIGHT UTILITY PANT BP6999

- / Two side angled pockets with right internal fob pocket
- / YKK zipper
- / Utility open pocket with touch tape closure and pen division
- / Cargo pocket with gusset touch tape closure
- / Eyelet ventilation between legs
- / Double layered knee for extra strength



#### COLOURS (CODE)

Black (BBLK)

Khaki (BCDR)

Bottle (BGRG)

Navy (BPCT)

#### SIZES

77–112R, 87–132S, 74–94L

#### FABRIC

100% Cotton Preshrunk Drill 240gsm



Contrast Cordura® knee patches for increased durability.

### RAZAR CORDURA® UTILITY PANT BPUG110

- / Invista™ Cordura® patched pockets and knee patches for increased durability
- / Back knife/tool pocket
- / Front double layered knee patches with touch tape openings to insert knee pads (knee pads not included)
- / Back reinforced patch pockets
- / Left leg patch pocket with phone division
- / Angled side pockets



#### COLOURS (CODE)

Khaki (BCDR)

Navy (BPCT)

#### SIZES

77–112R, 92–102S

#### FABRIC

100% Cotton Duck Weave 350gsm

Invista™ Cordura® 100% Nylon with Silicon

Wash 500Dx500D





**INDUSTRIAL STRAIGHT LEG  
WORK DENIM JEAN  
BP6053**

- / Modern lower waist straight leg fit
- / Garment washed for comfort
- / Classic five pocket styling with front angle shaped access
- / Twin needle and triple needle top stitching for extra durability
- / YKK zipper

**COLOURS (CODE)**  
Dark Denim (BDAD)

**SIZES**  
77-112R, 92-132S, 74-94L

**FABRIC**  
100% Cotton Denim 490gsm (14.5oz)



**WOMENS INDUSTRIAL BOOT LEG  
WORK DENIM JEAN  
BPL6053**

- / Modern subtle boot leg fit
- / Garment washed for comfort
- / Classic five pocket styling with front angle shaped access
- / Twin needle and triple needle top stitching for extra durability
- / YKK zipper

**COLOURS (CODE)**  
Dark Denim (BDAD)

**SIZES**  
8-24

**FABRIC**  
100% Cotton Denim 490gsm (14.5oz)



**ROUGH RIDER DENIM JEANS  
BP6050**

- / YKK zipper
- / Reinforced riveted stress points
- / Double stitched seams for increased durability
- / Stone wash finish
- / Five pocket jean with six belt loops



**COLOURS (CODE)**  
Denim (BTWB)

**SIZES**  
77-112R, 92-132S, 74-94L

**FABRIC**  
100% Cotton Denim 465gsm (13.75oz)



**CHINO PANT EASY-FIT WAIST  
BP6092**

- / Easy-fit adjustable waist
- / Flat front design
- / Coin pocket concealed in waistband
- / YKK zipper
- / Back welt pockets with button opening
- / Two angled side pockets
- / Eight reinforced belt loops



**COLOURS (CODE)**  
Taupe (BCND)  
Navy (BTOE)

**SIZES**  
77-112R

**FABRIC**  
100% Cotton Preshrunk Chino 240gsm



Chino pant with an easy-fit waistband.



**ROUGH RIDER DENIM STRETCH JEANS  
BP6712**

- / Stretch denim for extra comfort
- / Regular fit leg and waist
- / Five pocket jean with six belt loops
- / YKK zipper
- / Reinforced riveted stress points
- / Double stitched seams for increased durability
- / Stone wash finish

**COLOURS (CODE)**  
Denim (BTWB)

**SIZES**  
77-112R, 92-132S, 74-94L

**FABRIC**  
95% Cotton Denim, 5% Elastane 465gsm (13.75oz)



**WOMENS ROUGH RIDER DENIM  
STRETCH JEANS  
BPL6712**

- / Stretch denim for extra comfort
- / Regular fit leg and waist
- / Five pocket jean with six belt loops
- / YKK zipper
- / Reinforced riveted stress points
- / Double stitched seams for increased durability
- / Stone wash finish

**COLOURS (CODE)**  
Denim (BTWB)

**SIZES**  
8-24

**FABRIC**  
95% Cotton Denim, 5% Elastane 465gsm (13.75oz)



**PERMANENT PRESS TROUSER  
BP6123D**

- / Easy-fit adjustable waist
- / Coin pocket in waistband
- / YKK zipper
- / Single front pleat
- / Back welt pockets with button opening
- / Two side angled pockets



**COLOURS (CODE)**  
Black (BBLK)  
Navy (BTOE)

**SIZES**  
77-122R, 87-132S

**FABRIC**  
65% Polyester, 35% Viscose Gabardine  
235gsm with DuPont Stain ReGuard Finish



**PERMANENT PRESS SHORT  
BSH1123D**

- / Easy-fit adjustable waist
- / Coin pocket in waistband
- / YKK zipper
- / Single front pleats
- / Back welt pockets with button opening
- / Two angled side pockets



**COLOURS (CODE)**  
Black (BBLK)  
Navy (BTOE)

**SIZES**  
77-112

**FABRIC**  
65% Polyester, 35% Viscose  
Gabardine 235gsm  
with DuPont Stain ReGuard Finish





**FLEX & MOVE MECHANICAL  
STRETCH SHORT  
BSHC1130**

- / Contrast stretch canvas – front and back upper hip and back inner thigh
- / Curved waistband to prevent gaping at back
- / Front slant pockets
- / RHS leg utility pocket, with ruler, mobile phone, card and pen division
- / LHS welt cargo pocket
- / Twin back pockets with reinforced patches
- / Seven reinforced wider and stronger belt loops with hanger loop on front RHS leg



**COLOURS (CODE)**

Black (BBLK)  
Khaki (BCDR)  
Charcoal (BCCG)

**SIZES**

72–132

Active Fit

**FABRIC**

100% Cotton Canvas (Duck Weave) 265gsm  
97% Cotton 3% Spandex (Stretch Canvas) 200gsm  
98% Polyester, 2% Carbon Oxford 180gsm



**X AIRFLOW™ RIPSTOP  
VENTED WORK SHORT  
BSH1474**

- / Modern lower waist fit
- / Curved waistband to prevent gaping at back
- / Front slant pockets
- / YKK zipper
- / Front LHS multi-purpose pocket and flap
- / Twin back pockets with reinforced patches
- / Seven reinforced wider and stronger belt loops
- / Back yoke and diamond shaped crotch gusset ventilation
- / Back RHS leg ruler pocket with pen and knife division

**COLOURS (CODE)**

Black (BBLK)  
Charcoal (BCCG)  
Navy (BPCT)

**SIZES**

77–132

Modern fit

**FABRIC**

100% Cotton Ripstop 234gsm  
100% Cotton Open Mesh 125gsm



Lightweight.

**COOL LIGHTWEIGHT  
UTILITY SHORT  
BSH1999**

- / Two side angled pockets with right internal fob pocket
- / YKK zipper
- / Utility open pocket with touch tape closure
- / Cargo pocket with gusset touch tape closure
- / Eyelet ventilation between legs



**COLOURS (CODE)**

Black (BBLK)  
Khaki (BCDR)  
Bottle (BGRG)  
Navy (BPCT)

**SIZES**

77–132

**FABRIC**

100% Cotton Preshrunk Drill 240gsm



Lightweight.

**WOMENS COOL LIGHTWEIGHT  
UTILITY SHORT  
BSHL1999**

- / Two side angled pockets
- / Coin pocket on RHS
- / YKK zipper
- / Utility open pocket with touch tape closure
- / Cargo pocket with gusset touch tape closure



**COLOURS (CODE)**

Khaki (BCDR)  
Navy (BPCT)

**SIZES**

6–24

**FABRIC**

100% Cotton Preshrunk Drill 240gsm



**ORIGINAL COTTON DRILL  
WORK SHORT  
BSH1007**

- / Coin pocket in waistband
- / YKK zipper
- / Two side angled pockets
- / Single front pleats
- / Back patch pockets
- / Mobile phone pocket on right side



**COLOURS (CODE)**

Khaki (BCDR)  
Bottle (BGRG)  
Navy (BPCT)

**SIZES**

77–132

**FABRIC**

100% Cotton Preshrunk Drill 310gsm



**ORIGINAL 8 POCKET  
CARGO SHORT  
BSHC1007**

- / Adjustable side tab on waistband
- / YKK zipper
- / Two angled side pockets
- / Two side welt pockets
- / Two side cargo pockets with touch tape flaps
- / Two back flat pockets with touch tape flaps



**COLOURS (CODE)**

Black (BBLK)  
Khaki (BCDR)  
Bottle (BGRG)  
Navy (BPCT)

**SIZES**

77–132

**FABRIC**

100% Cotton Preshrunk Drill 310gsm



**COOL VENTED LIGHTWEIGHT CARGO  
SHORT WITH CONTRAST STITCHING  
BSHC1431**

- / Curved waistband to prevent gaping at back
- / YKK zipper
- / Back yoke and diamond shaped crotch gusset ventilation
- / Eleven multifunctional pockets including mirrored cargo pockets
- / Seven reinforced wider and stronger belt loops

**COLOURS (CODE)**

Navy (BPCT)

**SIZES**

77–132

**FABRIC**

100% Cotton Preshrunk Drill 190gsm  
100% Polyester Mesh



**DRILL RUGBY SHORT  
BSHRB1007**

- / Elasticised waistband
- / Internal draw cord
- / Internal coin pocket front right side
- / Two side pockets
- / Single back patch pocket on right side

**COLOURS (CODE)**

Navy (BPCT)

**SIZES**

77–122

**FABRIC**

100% Cotton Preshrunk Drill 310gsm



**DRILL SIDE TAB SHORT  
BSH1256**

- / Adjustable side tab on waistband
- / YKK zipper
- / Two angled side pockets
- / Back patch pockets
- / Single front pleats

**COLOURS (CODE)**

Navy (BPCT)

**SIZES**

77–132

**FABRIC**

100% Cotton Preshrunk Drill 310gsm







**CAMO SHORT  
BSH1828**

- / YKK zipper
- / Two angled side pockets
- / Two side cargo pockets with button down flaps
- / Zippered pocket on right side

**COLOURS (CODE)**

Olive (SFON)  
Natural (SPEY)

**SIZES**

77–112 (Olive)  
77–132 (Natural)

**FABRIC**

100% Cotton Canvas 275gsm



**DRILL COVERALL  
BCG007**

- / Front metal press stud fastening
- / Metal press stud fastening at cuff
- / Right front security pocket
- / Left front pen and tool patch pockets
- / Hip and follow through side pockets
- / Back right patch pockets
- / Rear mobile phone pocket
- / Double layer of fabric on knees

**COLOURS (CODE)**

Navy (BPCT)

**SIZES**

77–117R, 92–132S, 74–94L

**FABRIC**

100% Cotton Preshrunk Drill 310gsm



**ACTION BACK OVERALL  
BAB0007**

- / Front metal press stud fastening
- / Right chest front security pocket
- / Left front chest pen and tool patch pockets
- / Hip and follow through side pockets
- / Back right patch pockets
- / Rear mobile phone pocket
- / Shoulder elastic straps
- / Double layer of fabric on knees

**COLOURS (CODE)**

Navy (BPCT)

**SIZES**

77–117R, 92–132S, 74–94L

**FABRIC**

100% Cotton Preshrunk Drill 310gsm



**RAZAR CORDURA® UTILITY SHORT  
BSHU1110**

- / Invista™ Cordura® contrast detailing for increased durability
- / Back knife/tool pocket
- / Back reinforced patch pockets
- / Left leg patch pocket with phone division
- / Angled side pockets with durable pocket bags

**COLOURS (CODE)**

Khaki (BCDR)  
Navy (BPCT)

**SIZES**

77–132

**FABRIC**

100% Cotton Duck Weave 350gsm

Invista™ Cordura® 100% Nylon with Silicon Wash 500Dx500D



Kyal is wearing  
BS6133 & BPC6130  
and Kara is wearing  
BL6414 & BPL6474.





3M Taped Cool  
Lightweight  
Hi Vis Drill  
Shirt  
**BS6897**

3M Taped  
Cool Vented  
Lightweight  
Cargo Pant  
with Contrast  
Stitching  
**BS6431T**

# SAFETYWEAR

# 45

Stand out and stay safe – our Safetywear works with you to keep you cool, clean, safe and seen on the job. With lab-tested fabrics and smart designs, Bisley Workwear garments stand between you and a tough day.

# LIGHTWEIGHT







**3M TAPED TWO TONE HI VIS X AIRFLOW™ RIPSTOP SHIRT BS6415T**

- / 3M 8910P Perforated reflective taped hoop pattern
- / Twin chest patch pockets with touch tape closure
- / Left pocket with pen division and hidden phone pouch
- / Contoured shape two piece sleeve
- / Two button adjustable sleeve cuff
- / Two piece structured contrast coloured collar

**COLOURS (CODE)**

Yellow/Navy (TT01)  
Orange/Navy (TT02)

**SIZES**

S-6XL  
Modern fit

**FABRIC**

100% Cotton Ripstop 150gsm  
100% Cotton Open Mesh 125gsm



**3M TAPED HI VIS X AIRFLOW™ RIPSTOP SHIRT BS6416T**

- / 3M 8910P Perforated reflective taped hoop pattern
- / Twin chest patch pockets with touch tape closure
- / Left pocket with pen division and hidden phone pouch
- / Two piece structured collar
- / Contoured shape two piece sleeve
- / Two button adjustable sleeve cuff

**COLOURS (CODE)**

Orange (BVE0)

**SIZES**

S-6XL  
Modern fit

**FABRIC**

100% Cotton Ripstop 150gsm  
100% Cotton Open Mesh 125gsm



**WOMENS 3M TAPED TWO TONE HI VIS X AIRFLOW™ RIPSTOP SHIRT BL6415T**

- / 3M 8910P Perforated reflective taped hoop pattern
- / Twin chest patch pockets with touch tape closure
- / Left pocket with pen division
- / Two piece structured contrast coloured collar
- / Contoured shape two piece sleeve
- / Two button adjustable sleeve cuff

**COLOURS (CODE)**

Yellow/Navy (TT01)  
Orange/Navy (TT02)

**SIZES**

8-24

**FABRIC**

100% Cotton Ripstop 150gsm  
100% Cotton Open Mesh 125gsm



**WOMENS 3M TAPED HI VIS X AIRFLOW™ RIPSTOP SHIRT BL6416T**

- / 3M 8910P Perforated reflective taped hoop pattern
- / Twin chest patch pockets with touch tape closure
- / Left pocket with pen division
- / Two piece structured collar
- / Contoured shape two piece sleeve
- / Two button adjustable sleeve cuff

**COLOURS (CODE)**

Orange (BVE0)

**SIZES**

8-24

**FABRIC**

100% Cotton Ripstop 150gsm  
100% Cotton Open Mesh 125gsm



**TWO TONE HI VIS X AIRFLOW™ RIPSTOP SHIRT BS6415**

- / Twin chest patch pockets with touch tape closure
- / Left pocket with pen division and hidden phone pouch
- / Two piece structured contrast coloured collar
- / Contoured shape two piece sleeve
- / Two button adjustable sleeve cuff

**COLOURS (CODE)**

Yellow/Navy (TT01)  
Orange/Navy (TT02)

**SIZES**

S-6XL  
Modern fit

**FABRIC**

100% Cotton Ripstop 150gsm  
100% Cotton Open Mesh 125gsm



**TWO TONE HI VIS COOL LIGHTWEIGHT DRILL SHIRT BS6895**

- / Vertical cotton mesh back ventilation
- / Underarm cotton mesh ventilation
- / Two chest pockets with button down flaps
- / Left pocket with pen division
- / Full gusset sleeve cuff
- / Two piece contrast coloured structured collar

**COLOURS (CODE)**

Yellow/Navy (TT01)  
Orange/Navy (TT02)  
Yellow/Bottle (TT03)

**SIZES**

S-6XL

**FABRIC**

100% Cotton Preshrunk Drill 155gsm  
1100% Cotton Open Mesh 200gsm



**TWO TONE HI VIS COOL LIGHTWEIGHT DRILL SHIRT BS1895**

- / Vertical cotton mesh back ventilation
- / Underarm cotton mesh ventilation
- / Two chest pockets with button down flaps
- / Left pocket with pen division
- / Two piece contrast coloured structured collar

**COLOURS (CODE)**

Yellow/Navy (TT01)  
Orange/Navy (TT02)  
Yellow/Bottle (TT03)

**SIZES**

S-6XL

**FABRIC**

100% Cotton Preshrunk Drill 155gsm  
100% Cotton Open Mesh 200gsm



**3M TAPED TWO TONE COOL LIGHTWEIGHT SHIRT WITH SHOULDER TAPE BS6432T**

- / 3M 8910P Perforated reflective taped hoop pattern
- / Over the shoulder tape for extra visibility
- / Vertical cotton mesh back ventilation
- / Underarm cotton mesh ventilation
- / Two chest pockets with button down flaps
- / Left pocket with pen division
- / Two piece contrast coloured structured collar
- / Full gusset sleeve cuff

**COLOURS (CODE)**

Yellow/Navy (TT01)  
Orange/Navy (TT02)

**SIZES**

S-6XL

**FABRIC**

100% Cotton Preshrunk Drill 155gsm  
100% Cotton Open Mesh 200gsm





# X10

## EMBROIDERY PACK



### 3M TAPED TWO TONE HI VIS COOL LIGHTWEIGHT SHIRT – EMBROIDERY PACK BS6896EP

- / Embroidery pack contains 10 x BS6896 same size and colour, dead man folded in a single polybag
- / 3M 8910 Reflective taped hoop pattern around body
- / Vertical cotton mesh back ventilation
- / Underarm cotton mesh ventilation
- / Two chest pockets with button down flaps
- / Left pocket with pen division
- / Full gusset sleeve cuff

#### COLOURS (CODE)

Yellow/Navy (TT01)  
Orange/Navy (TT02)

#### SIZES

S–6XL

#### FABRIC

100% Cotton Preshrunk Drill 155gsm  
100% Cotton Open Mesh 200gsm



### 3M TAPED TWO TONE HI VIS COOL LIGHTWEIGHT SHIRT BS6896

- / 3M 8910 Reflective taped hoop pattern around body
- / Vertical cotton mesh back ventilation
- / Underarm cotton mesh ventilation
- / Two chest pockets with button down flaps
- / Left pocket with pen division
- / Full gusset sleeve cuff
- / Two piece structured contrast coloured collar

#### COLOURS (CODE)

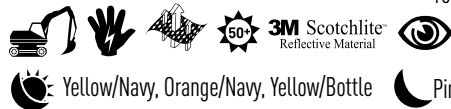
Yellow/Navy (TT01)  
Orange/Navy (TT02)  
Yellow/Bottle (TT03)  
Pink/Navy (TT32)

#### SIZES

S–6XL

#### FABRIC

100% Cotton Preshrunk Drill 155gsm  
100% Cotton Open Mesh 200gsm



Yellow/Navy, Orange/Navy, Yellow/Bottle Pink/Navy

NBCF embroidery on sleeve (TT32).



### WOMENS 3M TAPED TWO TONE HI VIS COOL LIGHTWEIGHT SHIRT BL6896

- / 3M 8910 Reflective taped hoop pattern around body
- / Two chest pockets with button down flaps and pen division
- / Two piece contrast coloured structured collar
- / Vertical cotton mesh back ventilation
- / Underarm cotton mesh ventilation
- / Panelled front with bust and waist shaping
- / Full gusset sleeve cuff

#### COLOURS (CODE)

Yellow/Navy (TT01)  
Orange/Navy (TT02)  
Pink/Navy (TT32)

#### SIZES

8–24

#### FABRIC

100% Cotton Preshrunk Drill 155gsm  
100% Cotton Open Mesh 200gsm



Yellow/Navy, Orange/Navy Pink/Navy



### 3M TAPED TWO TONE HI VIS COOL LIGHTWEIGHT CLOSED FRONT SHIRT BSC6896

- / 3M 8910 Reflective taped hoop pattern around body
- / Vertical cotton mesh back ventilation
- / Underarm cotton mesh ventilation
- / Two chest pockets with button down flaps
- / Left pocket with pen division
- / Full gusset sleeve cuff
- / Half placket
- / Two piece structured contrast coloured collar

#### COLOURS (CODE)

Yellow/Navy (TT01)  
Orange/Navy (TT02)

#### SIZES

S–6XL

#### FABRIC

100% Cotton Preshrunk Drill 155gsm  
100% Cotton Open Mesh 200gsm



### COOL LIGHTWEIGHT HI VIS DRILL SHIRT BS6894

- / Vertical cotton mesh back ventilation
- / Underarm cotton mesh ventilation
- / Two chest pockets with button down flaps
- / Left pocket with pen division
- / Solid colour high visibility protection
- / Full gusset sleeve cuff
- / Two piece structured collar

#### COLOURS (CODE)

Orange (BVE0)

#### SIZES

S–6XL

#### FABRIC

100% Cotton Preshrunk Drill 155gsm  
100% Cotton Open Mesh 200gsm



### 3M TAPED COOL LIGHTWEIGHT HI VIS SHIRT BS6897

- / 3M 8910 Reflective taped hoop pattern around body
- / Vertical cotton mesh back ventilation
- / Underarm cotton mesh ventilation
- / Two chest pockets with button down flaps
- / Left pocket with pen division
- / Full gusset sleeve cuff

#### COLOURS (CODE)

Orange (BVE0)

#### SIZES

XS–6XL

#### FABRIC

100% Cotton Preshrunk Drill 155gsm  
100% Cotton Open Mesh 200gsm



### 3M TAPED X-BACK COOL LIGHTWEIGHT HI VIS DRILL SHIRT BS6156T

- / 3M Reflective taped H pattern around body with X back for NSW Rail compliancy
- / Vertical cotton mesh back ventilation
- / Underarm cotton mesh ventilation
- / Two chest pockets with button down flaps
- / Left pocket with pen division
- / Two button adjustable sleeve cuff

#### COLOURS (CODE)

Orange (BVE0)

#### SIZES

S–6XL

#### FABRIC

100% Cotton Preshrunk Drill 155gsm  
100% Cotton Open Mesh 200gsm







3M TAPED COOL HI VIS  
LIGHTWEIGHT SHIRT  
BS6696T

- / 3M 8910 Reflective taped hoop pattern around body
- / Platinum Partner of NBCF embroidery
- / Two chest pockets with button down flaps and pen division
- / Two piece contrast coloured structured collar
- / Vertical cotton mesh back ventilation
- / Underarm cotton mesh ventilation
- / Two button adjustable sleeve cuff



COLOURS (CODE)  
Yellow/Pink (TT33)  
Orange/Pink (TT34)

SIZES  
S –6XL

FABRIC  
100% Cotton Preshrunk Drill 155gsm  
100% Cotton Open Mesh Knit 200gsm



HI VIS VEST  
BK0345

- / Vertical touch-tape front fastening
- / Back tail drops down to cover lower back



Yellow and Orange Only

\*\*Pink colourway does not comply to day time Hi Vis standards AS/NZS 4602.1:2011\*\*

COLOURS (CODE)  
Yellow (BF51)  
Orange (BF61)  
Pink (BF41)

SIZES  
S –6XL

FABRIC  
100% Polyester 120gsm



WOMENS 3M TAPED HI VIS COOL  
LIGHTWEIGHT SHIRT  
BL6696T

- / 3M 8910 Reflective taped hoop pattern around body
- / Platinum Partner of NBCF embroidery
- / Two chest pockets with button down flaps and pen division
- / Two piece contrast coloured structured collar
- / Vertical cotton mesh back ventilation
- / Underarm cotton mesh ventilation
- / Panelled front with bust and waist shaping
- / Two button adjustable sleeve cuff



COLOURS (CODE)  
Yellow/Pink (TT33)  
Orange/Pink (TT34)

SIZES  
8–24

FABRIC  
100% Cotton Preshrunk Drill 155gsm  
100% Cotton Open Mesh Knit 200gsm



HI VIS VEST X BACK TAPE  
BT0347

- / Reflective taped around the body and over the shoulders in the H pattern with X on the back
- / Vertical touch tape front fastening
- / Back tail drops down to cover lower back



COLOURS (CODE)  
Yellow (BF51)  
Orange (BF61)

SIZES  
S –6XL

FABRIC  
100% Polyester 120gsm



TWO TONE HI VIS POLO SHIRT  
BK1234

- / Moisture wicking technology
- / Dual layered fabric with cotton against the skin
- / Contrast coloured ribbed collar with hi-vis tipping
- / Left chest pocket with stitched pen division



COLOURS (CODE)  
Yellow/Navy (TT04)  
Orange/Navy (TT05)  
Yellow/Bottle (TT06)

SIZES  
S –6XL

FABRIC  
52% Cotton/48% Polyester Hydrophilic Knit 195gsm



3M TAPED HI VIS TWO TONE  
POLYESTER MICROMESH POLO  
BK1258T

- / 3M 8712P Perforated reflective taped hoop pattern around body with additional tape on shoulders
- / Perforated heat apply reflective tape used to relieve heat stress and allow for movement and stretch
- / Contrast coloured ribbed collar with hi-vis tipping



COLOURS (CODE)  
Yellow/Navy (TT04)  
Orange/Navy (TT05)

SIZES  
S –6XL

FABRIC  
100% Polyester Micromesh 165gsm



TWO TONE HI VIS POLO SHIRT  
BK6234

- / Moisture wicking technology
- / Dual layered fabric with cotton against the skin
- / Contrast coloured ribbed collar with hi-vis tipping
- / Left chest pocket with stitched pen division
- / Rib sleeve cuff



COLOURS (CODE)  
Yellow/Navy (TT04)  
Orange/Navy (TT05)  
Yellow/Bottle (TT06)

SIZES  
S –6XL

FABRIC  
52% Cotton/48% Polyester Hydrophilic Knit 195gsm



3M TAPED HI VIS TWO TONE  
POLYESTER MICROMESH POLO  
BK6258T

- / 3M 8712P Perforated reflective taped hoop pattern around body with additional tape on shoulders
- / Perforated heat apply reflective tape used to relieve heat stress and allow for movement and stretch
- / Contrast coloured ribbed collar with hi-vis tipping
- / Rib sleeve cuff



COLOURS (CODE)  
Yellow/Navy (TT04)  
Orange/Navy (TT05)

SIZES  
S –6XL

FABRIC  
100% Polyester Micromesh 165gsm





**X AIRFLOW™ 3M TAPED RIPSTOP VENTED WORK PANT BP6474T**

- / 3M 8910P Perforated reflective tape around lower leg
- / Modern lower waist fit
- / Curved waistband to prevent gaping at back
- / Front slant pockets
- / YKK zipper
- / Front LHS multipurpose pocket and flap
- / Twin back pockets with reinforced patches
- / Back RHS leg ruler pocket with pen and knife division
- / Back yoke and diamond shape crotch ventilation
- / Double layered knee patches with touch tape openings to insert knee pad (pads not included)
- / Seven reinforced wider and stronger belt loops with hanger loop on front LHS leg

**COLOURS (CODE)**  
Navy (BPCT)

**SIZES**  
77–112R, 87–132S  
Modern fit

**FABRIC**  
100% Cotton Ripstop 234gsm  
100% Cotton Open Mesh 125gsm



**WOMENS X AIRFLOW™ 3M TAPED RIPSTOP VENTED WORK PANT BPL6474T**

- / 3M 8910P Perforated reflective tape around lower leg
- / Curved waistband to prevent gaping at back
- / Front slant pockets
- / Multi purpose pockets on front leg
- / Twin back pockets with reinforced patches
- / Seven reinforced wider and stronger belt loops
- / Back yoke ventilation
- / Front double layered knee patches

**COLOURS (CODE)**  
Navy (BPCT)

**SIZES**  
6–24

**FABRIC**  
100% Cotton Twill Ripstop 234gsm  
100% Cotton Open Mesh 125gsm



**X AIRFLOW™ 3M TAPED RIPSTOP ENGINEERED CARGO WORK PANT BPC6475T**

- / 3M 8910P Perforated reflective tape around lower leg
- / Modern engineered fit with contoured leg
- / Curved waistband to prevent gaping at back
- / Front slant pockets
- / YKK zipper
- / RHS leg utility pocket, including ruler, mobile phone card and pen division
- / LHS leg multi cargo pocket, mobile phone pocket and two pen divisions
- / Twin back pockets with reinforced patches
- / Seven reinforced wider and stronger belt loops
- / Double layer contoured knee
- / Hem boot cuff

**COLOURS (CODE)**  
Navy (BPCT)

**SIZES**  
77–112R, 87–132S  
Modern fit

**FABRIC**  
100% Cotton Ripstop 234gsm



**3M TAPED COOL VENTED LIGHTWEIGHT CARGO SHORT WITH CONTRAST STITCHING BSHC1432T**

- / Curved waistband to prevent gaping at back
- / 3M 8910 reflective tape around hem
- / YKK zipper
- / Back yoke with open mesh vents
- / Mitred angled front pockets
- / Multifunctional cargo pocket
- / Mobile phone pocket with touch tape closure
- / Back hip pocket with utility loop
- / Diamond shape crotch
- / All stress points reinforced with heavy duty bartacks

**COLOURS (CODE)**  
Navy (BPCT)

**SIZES**  
77–132

**FABRIC**  
100% Cotton Preshrunk Drill 190gsm  
100% Polyester Mesh



Soft feel fabric.



**3M TAPED COOL VENTED LIGHTWEIGHT CARGO PANT WITH CONTRAST STITCHING BPC6431T**

- / 3M 8910P Perforated reflective tape around upper leg
- / Curved waistband to prevent gaping
- / Eleven multi-functional pockets including mirrored cargo pockets
- / Back yoke and diamond shape crotch gusset ventilation
- / All stress points reinforced with heavy duty bartacks
- / YKK zipper
- / Seven reinforced wider and stronger belt loops

**COLOURS (CODE)**  
Navy (BPCT)

**SIZES**  
77–112R, 87–132S

**FABRIC**  
100% Cotton Preshrunk Drill 190gsm  
100% Polyester Mesh



Soft feel fabric.



**WOMENS 3M TAPED COOL VENTED LIGHTWEIGHT PANT WITH CONTRAST STITCHING BPL6431T**

- / 3M 8910P Perforated reflective tape around upper leg
- / Mitred angled front pockets
- / Back yoke with open mesh vents
- / Welt leg pockets with touch tape closure
- / YKK zipper
- / RHS back patch pocket

**COLOURS (CODE)**  
Navy (BPCT)

**SIZES**  
6–24

**FABRIC**  
100% Cotton Preshrunk Drill 190gsm  
100% Polyester Mesh



Soft feel fabric.



**3M TAPED TWO TONE HI VIS LIGHTWEIGHT COVERALLS BC6719TW**

- / 3M 8910 Reflective taped hoop pattern around body
- / Nylon press stud front and sleeve cuff fastening
- / Front right chest pocket with nylon zippered opening
- / Left front chest patch pocket with tool/ knife division
- / Angled side pockets and side openings to body
- / Double layered knees to prevent wear and tear
- / Back utility patch pocket and ruler/ phone pocket

**COLOURS (CODE)**  
Yellow/Navy (TT01)  
Orange/Navy (TT02)

**SIZES**  
77–117R, 92–132S, 74–94L

**FABRIC**  
100% Cotton Preshrunk Drill 190gsm



**3M TAPED HI VIS LIGHWEIGHT COVERALLS BC6718TW**

- / 3M 8910 Reflective taped hoop pattern around body
- / Nylon press stud front and sleeve cuff fastening
- / Front right chest pocket with nylon zippered opening
- / Left front chest patch pocket with tool/ knife division
- / Angled side pockets and side openings to body
- / Double layered knees to prevent wear and tear
- / Back utility patch pocket and ruler/ phone pocket

**COLOURS (CODE)**  
Orange (BVE0)

**SIZES**  
77–117R, 92–132S, 74–94L

**FABRIC**  
100% Cotton Preshrunk Drill 190gsm





# SAFETY WEAR REGULAR WEIGHT



### TWO TONE HI VIS DRILL SHIRT BS6267

- / Two chest pockets with button down flaps
- / Left pocket with pen division
- / Two piece contrast coloured structured collar
- / Two button adjustable sleeve cuff



#### COLOURS (CODE)

Yellow/Navy (TT01)  
Orange/Navy (TT02)  
Yellow/Bottle (TT03)

#### SIZES

XS-6XL

#### FABRIC

100% Cotton Preshrunk Drill 190gsm



### WOMENS TWO TONE HI VIS DRILL SHIRT BL6267

- / Panelled front with bust and waist shaping
- / Two chest pockets with button down flaps
- / Two piece contrast coloured structured collar
- / Left pocket with pen division
- / Two button adjustable sleeve cuff



#### COLOURS (CODE)

Yellow/Navy (TT01)  
Orange/Navy (TT02)

#### SIZES

8-24

#### FABRIC

100% Cotton Preshrunk Drill 190gsm



### TWO TONE CLOSED FRONT HI VIS DRILL SHIRT BSC6267

- / Two chest pockets with button down flaps
- / Left pocket with pen division
- / Two piece contrast coloured structured collar
- / Two button adjustable sleeve cuff
- / Half placket



#### COLOURS (CODE)

Yellow/Navy (TT01)  
Orange/Navy (TT02)  
Yellow/Bottle (TT03)

#### SIZES

S-6XL

#### FABRIC

100% Cotton Preshrunk Drill 190gsm



### HI VIS DRILL SHIRT BS6339

- / Two chest pockets with button down flaps
- / Left pocket with pen division
- / Two button adjustable sleeve cuff
- / Two piece structured collar



#### COLOURS (CODE)

Orange (BVE0)

#### SIZES

S-6XL

#### FABRIC

100% Cotton Preshrunk Drill 190gsm





**HI VIS CLOSED FRONT  
COTTON DRILL SHIRT  
BSC6433**

- / Half placket
- / Two cargo chest pockets with button down flaps
- / Left chest pocket with pen division
- / Centre back box pleat
- / Two piece structured collar
- / Two button adjustable sleeve cuff



**COLOURS (CODE)**  
Orange (BVEO)

**SIZES**  
S-6XL

**FABRIC**  
100% Cotton Preshrunk Drill 190gsm



**3M TAPED HI VIS CLOSED  
FRONT DRILL SHIRT  
BTC6482**

- / 3M 8910 Reflective taped hoop pattern around body
- / Half placket
- / Two chest pockets with button down flaps
- / Left pocket with pen division
- / Two piece structured collar
- / Two button adjustable sleeve cuff



**COLOURS (CODE)**  
Orange (BVEO)

**SIZES**  
S-6XL

**FABRIC**  
100% Cotton Preshrunk Drill 190gsm



**3M TAPED HI VIS INDUSTRIAL  
COOL VENT SHIRT  
BS6445T**

- / 3M 9920 Reflective taped hoop pattern around body
- / Twin chest pockets with flaps
- / Chevron tape detailing
- / Underarm and upper back cooling vents
- / Left pocket with pen division
- / Two piece sleeve with elbow dart



**COLOURS (CODE)**  
Yellow (BBLY)  
Orange (BVEO)

**SIZES**  
S-6XL

**FABRIC**  
100% Cotton Preshrunk Drill 190gsm  
100% Cotton Open Mesh 200gsm



**WOMENS 3M TAPED HI VIS  
INDUSTRIAL COOL VENT SHIRT  
BL6445T**

- / 3M 9920 Reflective taped hoop pattern around body
- / Twin chest pockets with flaps
- / Chevron tape detailing
- / Underarm and upper back cooling vents
- / Left pocket with pen division
- / Two piece sleeve with elbow dart



**COLOURS (CODE)**  
Yellow (BBLY)  
Orange (BVEO)

**SIZES**  
8-24

**FABRIC**  
100% Cotton Preshrunk Drill 190gsm  
100% Cotton Open Mesh 200gsm



**3M TAPED NIGHT DRILL SHIRT  
BS6807T**

- / 3M 8910 reflective tape in H pattern around body with X back and extra back hem tape plus biomotion taping on sleeve
- / Two chest pockets with touch tape closure flaps
- / Left pocket with pen division
- / Two button adjustable sleeve cuff



**COLOURS (CODE)**  
White (BWHT)

**SIZES**  
S-6XL

**FABRIC**  
100% Cotton Preshrunk Drill 310gsm



**3M TAPED HI VIS DRILL SHIRT  
BT6482**

- / 3M 8910 Reflective taped hoop pattern around body
- / Two chest pockets with button down flaps
- / Left pocket with pen division
- / Two piece structured collar
- / Two button adjustable sleeve cuff



**COLOURS (CODE)**  
Orange (BVEO)

**SIZES**  
XS-6XL

**FABRIC**  
100% Cotton Preshrunk Drill 190gsm



**3M TAPED TWO TONE HI VIS  
INDUSTRIAL COOL VENT SHIRT  
BS6448T**

- / 3M 9920 Reflective taped hoop pattern around body
- / Twin chest pockets with flaps
- / Chevron tape detailing
- / Underarm and upper back cooling vents
- / Left pocket with pen division
- / Two piece sleeve with elbow dart
- / Spliced front only with full hi vis back



**COLOURS (CODE)**  
YelLow/Navy (TT01)  
Orange/Navy (TT02)

**SIZES**  
S-6XL

**FABRIC**  
100% Cotton Preshrunk Drill 190gsm  
100% Cotton Open Mesh 200gsm



**WOMENS 3M TAPED TWO  
TONE HI VIS INDUSTRIAL  
COOL VENT SHIRT  
BL6448T**

- / 3M 9920 Reflective taped hoop pattern around body
- / Twin chest pockets with flaps
- / Chevron tape detailing
- / Underarm and upper back cooling vents
- / Left pocket with pen division
- / Two piece sleeve with elbow dart
- / Spliced front only with full hi vis back



**COLOURS (CODE)**  
Yellow/Navy (TT01)  
Orange/Navy (TT02)

**SIZES**  
8-24

**FABRIC**  
100% Cotton Preshrunk Drill 190gsm  
100% Cotton Open Mesh 200gsm





**3M TAPED TWO TONE HI VIS  
DRILL SHIRT  
BS6267T**

- / 3M 8910 Reflective taped H pattern with double hoop at waist
- / Two chest pockets with button down flaps
- / Left pocket with pen division
- / Two piece contrast coloured structured collar
- / Two button adjustable sleeve cuff

**COLOURS (CODE)**

Yellow/Navy (TT01)  
Orange/Navy (TT02)  
Yellow/Bottle (TT03)

**SIZES**

S – 6XL

**FABRIC**

100% Cotton Preshrunk Drill 190gsm



**3M TAPED TWO TONE CLOSED  
FRONT HI VIS DRILL SHIRT  
BTC6456**

- / 3M 8910 Reflective taped hoop pattern around body
- / Half placket
- / Two chest pockets with button down flaps
- / Left pocket with pen division
- / Two piece contrast coloured structured collar
- / Two button adjustable sleeve cuff

**COLOURS (CODE)**

Yellow/Navy (TT01)  
Orange/Navy (TT02)

**SIZES**

S – 6XL

**FABRIC**

100% Cotton Preshrunk Drill 190gsm



**3M TAPED TWO TONE HI VIS  
DRILL SHIRT  
BT6458**

- / 3M 8910 Reflective taped H pattern with single hoop
- / Two chest pockets with button down flaps
- / Left pocket with pen division
- / Two piece contrast coloured structured collar
- / Two button adjustable sleeve cuff

**COLOURS (CODE)**

Yellow/Navy (TT01)  
Orange/Navy (TT02)

**SIZES**

S – 6XL

**FABRIC**

100% Cotton Preshrunk Drill 190gsm



**3M TAPED TWO TONE HI VIS  
DRILL SHIRT  
BT6456**

- / 3M 8910 Reflective taped hoop pattern around body
- / Two chest pockets with button down flaps
- / Left pocket with pen division
- / Two piece contrast coloured structured collar
- / Two button adjustable sleeve cuff

**COLOURS (CODE)**

Yellow/Navy (TT01)  
Orange/Navy (TT02)  
Yellow/Bottle (TT03)

**SIZES**

S – 6XL

**FABRIC**

100% Cotton Preshrunk Drill 190gsm



**WOMENS 3M TAPED TWO TONE  
HI VIS DRILL SHIRT  
BLT6456**

- / 3M 8910 Reflective taped hoop pattern around body
- / Panelled front with bust and waist shaping
- / Two chest pockets with button down flaps
- / Two piece contrast coloured structured collar
- / Left pocket with pen division
- / Two button adjustable sleeve cuff

**COLOURS**

Yellow/Navy (TT01)  
Orange/Navy (TT02)

**SIZES**

8 – 24

**COLOURS (CODE)**

100% Cotton Preshrunk Drill 190gsm



X10

**EMBROIDERY PACK**



**3M TAPED TWO TONE HI VIS  
SHIRT - EMBROIDERY PACK  
BT6456EP**

- / Embroidery pack contains 10 x BT6456 same size and colour, dead man folded in a single polybag
- / 3M 8910 Reflective taped hoop pattern around body
- / Two chest pockets with button down flaps
- / Left pocket with pen division
- / Two piece contrast coloured structured collar
- / Two button adjustable sleeve cuff

**COLOURS**

Yellow/Navy (TT01)  
Orange/Navy (TT02)

**SIZES**

S – 6XL

**FABRIC**

100% Cotton Preshrunk Drill 190gsm







**3M TAPED INDUSTRIAL ENGINEERED CARGO PANT BPC6021T**

- / 3M 9920 Reflective tape around lower leg
- / Engineered fit – contoured shaped leg and knee
- / Curved waistband to prevent gaping at back
- / Ten multi-functional pockets including hidden tool pockets
- / Mitred patch pockets
- / Double layer knee for protection against wear and tear
- / Diamond crotch gusset for extra comfort and to prevent crotch splitting
- / YKK zipper
- / Seven wider and stronger belt loops
- / Thicker and stronger top stitching thread

**COLOURS (CODE)**  
Navy (BPCT)

**SIZES**  
77–112R, 87–132S, 74–94L

**FABRIC**  
100% Cotton Preshrunk Drill 310gsm



**WOMENS 3M TAPED INDUSTRIAL ENGINEERED DRILL PANT BPL6021T**

- / 3M 9920 Reflective tape around lower leg
- / Engineered fit – contoured shaped leg and knee
- / Curved waistband to prevent gaping at back
- / Four multifunctional pockets including cargo style welt pocket
- / Mitred patch pockets
- / Double layer knee for protection against wear and tear
- / Seven wider and strong belt loops

**COLOURS (CODE)**  
Navy (BPCT)

**SIZES**  
6–24

**FABRIC**  
100% Cotton Preshrunk Drill 310gsm



Coin pocket in waistband.

3M 8910 Reflective taped hoop pattern above knees.

**3M TAPED COTTON DRILL WORK PANT BP6006T**

- / 3M 8910 Reflective tape above knee
- / 14x7 heavy duty drill
- / Modern fit with internal reinforced front rise
- / Reinforced stitching at front and back rise
- / YKK zipper
- / Seven reinforced belt loops
- / Coin pocket in waistband
- / Back patch pockets

**COLOURS (CODE)**  
Navy (BPCT)

**SIZES**  
77–112R, 87–132S

**FABRIC**  
100% Cotton Preshrunk Drill 310gsm



**3M TAPED COTTON DRILL CARGO WORK PANT BPC6006T**

- / 3M 8910 Reflective tape around lower leg
- / 14x7 heavy duty drill
- / Modern fit with internal reinforced front rise
- / Reinforced stitching at front and back rise
- / YKK zipper
- / Two side angled pockets
- / Two side cargo pockets with touch tape flaps
- / LHS leg with one welt pocket with touch tape closure
- / Two back welt pockets with touch tape flaps
- / Seven reinforced belt loops

**COLOURS (CODE)**  
Navy (BPCT)

**SIZES**  
77–112R, 87–132S

**FABRIC**  
100% Cotton Preshrunk Drill 310gsm



**3M DOUBLE TAPED COTTON DRILL CARGO WORK PANT BPC6003T**

- / 3M 8910 Reflective tape around upper and lower leg
- / 14x7 heavy duty drill
- / Modern fit with internal reinforced front rise
- / Reinforced stitching at front and back rise
- / YKK zipper
- / Two side angled pockets
- / Two side cargo pockets with touch tape flaps
- / LHS leg with one welt pocket with touch tape closure
- / Two back welt pockets with touch tape flaps
- / Seven reinforced belt loops

**COLOURS (CODE)**  
Navy (BPCT)

**SIZES**  
77–112R, 87–132S

**FABRIC**  
100% Cotton Preshrunk Drill 310gsm



**3M DOUBLE TAPED WORK PANT BP6003T**

- / 3M 8910 Reflective tape around upper and lower leg
- / 14x7 heavy duty drill
- / Modern fit with internal reinforced front rise
- / Reinforced stitching at front and back rise
- / YKK zipper
- / Seven reinforced belt loops
- / Coin pocket in waistband
- / Back patch pockets

**COLOURS (CODE)**  
Navy (BPCT)

**SIZES**  
77–112R, 87–132S

**FABRIC**  
100% Cotton Preshrunk Drill 310gsm



**3M TAPED 8 POCKET CARGO PANT BPC6007T**

- / 3M 8910 Reflective tape around leg
- / Adjustable side tab on waistband
- / YKK zipper
- / Two angled side pockets
- / Two side welt pockets
- / Two side cargo pockets with touch tape flaps
- / Two back flat pockets with touch tape flaps

**COLOURS (CODE)**  
Navy (BPCT)

**SIZES**  
77–112R, 87–132S, 74–94L

**FABRIC**  
100% Cotton Preshrunk Drill 310gsm







**3M TAPED ORIGINAL WORK PANT  
BP6007T**

- / 3M 8910 Reflective tape around lower leg
- / Mobile phone pocket on right side
- / Seven reinforced belt loops
- / Single front pleats
- / Back patch pockets
- / Coin pocket in waistband
- / YKK zipper

**COLOURS (CODE)**

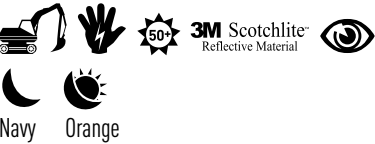
Navy (BPCT)  
Orange (BVEO)

**SIZES**

77–112R, 87–132S, 74–94L

**FABRIC**

100% Cotton Preshrunk Drill 310gsm



**WOMENS 3M TAPED ORIGINAL WORK PANT  
BPL6007T**

- / 3M 8910 Reflective tape around lower leg
- / Mobile phone pocket on right side
- / Key loop on front left side
- / Two angled side pockets
- / YKK zipper
- / Back patch pockets

**COLOURS (CODE)**

Navy (BPCT)

**SIZES**

6–24

**FABRIC**

100% Cotton Preshrunk Drill 310gsm



**TWO TONE HI VIS DRILL COVERALL  
BC6357**

- / Metal press stud front and sleeve cuff fastening
- / Front right chest pocket with nylon zippered opening
- / Left front chest patch pocket with tool/ knife division
- / Angled side pockets and side openings to body
- / Double layered knees to prevent wear and tear
- / Back utility patch pocket and ruler/ phone pocket

**COLOURS (CODE)**

Yellow/Navy (TT01)  
Orange/Navy (TT02)

**SIZES**

77–117R, 87–132S, 74–94L

**FABRIC**

100% Cotton Preshrunk Drill 310gsm



**3M TAPED HI VIS DRILL COVERALL  
BC607T8**

- / 3M 8910 Reflective taped hoop pattern around body
- / Metal press stud front and sleeve cuff fastening
- / Front right chest pocket with nylon zippered opening
- / Left front chest patch pocket with tool/ knife division
- / Angled side pockets and side openings to body
- / Double layered knees to prevent wear and tear
- / Back utility patch pocket and ruler/ phone pocket

**COLOURS (CODE)**

Orange (BVEO)

**SIZES**

77–117R, 87–132S, 74–94L

**FABRIC**

100% Cotton Preshrunk Drill 310gsm



**3M TAPED NIGHT COVERALL  
BC6806T**

- / 3M 8910 reflective tape H pattern around body with X back and biomotion taping on sleeve and leg
- / 14 x 7 Heavy Duty White Drill fabric
- / New fit with set in sleeve
- / Concealed metal press studs at front and sleeve cuff
- / Front right chest pocket with zippered opening
- / Left front chest pocket with tool/knife division
- / Angled side pockets and side opening to body
- / Back utility patch pocket and ruler pocket
- / Additional mobile phone pocket with flap at outer ruler pocket
- / Double layer knee patch

**COLOURS (CODE)**

White (BWHT)

**SIZES**

77–117R, 92–132S

**FABRIC**

100% Cotton Preshrunk Drill 310gsm



**3M TAPED NIGHT COTTON DRILL PANT  
BP6808T**

- / 3M 8910 Reflective biomotion tape around upper and lower leg
- / 14 x 7 Heavy Duty White Drill fabric
- / New improved fit with internal reinforced front rise
- / YKK zipper
- / Seven reinforced belt loops
- / Coin pocket in waistband
- / RHS Mobile phone leg pocket with touch tape closure
- / Back mitred pockets
- / Reinforced stitching at front and back rise

**COLOURS (CODE)**

White (BWHT)

**SIZES**

77–112R, 87–132S

**FABRIC**

100% Cotton Preshrunk Drill 310gsm



**3M TAPED ROUGH RIDER JEANS  
BP6050T**

- / 3M 8910 Reflective tape around lower leg
- / Five pocket jean with six belt loops
- / YKK zipper
- / Reinforced riveted stress points
- / Double stitched seams for increased durability
- / Stone wash finish

**COLOURS (CODE)**

Denim (BTWB)

**SIZES**

77–112R, 87–132S, 74–94L

**FABRIC**

100% Cotton Denim 390gsm (13.75oz)



**INDUSTRIAL STRAIGHT LEG  
WORK DENIM JEAN  
BP6053**

- / Modern lower waist straight leg fit
- / Garment washed for comfort
- / Classic five pocket styling with front angle-shaped access
- / Twin needle and triple needle top stitching for extra durability
- / YKK zipper

**COLOURS (CODE)**

Dark Denim (BDAD)

**SIZES**

77–112R, 87–132S, 74–94L

**FABRIC**

100% Cotton Denim 490gsm (14.5oz)



**WOMENS INDUSTRIAL BOOT LEG  
WORK DENIM JEAN  
BPL6053**

- / Modern subtle boot leg fit
- / Garment washed for comfort
- / Classic five pocket styling with front angle-shaped access
- / Twin needle and triple needle top stitching for extra durability
- / YKK zipper

**COLOURS (CODE)**

Dark Denim (BDAD)

**SIZES**

8–24

**FABRIC**

100% Cotton Denim 490gsm (14.5oz)







3M Taped Two Tone Hi Vis  
X Airflow™ Ripstop Shirt  
**BS6415T**

X Airflow™ 3M Taped Ripstop  
Engineered Cargo Work Pant  
**BPC6475T**

Refer to page 66 & 69 for more features and colours.



# 65 X AIRFLOW™

**Bisley**  
WORKWEAR

We've developed lightweight, breathable garments with mesh ventilation to allow airflow where you need it most.

Two Tone Hi Vis  
X Airflow™  
Ripstop Shirt  
**BS6415**

X Airflow™ 3M Taped  
Ripstop Engineered  
Cargo Work Pant  
**BPC6475T**







**3M TAPED TWO TONE HI VIS X AIRFLOW™ RIPSTOP SHIRT BS6415T**

- / 3M 8910P Perforated Reflective taped hoop pattern
- / Twin chest patch pockets with touch tape closure
- / Left pocket with pen division and hidden phone pouch
- / Contoured shape two piece sleeve
- / Two button adjustable sleeve cuff
- / Two piece structured contrast coloured collar

**COLOURS (CODE)**

Yellow/Navy (TT01)  
Orange/Navy (TT02)

**SIZES**

S–6XL  
Modern fit

**FABRIC**

100% Cotton Ripstop 150gsm  
100% Cotton Open Mesh 125gsm



**3M TAPED HI VIS X AIRFLOW™ RIPSTOP SHIRT BS6416T**

- / 3M 8910P Perforated Reflective taped hoop pattern
- / Twin chest patch pockets with touch tape closure
- / Left pocket with pen division and hidden phone pouch
- / Two piece structured collar
- / Contoured shape two piece sleeve
- / Two button adjustable sleeve cuff

**COLOURS (CODE)**

Orange (BVE0)

**SIZES**

S–6XL  
Modern fit

**FABRIC**

100% Cotton Ripstop 150gsm  
100% Cotton Open Mesh 125gsm



**WOMENS 3M TAPED TWO TONE HI VIS X AIRFLOW™ RIPSTOP SHIRT BL6415T**

- / 3M 8910P Perforated Reflective taped hoop pattern
- / Twin chest patch pockets with touch tape closure
- / Left pocket with pen division
- / Two piece structured collar
- / Contoured shape two piece sleeve
- / Two button adjustable sleeve cuff

**COLOURS (CODE)**

Yellow/Navy (TT01)  
Orange/Navy (TT02)

**SIZES**

8–24

**FABRIC**

100% Cotton Ripstop 150gsm  
100% Cotton Open Mesh 125gsm



**WOMENS 3M TAPED HI VIS X AIRFLOW™ RIPSTOP SHIRT BL6416T**

- / 3M 8910P Perforated Reflective taped hoop pattern
- / Twin chest patch pockets with touch tape closure
- / Left pocket with pen division
- / Two piece structured collar
- / Contoured shape two piece sleeve
- / Two button adjustable sleeve cuff

**COLOURS (CODE)**

Orange (BVE0)

**SIZES**

8–24

**FABRIC**

100% Cotton Ripstop 150gsm  
100% Cotton Open Mesh 125gsm



**TWO TONE HI VIS X AIRFLOW™ RIPSTOP SHIRT BS6415**

- / Twin chest patch pockets with touch tape closure
- / Left pocket with pen division and hidden phone pouch
- / Two piece structured collar
- / Contoured shape two piece sleeve
- / Two button adjustable sleeve cuff

**COLOURS (CODE)**

Yellow/Navy (TT01)  
Orange/Navy (TT02)

**SIZES**

S–6XL  
Modern fit

**FABRIC**

100% Cotton Ripstop 150gsm  
100% Cotton Open Mesh 125gsm



**WOMENS X AIRFLOW™ RIPSTOP SHIRT BL6414**

- / Twin chest patch pockets with touch tape closure
- / Contoured shape two piece sleeve
- / Twin sleeve patch pocket and flap with pen division
- / Hidden roll up sleeve tab in sleeve pocket
- / Two piece structured collar
- / Two button adjustable sleeve cuff

**COLOURS (CODE)**

Navy (BPCT)  
Charcoal (BCCG)

**SIZES**

8–24

**FABRIC**

100% Cotton Ripstop 150gsm  
100% Cotton Open Mesh 125gsm



Hidden roll up sleeve tab.



Underarm vents.



Front side vent.



Hidden mobile phone pocket.

**X AIRFLOW™ RIPSTOP SHIRT BS6414**

- / Twin chest patch pockets with touch tape closure
- / Contoured shape two piece sleeve
- / Twin sleeve patch pocket and flap with pen division
- / Hidden roll up sleeve tab in sleeve pocket
- / Two piece structured collar
- / Two button adjustable sleeve cuff

**COLOURS (CODE)**

Navy (BPCT)  
Charcoal (BCCG)

**SIZES**

S–6XL  
Modern fit

**FABRIC**

100% Cotton Ripstop 150gsm  
100% Cotton Open Mesh 125gsm







**X AIRFLOW™ RIPSTOP  
ENGINEERED CARGO WORK PANT  
BPC6475**

- / Modern engineered fit with contoured leg
- / Curved waistband to prevent gaping at back
- / Front slant pockets
- / YKK zipper
- / RHS leg utility pocket, including ruler, mobile phone, card and pen division
- / LHS leg multi cargo pocket, mobile phone pocket and two pen divisions
- / Twin back pockets with reinforced patches
- / Seven reinforced wider and stronger belt loops
- / Double layer contoured knee
- / Hem boot cuff



**COLOURS (CODE)**

Black (BBLK)  
Charcoal (BCCG)  
Navy (BPCT)

**SIZES**

77–112R, 87–132S  
Modern fit

**FABRIC**

100% Cotton Ripstop 234gsm



**X AIRFLOW™ RIPSTOP  
VENTED WORK PANT  
BP6474**

- / Modern lower waist fit
- / Curved waistband to prevent gaping at back
- / Front slant pockets
- / YKK zipper
- / Front LHS multi purpose pocket and flap
- / Twin back pockets with reinforced patches
- / Back RHS leg ruler pocket with pen and knife division
- / Back yoke and diamond shape crotch ventilation
- / Double layered knee patches with touch tape openings to insert knee pad (pads not included)
- / Seven reinforced wider and stronger belt loops



**COLOURS (CODE)**

Black (BBLK)  
Charcoal (BCCG)  
Navy (BPCT)

**SIZES**

77–112R, 87–132S  
Modern fit

**FABRIC**

100% Cotton Ripstop 234gsm  
100% Cotton Open Mesh 125gsm



**WOMENS X AIRFLOW™ RIPSTOP  
VENTED WORK PANT  
BPL6474**

- / Curved waistband to prevent gaping at back
- / Front slant pockets
- / YKK zipper
- / Multi purpose pockets on front legs
- / Twin back pockets with reinforced patches
- / Seven reinforced wider and stronger belt loops
- / Back yoke ventilation
- / Front double layered knee patches



**COLOURS (CODE)**

Black (BBLK)  
Charcoal (BCCG)  
Navy (BPCT)

**SIZES**

6–24

**FABRIC**

100% Cotton Twill Ripstop 234gsm  
100% Cotton Open Mesh 125gsm



**X AIRFLOW™ 3M TAPED RIPSTOP  
VENTED WORK PANT  
BP6474T**

- / 3M 8910P Perforated Reflective tape around lower leg
- / Modern lower waist fit
- / Curved waistband to prevent gaping at back
- / Front slant pockets
- / YKK zipper
- / Front LHS multi purpose pocket and flap
- / Twin back pockets with reinforced patches
- / Back RHS leg ruler pocket with pen and knife division
- / Back yoke and diamond shape crotch ventilation
- / Double layered knee patches with touch tape openings to insert knee pad (pads not included)
- / Seven reinforced wider and stronger belt loops with hanger loop on front LHS leg

**COLOURS (CODE)**

Navy (BPCT)

**SIZES**

77–112R, 87–132S  
Modern fit

**FABRIC**

100% Cotton Ripstop 234gsm  
100% Cotton Open Mesh 125gsm



**WOMENS X AIRFLOW™ 3M TAPED  
RIPSTOP VENTED WORK PANT  
BPL6474T**

- / 3M 8910P Perforated Reflective tape around lower leg
- / Curved waistband to prevent gaping at back
- / Front slant pockets
- / Multi purpose pockets on front legs
- / Twin back pockets with reinforced patches
- / Seven reinforced wider and stronger belt loops
- / Back yoke ventilation
- / Front double layered knee patches

**COLOURS (CODE)**

Navy (BPCT)

**SIZES**

6–24

**FABRIC**

100% Cotton Twill Ripstop 234gsm  
100% Cotton Open Mesh 125gsm



**X AIRFLOW™ 3M TAPED RIPSTOP  
ENGINEERED CARGO WORK PANT  
BPC6475T**

- / 3M 8910P Perforated Reflective tape around lower leg
- / Modern engineered fit with contoured leg
- / Curved waistband to prevent gaping at back
- / Front slant pockets
- / YKK zipper
- / RHS leg utility pocket, including ruler, mobile phone card and pen division
- / LHS leg multi cargo pocket, mobile phone pocket and two pen divisions
- / Twin back pockets with reinforced patches
- / Seven reinforced wider and stronger belt loops
- / Double layer contoured knee
- / Hem boot cuff

**COLOURS (CODE)**

Navy (BPCT)

**SIZES**

77–112R, 87–132S  
Modern fit

**FABRIC**

100% Cotton Ripstop 234gsm



**X AIRFLOW™ RIPSTOP  
VENTED WORK SHORT  
BSH1474**

- / Modern lower waist fit
- / Curved waistband to prevent gaping at back
- / Front slant pockets
- / YKK zipper
- / Front LHS multi purpose pocket and flap
- / Twin back pockets with reinforced patches
- / Seven reinforced wider and stronger belt loops
- / Back yoke and diamond shaped crotch gusset ventilation
- / Back RHS leg ruler pocket with pen and knife division



**COLOURS (CODE)**

Black (BBLK)  
Charcoal (BCCG)  
Navy (BPCT)

**SIZES**

77–132  
Modern fit

**FABRIC**

100% Cotton Ripstop 234gsm  
100% Cotton Open Mesh 125gsm



**Bisley**  
WORKWEAR

**FLX &  
MOVE**



# 70 FLEX & MOVE

Flex & Move offers form as well as function. Contrast coloured shirts, pants and shorts have you covered while the reinforced canvas provides durability and the stretch panels provide flexibility for comfy wear and tear.





**FLEX & MOVE MECHANICAL STRETCH SHIRT BS1133**

- / Mechanical stretch fabric for extra comfort and movement
- / Contrast polyester patches to prevent wear and tear at highly abrasive areas
- / 3M 8710 Reflective cord piping along front and back shoulder yoke
- / Mitred chest pockets with touch tape closure
- / Left pocket with pen division and hidden phone pouch
- / Two piece structured collar
- / Antistatic carbon yarn in polyester patches for added static control

**COLOURS (CODE)**

Black (BBLK)  
Khaki (BCDR)  
Charcoal (BCCG)

**SIZES**

XS-6XL  
Active Fit

**FABRIC**

100% Cotton (Mechanical Stretch) 145gsm  
98% Polyester, 2% Carbon Oxford 180gsm



**FLEX & MOVE MECHANICAL STRETCH SHIRT BS6133**

- / Mechanical stretch fabric for extra comfort and movement
- / Contrast polyester patches to prevent wear and tear at highly abrasive areas
- / 3M 8710 Reflective cord piping along front and back shoulder yoke
- / Mitred chest pockets with touch tape closure
- / Left pocket with pen division and hidden phone pouch
- / Two piece structured collar
- / Contoured shape two piece sleeve
- / Antistatic carbon yarn in polyester patches for added static control
- / Two button adjustable sleeve cuff

**COLOURS (CODE)**

Black (BBLK)  
Khaki (BCDR)  
Charcoal (BCCG)

**SIZES**

XS-6XL  
Active Fit

**FABRIC**

100% Cotton (Mechanical Stretch) 145gsm  
98% Polyester, 2% Carbon Oxford 180gsm



**FLEX & MOVE STRETCH PANT BPC6130**

- / Contrast stretch canvas – front and back upper hip and back inner thigh
- / Curved waistband to prevent gaping at back
- / Front slant pockets
- / RHS leg utility pocket, with ruler, mobile phone, card and pen division
- / LHS welt cargo pocket
- / Twin back pockets with reinforced patches
- / Double layered shaped knee
- / Back shaped knee pane
- / Hem boot cuff
- / Seven reinforced wider and stronger belt loops with hanger loop on front RHS leg

**COLOURS (CODE)**

Black (BBLK)  
Khaki (BCDR)  
Charcoal (BCCG)

**SIZES**

72-112R, 87-132S  
Active Fit

**FABRIC**

100% Cotton Canvas (Duck Weave) 265gsm  
97% Cotton 3% Spandex (Stretch Canvas) 200gsm  
98% Polyester, 2% Carbon Oxford 180gsm



**FLEX & MOVE STRETCH SHORT BSHC1130**

- / Contrast stretch canvas – front and back upper hip and back inner thigh
- / Curved waistband to prevent gaping at back
- / Front slant pockets
- / RHS leg utility pocket, with ruler, mobile phone, card and pen division
- / LHS welt cargo pocket
- / Twin back pockets with reinforced patches
- / Seven reinforced wider and stronger belt loops with hanger loop on front RHS leg

**COLOURS (CODE)**

Black (BBLK)  
Khaki (BCDR)  
Charcoal (BCCG)

**SIZES**

72-132  
Active Fit

**FABRIC**

100% Cotton Canvas (Duck Weave) 265gsm  
97% Cotton 3% Spandex (Stretch Canvas) 200gsm  
98% Polyester, 2% Carbon Oxford 180gsm



Boot hem cut out cuff.

Reinforced contrast patches for high abrasive areas.

Stretch cotton canvas patches.

Mechanical stretch cotton.

**Bisley**  
WORKWEAR  
**FLX & MOVE**



3M Taped Two Tone Hi Vis  
Industrial Cool Vent Shirt  
**BS6448T**

3M Taped Industrial  
Engineered Cargo Pant  
**BPC6021T**



Refer to page 77 & 78 for more features and colours.

# 75 INDUSTRIAL

Our industrial strength gear is equipped with reinforced stitching, bartacks, rivets and heavy duty fabrics.



3M Taped Two  
Tone Hi Vis  
Industrial Cool  
Vent Shirt  
**BS6448T**

3M Taped  
Industrial  
Engineered  
Cargo Pant  
**BPC6021T**





Bisley's premium Industrial range is designed to withstand industrial washes at 75°C.



**3M TAPED HI VIS INDUSTRIAL COOL VENT SHIRT BS6445T**

- / 3M 9920 Reflective taped hoop pattern around body
- / Twin chest pockets with flaps
- / Chevron tape detailing
- / Underarm and upper back cooling vents
- / Left pocket with pen division
- / Two piece sleeve with elbow dart

**COLOURS (CODE)**

Yellow (BBLY)  
Orange (BVEO)

**SIZES**

S-6XL

**FABRIC**

100% Cotton Preshrunk Drill 190gsm  
100% Cotton Open Mesh 200gsm



**WOMENS 3M TAPED HI VIS INDUSTRIAL COOL VENT SHIRT BL6445T**

- / 3M 9920 Reflective taped hoop pattern around body
- / Twin chest pockets with flaps
- / Chevron tape detailing
- / Underarm and upper back cooling vents
- / Left pocket with pen division
- / Two piece sleeve with elbow dart

**COLOURS (CODE)**

Yellow (BBLY)  
Orange (BVEO)

**SIZES**

8-24

**FABRIC**

100% Cotton Preshrunk Drill 190gsm  
100% Cotton Open Mesh 200gsm



**3M TAPED TWO TONE HI VIS INDUSTRIAL COOL VENT SHIRT BS6448T**

- / 3M 9920 Reflective taped hoop pattern around body
- / Twin chest pockets with flaps
- / Chevron tape detailing
- / Underarm and upper back cooling vents
- / Left pocket with pen division
- / Two piece sleeve with elbow dart
- / Spliced front only with full hi vis back

**COLOURS (CODE)**

Yellow/Navy (TT01)  
Orange/Navy (TT02)

**SIZES**

S-6XL

**FABRIC**

100% Cotton Preshrunk Drill 190gsm  
100% Cotton Open Mesh 200gsm



**WOMENS 3M TAPED TWO TONE HI VIS INDUSTRIAL COOL VENT SHIRT BL6448T**

- / 3M 9920 Reflective taped hoop pattern around body
- / Twin chest pockets with flaps
- / Chevron tape detailing
- / Underarm and upper back cooling vents
- / Left pocket with pen division
- / Two piece sleeve with elbow dart
- / Spliced front only with full hi vis back

**COLOURS (CODE)**

Yellow/Navy (TT01)  
Orange/Navy (TT02)

**SIZES**

8-24

**FABRIC**

100% Cotton Preshrunk Drill 190gsm  
100% Cotton Open Mesh 200gsm







- Twin back  
hip patch  
pockets.
- Hidden  
tool pocket  
entry.
- Contoured  
shape  
double  
layer knee  
patch.

**INDUSTRIAL ENGINEERED  
CARGO PANT  
BPC6021**

- / Engineered fit – contoured shaped leg and knee
- / Curved waistband to prevent gaping at back
- / Ten multifunctional pockets including hidden tool pockets
- / Mitred patch pockets
- / Double layer knee for protection against wear and tear
- / Diamond crotch gusset for extra comfort and to prevent crotch splitting

- / YKK zipper
- / Seven wider and stronger belt loops
- / Thicker and stronger top stitching thread

**COLOURS (CODE)**

Navy (BPCT)

**SIZES**

77–112R, 87–132S, 74-94L

**FABRIC**

100% Cotton Preshrunk Drill 310gsm



**3M TAPED INDUSTRIAL ENGINEERED  
CARGO PANT  
BPC6021T**

- / 3M 9920 Reflective tape around lower leg
- / Engineered fit – contoured shaped leg and knee
- / Curved waistband to prevent gaping at back
- / Ten multifunctional pockets including hidden tool pockets
- / Mitred patch pockets
- / Double layer knee for protection against wear and tear
- / Diamond crotch gusset for extra comfort and to prevent crotch splitting
- / YKK zipper
- / Seven wider and stronger belt loops
- / Thicker and stronger top stitching thread

**COLOURS (CODE)**

Navy (BPCT)

**SIZES**

77–112R, 87–132S, 74-94L

**FABRIC**

100% Cotton Preshrunk Drill 310gsm



**WOMENS INDUSTRIAL ENGINEERED  
DRILL PANT  
BPL6021**

- / Engineered fit - contoured shaped leg and knee
- / Curved waistband to prevent gaping at back
- / Four multifunctional pockets including cargo style welt pocket
- / Mitred patch pockets
- / Double layer knee for protection against wear and tear
- / YKK zipper
- / Seven wider and strong belt loops
- / Thicker and stronger top stitching thread

**COLOURS (CODE)**

Navy (BPCT)

**SIZES**

6–24

**FABRIC**

100% Cotton Preshrunk Drill 310gsm



**WOMENS 3M TAPED INDUSTRIAL  
ENGINEERED DRILL PANT  
BPL6021T**

- / 3M 9920 Reflective tape around lower leg
- / Engineered fit – contoured shaped leg and knee
- / Curved waistband to prevent gaping at back
- / Four multifunctional pockets including cargo style welt pocket
- / Mitred patch pockets
- / Double layer knee for protection against wear and tear
- / Seven wider and stronger belt loops

**COLOURS (CODE)**

Navy (BPCT)

**SIZES**

6–24

**FABRIC**

100% Cotton Preshrunk Drill 310gsm



**INDUSTRIAL STRAIGHT LEG  
WORK DENIM JEAN  
BP6053**

- / Modern lower waist straight leg fit
- / Garment washed for comfort
- / Classic five pocket styling with front angle-shaped access
- / Twin needle and triple needle top stitching for extra durability
- / YKK zipper

**COLOURS (CODE)**

Dark Denim (BDAD)

**SIZES**

77–112R, 92–132S, 74-94L

**FABRIC**

100% Cotton Denim 490gsm (14.5oz)



**3M TAPED INDUSTRIAL STRAIGHT LEG  
WORK DENIM JEAN  
BP6053T**

- / 3M 9920 Reflective tape around lower leg
- / Modern lower waist straight leg fit
- / Garment washed for comfort
- / Classic five pocket styling with front angle-shaped access
- / Twin needle and triple needle top stitching for extra durability
- / YKK zipper

**COLOURS (CODE)**

Dark Denim (BDAD)

**SIZES**

77–112R, 92–132S, 74-94L

**FABRIC**

100% Cotton Denim 490gsm (14.5oz)



**WOMENS INDUSTRIAL BOOT LEG  
WORK DENIM JEAN  
BPL6053**

- / Modern subtle boot leg fit
- / Garment washed for comfort
- / Classic five pocket styling with front angle-shaped access
- / Twin needle and triple needle top stitching for extra durability
- / YKK zipper

**COLOURS (CODE)**

Dark Denim (BDAD)

**SIZES**

8–24

**FABRIC**

100% Cotton Denim 490gsm (14.5oz)



**WOMENS 3M TAPED INDUSTRIAL  
BOOT LEG WORK DENIM JEAN  
BPL6053T**

- / 3M 9920 Reflective tape around lower leg
- / Modern subtle boot leg fit
- / Garment washed for comfort
- / Classic five pocket styling with front angle-shaped access
- / Twin needle and triple needle top stitching for extra durability
- / YKK zipper

**COLOURS (CODE)**

Dark Denim (BDAD)

**SIZES**

8–24

**FABRIC**

100% Cotton Denim 490gsm (14.5oz)







TenCate Tecasafe® Plus Taped  
Two Tone Hi Vis FR Vented Shirt  
**BS8082T**

TenCate Tecasafe® Plus FR Taped  
Engineered Vented Cargo Pant  
**BPC8092T**

Refer to page 82 & 84 for more features and colours.

TenCate Tecasafe®  
Plus Taped Two Tone  
Hi Vis FR Vented Shirt  
**BS8082T**

TenCate Tecasafe®  
Plus FR Taped  
Engineered Vented  
Cargo Pant  
**BPC8092T**

# Bisley WORKWEAR PROTECTIVE WEAR 81

Protect your greatest asset –  
your workers – with Bisley  
Protective wear's innovative  
risk-resistant fabrics and features.







**TENCATE TECASAFE® PLUS  
TAPED HI VIS FR VENTED SHIRT  
BS8081T**

- / Sto-nor 9801 FR Reflective taped hoop pattern around body and sleeve
- / Two piece structured collar
- / Two way radio loop or gas monitor loop on both sides
- / Left pocket with pen division
- / Twin chest pockets with plastic press snap closure
- / Full gusset sleeve cuff with plastic press snap closure

- / Action back panel ventilation, with three openings and underarm ventilation

**COLOURS (CODE)**

Orange (BVEO)

**SIZES**

S-6XL

**FABRIC**

TenCate Tecasafe® Plus 700  
FR Modacrylic Lyocell Aramid 238gsm  
TenCate FR Mesh



**TENCATE TECASAFE® PLUS TAPED  
TWO TONE HI VIS FR VENTED SHIRT  
BS8082T**

- / Sto-nor 9801 FR Reflective taped hoop pattern around body and sleeve
- / Two piece structured collar
- / Two way radio loop or gas monitor loop on both sides
- / Left pocket with pen division
- / Twin chest pockets with plastic press snap closure
- / Full gusset sleeve cuff with plastic press snap closure

- / Action back panel ventilation, with three openings and underarm ventilation

**COLOURS (CODE)**

Orange/Navy (TT02)  
Yellow/Navy (TT01)

**SIZES**

S-6XL

**FABRIC**

TenCate Tecasafe® Plus 700  
FR Modacrylic Lyocell Aramid 238gsm  
TenCate FR Mesh



**TENCATE TECASAFE® PLUS TAPED  
HI VIS FR NON VENTED SHIRT  
BS8197T**

- / Sto-nor 9801 FR Reflective taped hoop pattern around body and sleeve
- / Two piece structured collar
- / Two way radio loop or gas monitor loop on both sides
- / Left pocket with pen division
- / Twin chest pockets with plastic press snap closure

- / Full gusset sleeve cuff with plastic press snap closure
- / Concealed press snap closure

**COLOURS (CODE)**

Orange (BVEO)

**SIZES**

S-6XL

**FABRIC**

TenCate Tecasafe® Plus 580  
FR Modacrylic Lyocell Aramid 197gsm



**TENCATE TECASAFE® PLUS  
TAPED TWO TONE HI VIS FR  
NON VENTED SHIRT  
BS8198T**

- / Sto-nor 9801 FR Reflective taped hoop pattern around body and sleeve
- / Two piece structured collar
- / Two way radio loop or gas monitor loop on both sides
- / Left pocket with pen division
- / Twin chest pockets with plastic press snap closure

- / Full gusset sleeve cuff with plastic press snap closure
- / Concealed press snap closure

**COLOURS (CODE)**

Orange/Navy (TT02)  
Yellow/Navy (TT01)

**SIZES**

S-6XL

**FABRIC**

TenCate Tecasafe® Plus 580  
FR Modacrylic Lyocell Aramid 197gsm



**TENCATE TECASAFE® PLUS  
TAPED HI VIS LIGHTWEIGHT  
FR VENTED SHIRT  
BS8097T**

- / Sto-nor 9801 FR Reflective taped hoop pattern around body and sleeve
- / Two piece structured collar
- / Two way radio loop or gas monitor loop on both sides
- / Left pocket with pen division
- / Twin chest pockets with plastic press snap closure

- / Full gusset sleeve cuff with plastic press snap closure
- / Action back panel ventilation, with three openings and underarm ventilation

**COLOURS (CODE)**

Orange (BVEO)

**SIZES**

S-6XL

**FABRIC**

TenCate Tecasafe® Plus 580  
FR Modacrylic Lyocell Aramid 197gsm  
TenCate FR Mesh



**TENCATE TECASAFE® PLUS TAPED  
TWO TONE HI VIS LIGHTWEIGHT  
FR VENTED SHIRT  
BS8098T**

- / Sto-nor 9801 FR Reflective taped hoop pattern around body and sleeve
- / Two piece structured collar
- / Two way radio loop or gas monitor loop on both sides
- / Left pocket with pen division
- / Twin chest pockets with plastic press snap closure
- / Full gusset sleeve cuff with plastic press snap closure

- / Action back panel ventilation, with three openings and underarm ventilation

**COLOURS (CODE)**

Orange/Navy (TT02)  
Yellow/Navy (TT01)

**SIZES**

S-6XL

**FABRIC**

TenCate Tecasafe® Plus 580  
FR Modacrylic Lyocell Aramid 197gsm  
TenCate FR Mesh



**WOMENS TENCATE TECASAFE®  
PLUS TAPED TWO TONE HI VIS FR  
VENTED SHIRT  
BL8082T**

- / Sto-nor 9801 FR Reflective taped hoop pattern around body and sleeve
- / Two piece structured collar
- / Two way radio loop or gas monitor loop on both sides
- / Left pocket with pen division
- / Twin chest pockets with plastic press snap closure
- / Full gusset sleeve cuff with plastic press snap closure

- / Action back panel ventilation, with three openings and underarm ventilation
- / Concealed press snap closure

**COLOURS (CODE)**

Orange/Navy (TT02)  
Yellow/Navy (TT01)

**SIZES**

8-24

**FABRIC**

TenCate Tecasafe® Plus 700  
FR Modacrylic Lyocell Aramid 238gsm  
TenCate FR Mesh



**WOMENS TENCATE TECASAFE®  
PLUS TAPED TWO TONE HI VIS  
LIGHTWEIGHT FR VENTED SHIRT  
BL8098T**

- / Sto-nor 9801 FR Reflective taped hoop pattern around body and sleeve
- / Two piece structured collar
- / Two way radio loop or gas monitor loop on both sides
- / Left pocket with pen division
- / Twin chest pockets with plastic press snap closure
- / Full gusset sleeve cuff with plastic press snap closure

- / Action back panel ventilation, with three openings and underarm ventilation
- / Concealed press snap closure

**COLOURS (CODE)**

Orange/Navy (TT02)  
Yellow/Navy (TT01)

**SIZES**

8-24

**FABRIC**

TenCate Tecasafe® Plus 580  
FR Modacrylic Lyocell Aramid 197gsm  
TenCate FR Mesh







**TENCATE TECASAFE® PLUS ENGINEERED FR VENTED CARGO PANT BPC8092**

- / Curved waistband to prevent gaping at back
- / Front angled pockets
- / YKK zipper
- / LHS cargo pockets covered with flap and hidden ruler pocket
- / Front knee darts with contoured back knee seam line
- / Back yoke ventilation
- / Double back hip welt pocket covered with flap
- / Mobile phone welt pocket
- / Diamond shape crotch gusset

**COLOURS (CODE)**

Navy (BPCT)

**SIZES**

77-112R, 87-132S

**FABRIC**

TenCate Tecasafe® Plus 700  
FR Modacrylic Lyocell Aramid 238gsm  
TenCate FR Mesh



**TENCATE TECASAFE® PLUS TAPED ENGINEERED FR VENTED CARGO PANT BPC8092T**

- / Sto-nor 9801 FR Reflective tape around lower leg
- / Curved waistband to prevent gaping at back
- / Front angled pockets
- / YKK zipper
- / LHS cargo pockets covered with flap and hidden ruler pocket
- / Front knee darts with contoured back knee seam line
- / Back yoke ventilation
- / Double back hip welt pocket covered with flap
- / Mobile phone welt pocket
- / Diamond shape crotch gusset

**COLOURS (CODE)**

Navy (BPCT)

**SIZES**

77-112R, 87-132S

**FABRIC**

TenCate Tecasafe® Plus 700  
FR Modacrylic Lyocell Aramid 238gsm  
TenCate FR Mesh



**TENCATE TECASAFE® PLUS TAPED ENGINEERED FR PANT BP8090T**

- / Sto-nor 9801 FR Reflective tape around upper leg
- / Angled front pockets
- / YKK zipper
- / Wider and stronger belt loops
- / Twin needle seam stitching in FR thread
- / Single back patch pocket

**COLOURS (CODE)**

Navy (BPCT)

**SIZES**

77-112R, 87-132S

**FABRIC**

TenCate Tecasafe® Plus 700  
FR Modacrylic Lyocell Aramid 238gsm



**WOMENS TENCATE TECASAFE® PLUS TAPED FR ENGINEERED CARGO PANT BPL8092T**

- / Sto-nor 9801 FR Reflective tape around upper leg
- / Curved waistband to prevent gaping at back
- / Front angled pockets
- / YKK zipper
- / LHS cargo pockets
- / Back yoke ventilation
- / Double back hip welt pocket covered with flap
- / Mobile phone welt pocket
- / Back hip welt pockets with touch tape

**COLOURS (CODE)**

Navy (BPCT)

**SIZES**

6-24

**FABRIC**

TenCate Tecasafe® Plus 700  
FR Modacrylic Lyocell Aramid 238gsm



Stand collar.



**TENCATE TECASAFE® PLUS TAPED HI VIS ENGINEERED FR VENTED COVERALL BC8085T**

- / Sto-nor 9801 FR Reflective taped hoop pattern around body and sleeve and lower leg
- / Stand collar
- / Two way radio loop or gas monitor loop on both sides
- / Covered plastic press snap front closure
- / Front angled pockets
- / Front knee darts and contoured back knee seam line
- / Full gusset sleeve cuff with plastic press snap closure
- / Underarm and action back panel ventilation, three openings
- / Diamond shape crotch gusset
- / Ten multifunctional pockets

**COLOURS (CODE)**

Orange (BVE0)

**SIZES**

77-117R, 92-132S

**FABRIC**

TenCate Tecasafe® Plus 700  
FR Modacrylic Lyocell Aramid 238gsm  
TenCate FR Mesh



Diamond shaped crotch gusset.



**TENCATE TECASAFE® PLUS TAPED TWO TONE HI VIS ENGINEERED FR VENTED COVERALL BC8086T**

- / Sto-nor 9801 FR Reflective taped hoop pattern around body and sleeve and lower leg
- / Stand collar
- / Two way radio loop or gas monitor loop on both sides
- / Covered plastic press snap front closure
- / Front angled pockets
- / Front knee darts and contoured back knee seam line
- / Full gusset sleeve cuff with plastic press snap closure
- / Underarm and action back panel ventilation, 3 openings
- / Diamond shape crotch gusset
- / Ten multifunctional pockets

**COLOURS (CODE)**

Orange/Navy (TT02)

**SIZES**

77-117R, 92-132S

**FABRIC**

TenCate Tecasafe® Plus 700  
FR Modacrylic Lyocell Aramid 238gsm  
TenCate FR Mesh



**TENCATE TECASAFE® PLUS TAPED HI VIS LIGHTWEIGHT FR NON VENTED ENGINEERED COVERALL BC8185T**

- / Sto-nor 9801 FR Reflective taped hoop pattern around body and sleeve and lower leg
- / Stand collar
- / Two way radio loop or gas monitor loop on both sides
- / Covered plastic press snap front closure
- / Front angled pockets
- / Front knee darts and contoured back knee seam line
- / Full gusset sleeve cuff with plastic press snap closure
- / Diamond shape crotch gusset
- / Ten multifunctional pockets

**COLOURS (CODE)**

Orange (BVE0)

**SIZES**

77-117R, 92 -132S

**FABRIC**

TenCate Tecasafe® Plus 580  
FR Modacrylic Lyocell Aramid 197 gsm



**TENCATE TECASAFE® PLUS TAPED TWO TONE HI VIS LIGHTWEIGHT FR NON VENTED ENGINEERED COVERALL BC8186T**

- / Sto-nor 9801 FR Reflective taped hoop pattern around body and sleeve and lower leg
- / Stand collar
- / Two way radio loop or gas monitor loop on both sides
- / Covered plastic press snap front closure
- / Front angled pockets
- / Front knee darts and contoured back knee seam line
- / Full gusset sleeve cuff with plastic press snap closure
- / Diamond shape crotch gusset
- / Ten multifunctional pockets

**COLOURS (CODE)**

Orange/Navy (TT02)

**SIZES**

77-117R, 92 -132S

**FABRIC**

TenCate Tecasafe® Plus 580  
FR Modacrylic Lyocell Aramid 197gsm



Bisley's stock service **Flame Resistant range** provides the wearer with premium protection from OHS hazards such as Arc Flash and Flash Fire found in high risk work environments. Bisley can provide an inherent garment to meet the specific risk environment the worker will face.



# FR GARMENTS FOR ELECTRICAL ARC HAZARD PROTECTION

At the time of printing, information was circulating regarding pending amendments to National Guideline for the Selection, Use and Maintenance of Personal Protective Equipment for Electrical Arc Hazards (ENA NENS 09-2014) however these pending amendments were still in draft form.

Below is a summary of Bisley's interpretation of the amended draft National Guideline. The products, opposite, have been designed to meet the current draft.

Bisley will continue to monitor the proposed amendments to the draft National Guidelines. When it is finalised, we will update our range, if necessary, to meet the new standards.

If you have any questions, or require further information regarding the pending amendments to the National Guidelines, please contact your Bisley Sales Representative.

## ENA NENS 09-2014

### National Guideline for the Selection, Use and Maintenance of Personal Protective Equipment for Electrical Arc Hazards

ENA NENS 09-2014 is a national guideline for the selection, use and maintenance of personal protective equipment for electrical arc hazards. It is not an Australian standard requiring full compliance.

The guideline sets the minimum criteria for the selection, use and maintenance of Personal Protective Equipment (PPE) used to protect workers and others against the electrical arc hazards within the Electricity Supply Industry.

This guideline covers the clothing and apparel designs, the minimum performance levels of the materials used, and the methods of testing to determine the performance levels.

## BASE GARMENTS RECOMMENDATION

Base garments may be in the form of the following:

- Long sleeve shirts
- Trousers
- Coveralls/Overalls

The recommended minimum ATPV for base garments is 16.7J/cm<sup>2</sup> (4cal/cm<sup>2</sup>) = HRC1

## GARMENT DESIGN RECOMMENDATION

### Shirt Front Opening

For shirts used in environments having electric arc hazards, it is recommended that they be manufactured with a 'closed front'. Where buttons are used on shirt openings, they should be covered by a placket of the shirt material (known as a fly front design).

### Coverall Front Opening

The coverall should be manufactured with continuous, full length, front closure eg. zipper. Press studs or buttons are not recommended as front closure mechanisms.

### Sleeve Cuffs

Must include a full gusset at sleeve cuff.

### Vents

If vents are incorporated into the base garments, the vent mesh material should be flame resistant. The fabric and design of the vents should ensure that the garments' arc protective properties are not compromised.



### TENCATE TECASAFE® PLUS TAPED TWO TONE HI VIS FR CLOSED FRONT SHIRT WITH CONCEALED FRONT PLACKET BSC8075T

- / Sto-nor 9801 FR Reflective taped hoop pattern around body and sleeve
- / Closed front with concealed front placket and button closure
- / Two piece structured collar
- / Two way radio loop or gas monitor loop on both sides
- / Left pocket with pen division
- / Twin chest pockets with plastic press snap closure

- / Full gusset sleeve cuff with plastic press snap closure
- / Action back panel ventilation, with three openings and underarm ventilation

### COLOURS (CODE)

Yellow/Navy (TT01)  
Orange/Navy (TT02)

### SIZES

S-6XL

### FABRIC

TenCate Tecasafe® Plus 580  
FR Modacrylic Lyocell Aramid 197gsm  
TenCate FR Mesh



### WOMENS TENCATE TECASAFE® PLUS TAPED TWO TONE HI VIS FR CLOSED FRONT SHIRT WITH CONCEALED FRONT PLACKET BLC8075T

- / Sto-nor 9801 FR Reflective taped hoop pattern around body and sleeve
- / Closed front with concealed front placket and button closure
- / Two piece structured collar
- / Two way radio loop or gas monitor loop on both sides
- / Left pocket with pen division
- / Twin chest pockets with plastic press snap closure

- / Full gusset sleeve cuff with plastic press snap closure
- / Action back panel ventilation, with three openings and underarm ventilation

### COLOURS (CODE)

Yellow/Navy (TT01)  
Orange/Navy (TT02)

### SIZES

6-24

### FABRIC

TenCate Tecasafe® Plus 580  
FR Modacrylic Lyocell Aramid 197gsm  
TenCate FR Mesh



### TENCATE TECASAFE® PLUS TAPED HI VIS LIGHTWEIGHT FR NON VENTED ENGINEERED COVERALL WITH ZIP CLOSURE BC8178T

- / Sto-nor 9801 FR Reflective taped hoop pattern around body and sleeve and lower leg
- / Stand collar
- / Two way radio loop or gas monitor loop on both sides
- / Concealed centre front nylon zip closure
- / Front angled pockets
- / Front knee darts and contoured back knee seam line
- / Full gusset sleeve cuff with plastic press snap closure
- / Diamond shape crotch gusset
- / Pockets with FR nylon zip opening

### COLOURS (CODE)

Orange (BVE0)

### SIZES

77-117R, 92-132S

### FABRIC

TenCate Tecasafe® Plus 580  
FR Modacrylic Lyocell Aramid 197gsm



### TENCATE TECASAFE® PLUS TAPED TWO TONE HI VIS LIGHTWEIGHT FR NON VENTED ENGINEERED COVERALL WITH ZIP CLOSURE BC8177T

- / Sto-nor 9801 FR Reflective taped hoop pattern around body and sleeve and lower leg
- / Stand collar
- / Two way radio loop or gas monitor loop on both sides
- / Concealed centre front nylon zip closure
- / Front angled pockets
- / Front knee darts and contoured back knee seam line
- / Full gusset sleeve cuff with plastic press snap closure
- / Diamond shape crotch gusset
- / Pockets with FR nylon zip opening

### COLOURS (CODE)

Orange/Navy (TT02)

### SIZES

77-117R, 92-132S

### FABRIC

TenCate Tecasafe® Plus 580  
FR Modacrylic Lyocell Aramid 197gsm





# MADE TO ORDER

Bisley provides a large range of FR solutions that are stock supported in our warehouse and we are equally capable of providing custom made solutions for your business through our close working relationship with TenCate.

Bisley Workwear's design services can work with you from concept through to an innovative and professionally delivered product solution with all products made to the highest quality and designed to meet all relevant standards. Bisley is committed to providing a comprehensive end-to-end product solution with a focus on meeting cost targets and delivering on time.

These solutions range from providing specially made garments of any of the basic Tecasafe® fabric colours available through TenCate, in both the HRC 1 Tecasafe® 580 fabric and the HRC 2 Tecasafe® 700 fabric through to completely customised colours^ and designs. Depending on the design of the garment and the colour and weight of the fabric, minimum quantities can be as low as 300 units and lead times as quick as six weeks for production plus transit time\*.

For personalised garments, Bisley can also provide a comprehensive range of solutions from embroidery using FR threads to heat transfer logos that are also fire resistant.



#### FR HEAT TRANSFER

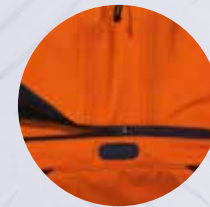
- FR transfers are flame retardant, durable transfers with FR certification
- Certified to EN ISO 11612:2008 after washing at EN ISO 15797:2002 and testing to EN ISO 15025:2000
- Ideal for use on FR garments as they will not compromise the FR qualities of the garment
- Heavy duty and very hard wearing, able to withstand the rigours of laundering and dry cleaning
- Suitable to use on all FR fabrics (eg. Tecasafe PLUS®, Westex Ultrasoft®)
- Logos can be developed to match your corporate colours



#### FR EMBROIDERY

- FR embroidery is flame and heat resistant and uses Madeira brand "Fire Fighter" embroidery thread
- Fire Fighter is made from 100% aramid thread and contains Nomex branded fibers from Du Pont
- Certified to Oeko Tex 100 and complies with ISO standards ISO-6941/ISO 15025
- For use in all sectors with specific safety requirements (eg. Aeronautics, Fire Brigade)
- 24 colour options offered in Madeira embroidery

# WATERPROOF, ANTISTATIC FR PROTECTION



Detachable contoured shaped zip off hood.



Two way radio loop or gas monitor loop on both sides.



Action back for extra movement and comfort.



Twin chest patch pockets with extended front yoke flap.

Adjustable sleeve cuff with internal inner sleeve cuff rib.

Waist seam welt pockets with flap and touch tape closure.



**TAPED TWO TONE HI VIS FR JACKET BJ8100T**

Sto-nor 9801 FR Reflective taped hoop pattern around body and sleeve.

#### FABRIC

- / Hazard Risk Category HRC 3
- / MO-A280
- / Arc Thermal Protection Value ATPV 36
- / 55% FR Modacrylic, 44% Cotton, 1% Anti-static
- / 280 gsm

#### FEATURES

- / Sto-nor 9801 FR Reflective taped hoop pattern
- / Fully lined in cotton FR lining
- / Fully seam sealed for wet weather protection
- / Detachable zip off hood
- / Twin chest patch pocket with extended front yoke flap and touch tape closure
- / Twin waist pockets with flap and touch tape closure
- / Storm flap at centre front
- / Two way radio loop or gas monitor loop on both sides
- / Internal rib sleeve cuff
- / Adjustable sleeve tab with touch tape closure
- / Antistatic carbon yarn

^ Whilst custom Tecasafe® colours can be developed upon request they do have higher minimums and longer lead times, but regardless of your needs contact your Bisley Sales Representative to arrange a meeting to discuss your needs.

\* Transit time will depend on air-freight vs sea freight cost options provided at the time of quoting.





**WESTEX ULTRASOFT® 3M TAPED TWO TONE HI VIS FR SHIRT BS8002**

- / 3M 8935 FR Reflective taped hoop pattern around body
- / Half placket
- / Full gusset sleeve cuff
- / Two squared chest pockets with button down flaps
- / Left pocket with pen division
- / Two piece contrast coloured structured collar

**COLOURS (CODE)**

Yellow/Navy (TT04)  
Orange/Navy (TT05)

**SIZES**  
S-6XL

**FABRIC**

Westex UltraSoft® Flame Resistant Fabric (301)  
88% Cotton, 12% High Tenacity Nylon 237gsm



**WESTEX ULTRASOFT® 3M TAPED HI VIS FR SHIRT BS8004**

- / 3M 8935 FR Reflective taped hoop pattern around body
- / Full gusset sleeve cuff
- / Two rounded chest pockets with button down flaps
- / Left pocket with pen division
- / Two piece structured collar

**COLOURS (CODE)**

Orange (BVE0)

**SIZES**  
S-6XL

**FABRIC**

Westex UltraSoft® Flame Resistant Fabric (341)  
88% Cotton, 12% High Tenacity Nylon 186gsm



Covered plastic press snap closure.



**WESTEX ULTRASOFT® 3M TAPED HI VIS FR COVERALL BC8001**

- / 3M 8935 FR Reflective taped hoop pattern around body
- / Concealed front press snap closure
- / Front right chest pocket with zippered opening
- / Left front chest patch pocket with tool/ knife division
- / Angled side pockets and side openings to body
- / Back utility patch pocket and ruler/ phone pocket

**COLOURS (CODE)**

Orange (BVE0)

**SIZES**

77-112R , 87-132S, 74-94L

**FABRIC**

Westex UltraSoft® Flame Resistant Fabric (301)  
88% Cotton, 12% High Tenacity Nylon 237gsm



**WESTEX ULTRASOFT® 3M TAPED HI VIS TWO TONE FR COVERALL BC8001**

- / 3M 8935 FR Reflective taped hoop pattern around body
- / Concealed front press snap closure
- / Front right chest pocket with zippered opening
- / Left front chest patch pocket with tool/ knife division
- / Angled side pockets and side openings to body
- / Back utility patch pocket and ruler/ phone pocket

**COLOURS (CODE)**

Orange/Navy (TT05)

**SIZES**

77-112R , 87-132S, 74-94L

**FABRIC**

Westex UltraSoft® Flame Resistant Fabric (301)  
88% Cotton, 12% High Tenacity Nylon 237gsm



**TAPED TWO TONE HI VIS FR JACKET BJ8100T**

- / Sto-nor 9801 FR Reflective taped hoop pattern
- / Fully lined in cotton FR lining
- / Fully seam sealed for wet weather protection
- / Detachable zip off hood
- / Twin chest patch pocket with extended front yoke flap and touch tape closure
- / Twin waist pockets with flap and touch tape closure
- / Storm flap at centre front
- / Two way radio loop or gas monitor loop on both sides
- / Internal rib sleeve cuff
- / Adjustable sleeve tab with touch tape closure
- / Antistatic carbon yarn

**COLOURS (CODE)**

Orange/Navy (TT02)  
Yellow/Navy (TT01)

**SIZES**

S-6XL

**FABRIC**

55% Modacrylic, 44% Cotton, 1% Antistatic 280gsm



**WESTEX ULTRASOFT® FR WORK PANT BP8010**

- / Mobile phone pocket on right side
- / Seven reinforced belt loops
- / Single front pleats
- / Back patch pockets
- / Coin pocket in waistband
- / YKK zipper

**COLOURS (CODE)**

Navy (BPCT)

**SIZES**

77-112R , 87-132S, 74-94L

**FABRIC**

Westex UltraSoft® Flame Resistant Fabric (301)  
88% Cotton, 12% High Tenacity Nylon 237gsm



**WESTEX ULTRASOFT® 3M TAPED FR WORK PANT BP8000**

- / 3M 8935 FR Reflective tape around lower legs
- / Mobile phone pocket on right side
- / Seven reinforced belt loops
- / Single front pleats
- / Back patch pockets
- / Coin pocket in waistband
- / YKK zipper

**COLOURS (CODE)**

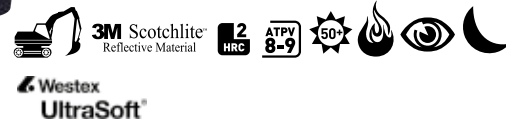
Navy (BPCT)

**SIZES**

77-112R , 87-132S, 74-94L

**FABRIC**

Westex UltraSoft® Flame Resistant Fabric (301)  
88% Cotton, 12% High Tenacity Nylon 237gsm





# INSECT PROTECTION



**INSECT PROTECTION ORIGINAL  
DRILL WORK PANT  
VRP6007**

- / Permethrin unique treatment that stays effective for up to 100 washes
- / Mobile phone pocket on right side
- / Seven reinforced belt loops
- / Single front pleats
- / Back patch pockets and coin pocket in waistband
- / YKK zipper

**COLOURS (CODE)**

Navy (BPCT)  
Khaki (BCDR)

**SIZES**

77-112R

**FABRIC**

100% Cotton Preshrunk Drill 310gsm



**INSECT PROTECTION COOL  
LIGHTWEIGHT UTILITY PANT  
VRP6999**

- / Permethrin unique treatment that stays effective for up to 100 washes
- / Side angled pockets with right internal pocket
- / YKK zipper
- / Utility open pocket with touch tape closure
- / Cargo pocket with gusset touch tape closure
- / Eyelet ventilation between legs
- / Double layered knee for extra strength

**COLOURS (CODE)**

Khaki (BCDR)

**SIZES**

77-112R

**FABRIC**

100% Cotton Preshrunk Drill 240gsm



**INSECT PROTECTION  
ANTI BACTERIAL SOCKS  
VRSX7205**

- / Permethrin unique treatment that stays effective for up to 100 washes
- / Extra heel stress-point support
- / Reinforced toe
- / Increased durability for industrial environments
- / Antibacterial treatment reduces the risk of fungi and odour



Innovation and product development is key to the success of **Bisley Insect Protection** and pushes the boundaries of what's currently achievable by offering 100 wash protection in clothing and accessories. We work with major organisations and world recognised universities for testing of local insect species, ensuring our protection is the most suitable for your climate.

**COLOURS (CODE)**

Black (BBLK)  
Navy (BPCT)

**SIZES**

6-10 and 11-13

**FABRIC**

80% Cotton, 17% Polyamide,  
3% Elastane Knitted Jersey 220gsm



**INSECT PROTECTION TWO TONE  
HI VIS SHIRT  
VRS6267**

- / Permethrin unique treatment that stays effective for up to 100 washes
- / Two chest pockets with button down flaps
- / Left pocket with pen division
- / Two piece contrast coloured structured collar
- / Two button adjustable sleeve cuff



**COLOURS (CODE)**

Orange/Navy (TT02)

**SIZES**

S-6XL

**FABRIC**

100% Cotton Preshrunk Drill 190gsm



**INSECT PROTECTION  
CHAMBRAY SHIRT  
VRS76407**

- / Permethrin unique treatment that stays effective for up to 100 washes
- / Two chest pockets with buttoned openings
- / Left chest pocket with pen division
- / Centre back box pleat with locker loop
- / Two piece structured collar with button down points
- / Two button adjustable sleeve cuff



**COLOURS (CODE)**

Blue (BWED)

**SIZES**

S-6XL

**FABRIC**

100% Cotton Chambray 150gsm



**INSECT PROTECTION TWO TONE  
COOL LIGHTWEIGHT VENTED  
DRILL SHIRT  
VRS6895**

- / Permethrin unique treatment that stays effective for up to 100 washes
- / Two chest pockets with buttoned openings
- / Left chest pocket with pen division
- / Two piece contrast coloured structured collar
- / Full gusset cuff
- / Vertical back vents and underarm vents



**COLOURS (CODE)**

Orange/Navy (TT02)

**SIZES**

S-6XL

**FABRIC**

100% Cotton Preshrunk Drill 155gsm  
100% Cotton Open Mesh 200gsm



**INSECT PROTECTION  
FISHING SHIRT  
VRS6140**

- / Permethrin unique treatment that stays effective for up to 100 washes
- / Large, internal, vented upper back area
- / Two pleated chest pockets with touch tape flaps
- / Pen holder on both pockets
- / Sunglasses hook near centre left pocket
- / Roll-up sleeve tabs with buttons
- / Two piece structured collar



**COLOURS (CODE)**

Light Blue (BBLB)  
Stone (BSAN)

**SIZES**

S-6XL

**FABRIC**

100% Cotton Preshrunk Drill 155gsm  
100% Polyester Mesh Ventilation





Taped Two Tone  
Hi Vis Rain Shell  
Jacket  
**BJ6966T**

Refer to page 97 for more features and colours.

Taped Two Tone  
Hi Vis Rain  
Shell Jacket  
**BJ6966T**

Taped Two Tone  
Hi Vis Shell  
Rain Pant  
**BP6965T**

# Bisley WORKWEAR WINTER

# 95

You need serious warmth in extreme conditions – that means Bisley's premium fleeces and quilted, weatherproof insulated jackets. Our winter wear is anything but fluffy.







**TAPED TWO TONE 5 IN 1  
RAIN JACKET  
BK6975**

- / Reflective taped H pattern around body
- / Fully waterproof outer shell, stitched and seam sealed
- / Zip-out reversible padded body warmer
- / Detachable, zip-out sleeves
- / Chin guard for increased comfort
- / Heavy-duty two way zippered front opening
- / Internal and external embroidery access
- / Two hip pockets with hand warmers
- / External mobile phone pocket
- / Two inner slant hip pockets
- / Internal mobile phone pocket
- / Three pen holder on sleeve
- / ID card holder on inside and outside of jacket
- / Elasticated sleeve storm cuffs with fastening

**COLOURS (CODE)**  
Yellow/Navy (TT04)  
Orange/Navy (BT05)

**SIZES**  
S-6XL

**FABRIC**  
100% PU Coated Polyester 300D  
(Non Breathable)  
100% Polyester Fleece Lining  
100% Polyester Mesh Liner



Bisley Workwear's wet weather garments have been designed to keep you dry and comfortable and protect you from the elements while at work.

Bisley's 300 Denier polyester oxford fabric with PU coating has performed extremely well under Australian wet weather fabric tests.

Our fabric has achieved great results for water repellency – under spray test (AS 2001.1.16) achieving above 80 (highest level is 100), and water resistance – hydrostatic test method (AS 2001.2.17) with results of up to 20,000mm (200Kpa/H2O).

We also test our wet weather fabric under International standards.

**European standard EN 343:2003** – Protection against rain, with results exceeding Class 3 which is the highest standard.

**American standard for Water Vapour Penetration (ASTM E96/E96M:2010)** achieving a result of over 3,750 grams/m<sup>2</sup>/24hrs.

All Bisley Workwear wet weather garments are 100% seam sealed to ensure your continued protection from water penetration whilst at work.

RAIN JACKET



RAIN VEST



FLEECE JACKET



FLEECE VEST



**TAPED TWO TONE HI VIS RAIN  
SHELL JACKET  
BJ6966T**

- / Reflective taped H pattern around body with extra hem tape
- / Waterproof fabric with breathability
- / All seams are seam sealed
- / Storm flap with touch tape and zip closure
- / Adjustable 1/2 elasticated cuff with touch tape tab closure
- / Secured and hideaway hood with high collar stand and shaped centre for weather protection

**COLOURS (CODE)**  
Yellow/Navy (TT04)  
Orange/Navy (TT05)

**SIZES**  
XS-6XL

**FABRIC**  
300D Oxford Polyester, PU Coated  
(Breathable)  
100% Polyester Mesh Lining



**TAPED SHELL JACKET WITH  
X BACK  
BJ6968T**

- / Reflective taped H pattern around body with X back for NSW Rail compliancy
- / Waterproof fabric with breathability
- / All seams are seam sealed
- / Storm flap with touch tape and zip closure
- / Adjustable 1/2 elasticated cuff with touch tape tab closure
- / Secured and hideaway hood with high collar stand and shaped centre for weather protection

**COLOURS (CODE)**  
Orange (BVE0)

**SIZES**  
XS-6XL

**FABRIC**  
300D Oxford Polyester, PU Coated  
(Breathable)  
100% Polyester Mesh Lining



**TAPED HI VIS RAIN SHELL JACKET  
BJ6967T**

- / Reflective taped H pattern around body with extra hem tape
- / Waterproof fabric with breathability
- / All seams are seam sealed
- / Storm flap with touch tape and zip closure
- / Adjustable 1/2 elasticated cuff with touch tape tab closure
- / Secured and hideaway hood with high collar stand and shaped centre for weather protection

**COLOURS (CODE)**  
Orange (BVE0)

**SIZES**  
XS-6XL

**FABRIC**  
300D Oxford Polyester, PU Coated  
(Breathable)  
100% Polyester Mesh Lining



**TAPED TWO TONE HI VIS SHELL  
RAIN PANT  
BP6965T**

- / Reflective tape around lower leg
- / Waterproof fabric with breathability
- / All seams are seam sealed
- / Full elasticated waistband
- / Lower leg in contrast colour for dirt protection
- / Adjustable press snap hem opening

**COLOURS (CODE)**  
Yellow/Navy (TT04)  
Orange/Navy (TT05)

**SIZES**  
XS-6XL

**FABRIC**  
300D Oxford Polyester, PU Coated  
(Breathable)







**3M TAPED HI VIS 3 IN 1 DRILL JACKET  
BJ6970T**

- / 3M Reflective taped H pattern around body
- / Three in one style – Jacket and Vest, Jacket only or Vest only
- / Detachable taped hi vis vest in H tape configuration
- / Cotton quilted lining with insulated padding
- / YKK zipper
- / Angled side seam pockets for both jacket and vest
- / LHS internal pocket

**COLOURS (CODE)**

Yellow/Navy (TT01)  
Orange/Navy (TT02)

**SIZES**

S–6XL

**FABRIC**

100% Cotton Preshrunk Drill 310gsm  
100% Cotton Lining with Polyester Wadding



DETACHABLE LINED VEST



**DRILL JACKET  
BK6709**

- / Cotton quilted lining with polyester wadding
- / YKK zipper
- / Two angled side welt pockets
- / Internal zip pocket on the left side
- / Internal phone pocket on the right side with touch tape
- / Partial elasticated sleeve cuff

**COLOURS (CODE)**

Navy (BPCT)

**SIZES**

S–6XL

**FABRIC**

100% Cotton Preshrunk Drill 310gsm  
100% Cotton Lining with Polyester Wadding



**TWO TONE HI VIS DRILL JACKET  
BK6710**

- / Cotton quilted lining with insulated polyester wadding
- / YKK zipper
- / Two angled side welt pockets
- / Internal zip pocket on the left side
- / Internal phone pocket on the right side with touch tape
- / Partial elasticated sleeve cuff



**COLOURS (CODE)**

Orange/Navy (TT02)  
Yellow/Navy (TT01)

**SIZES**

S–6XL

**FABRIC**

100% Cotton Preshrunk Drill 310gsm  
100% Cotton Lining with Polyester Wadding



**3M TAPED TWO TONE HI VIS  
DRILL JACKET  
BK6710T**

- / 3M 8910 Reflective hoop pattern around body
- / Cotton quilted lining with insulated polyester wadding
- / YKK zipper
- / Two angled side welt pockets
- / Internal zip pocket on the left side
- / Internal phone pocket on the right side with touch tape
- / Partial elasticated sleeve cuff



**COLOURS (CODE)**

Orange/Navy (TT02)  
Yellow/Navy (TT01)  
Yellow/Bottle (TT03)

**SIZES**

S –6XL

**FABRIC**

100% Cotton Preshrunk Drill 310gsm  
100% Cotton Lining with Polyester Wadding





**SOFT SHELL JACKET**  
**BJ6060**

- / Water resistant fabric with breathable membrane
- / Bonded internal fleece face
- / Zippered pockets with waterproof zipper
- / Elasticated draw cord at hem
- / Reflective piping along front chest and back
- / Eyelet ventilation under both sleeves
- / Sleeve cuff adjusters reduces water entering over wrist

**COLOURS (CODE)**  
Black (BBLK)  
Navy (BPCT)

**SIZES**  
XS-6XL

**FABRIC**  
94% Polyester, 6% Spandex 310gsm  
Soft Shell with Brushed Fleece  
Bonded Lining  
100% Polyester Mesh Lining

**SOFT SHELL VEST**  
**BV0360**

- / Water resistant fabric with breathable membrane
- / Bonded internal fleece face
- / Inverted waterproof zipper at opening
- / Zip waist pocket with waterproof zipper
- / Elasticated draw cord at hem
- / Reflective piping along front chest
- / Chin guard zip stopper

**COLOURS (CODE)**  
Black (BBLK)

**SIZES**  
XS-6XL

**FABRIC**  
94% Polyester, 6% Spandex 310gsm  
Soft Shell with Brushed Fleece  
Bonded Lining  
100% Polyester Mesh Lining



Elasticated draw cord at hem.



**TAPED SOFT SHELL JACKET**  
**BJ6059T**

- / Reflective taped hoop pattern around body
- / Water resistant fabric with breathable membrane
- / Bonded internal fleece face
- / Zippered pockets with waterproof zipper
- / Elasticated draw cord at hem
- / Reflective piping along front chest and back
- / Eyelet ventilation under arms
- / Sleeve cuff adjusters reduces water entering over wrist

**COLOURS (CODE)**  
Yellow/Navy (TT01)  
Orange/Navy (TT02)

**SIZES**  
XS-6XL

**FABRIC**  
94% Polyester, 6% Elastane 310gsm  
Soft Shell with Brushed Fleece  
Bonded Lining  
100% Polyester Mesh Lining

**TAPED HI VIS SOFT SHELL VEST**  
**BV0348T**

- / Reflective taped hoop pattern around body with over the shoulder tape
- / Water resistant fabric with breathable membrane
- / Bonded internal fleece face
- / Waterproof zip vest opening
- / Waist pockets with zipper closure
- / Elasticated draw cord at hem
- / Chin guard zip stopper

**COLOURS (CODE)**  
Orange/Navy (TT05)  
Yellow/Navy (TT04)

**SIZES**  
XS-6XL

**FABRIC**  
94% Polyester, 6% Spandex 310gsm  
Soft Shell with Brushed Fleece Bonded Lining  
100% Polyester Mesh Lining



**HI VIS FLEECE HOODIE**  
**BK6819**

- / Premium polyester low pill fleece
- / Shaped hood with contrast internal lining
- / Internal rib collar for extra comfort
- / Full open front zip for easier accessibility
- / Front contrast kangaroo style shaped pockets
- / Rib cuffs with thumb opening



**COLOURS (CODE)**  
Orange/Navy (TT05)  
Yellow/Navy (TT04)

**SIZES**  
S-6XL

**FABRIC**  
100% Polyester Fleece 300gsm  
Poly/Cotton 2x2 Rib Knit



**TAPED HI VIS FLEECE HOODIE**  
**BK6819T**

- / Reflective taped hoop pattern around body
- / Premium polyester low pill fleece
- / Shaped hood with contrast internal lining
- / Internal rib collar for extra comfort
- / Full open front zip for easier accessibility
- / Front contrast kangaroo style shaped pockets
- / Rib cuffs with thumb opening



**COLOURS (CODE)**  
Orange/Navy (TT05)  
Yellow/Navy (TT04)

**SIZES**  
S-6XL

**FABRIC**  
100% Polyester Fleece 300gsm  
Poly/Cotton 2x2 Rib Knit



**HI VIS POLARFLEECE ZIP PULLOVER**  
**BK6889**

- / Contrast coloured zip-up collar
- / 1/4 closed front with zippered opening
- / Elasticised rib knit cuff and hem
- / Low pill polar fleece
- / Spliced front only with full hi vis back



**COLOURS (CODE)**  
Orange/Navy (TT05)  
Yellow/Navy (TT04)

**SIZES**  
S-6XL

**FABRIC**  
100% Polyester Polarfleece 300gsm  
Poly/Cotton 2x2 Rib Knit



**HI VIS FLEECE ZIP PULLOVER**  
**BK6989**

- / Premium polyester low pill fleece
- / 1/4 closed front with zippered opening
- / Rib cuffs with thumb opening



**COLOURS (CODE)**  
Orange/Navy (TT05)  
Yellow/Navy (TT04)

**SIZES**  
S-6XL

**FABRIC**  
100% Polyester Fleece 300gsm  
Poly/Cotton 2x2 Rib Knit





Kyal is wearing  
BJ6966T & BP6965T.



**Bisley**  
WORKWEAR

**PINK**

Real Men are  
wearing pink to  
save women's lives.



**B**isley is proud to announce that it has aligned with the National Breast Cancer Foundation (NBCF) as a Platinum Partner for the Real Men Wear Pink campaign, raising funds for research into the prevention of breast cancer.

The Real Men Wear Pink campaign challenges men and the working community to "Man Up" and wear pink, in support of the women in their lives.

Since the NBCF was established in 1994, more than \$105 million has been awarded to over 370 Australian-based research projects to improve the health and wellbeing of those affected by breast cancer.

NBCF has an aspirational goal of zero deaths from breast cancer by 2030. With 37 Australians diagnosed and 7 passing away every day, there is still much to do.

Bisley has seen an opportunity to give back by creating a new range of Pink Workwear and donating \$3 from the sale of each Pink shirt in the range to the NBCF.

The Pink Workwear range includes two day and night compliant shirts and one night only compliant shirt in both men's and women's styles. All Pink Workwear shirts feature the Platinum Partner NBCF logo embroidered on the sleeve.

Bisley Workwear ambassadors Scott Cam and Kyal and Kara from *The Block Fans vs Faves* are manning up to wear pink in support of the Real Men Wear Pink campaign. They're encouraging work sites across Australia to 'Pink Up' too by purchasing shirts from the Pink range and challenge each other to raise funds for NBCF.

Be part of the challenge, register today [realmenwearpink.org.au](http://realmenwearpink.org.au)



**NATIONAL BREAST  
CANCER FOUNDATION  
EMBROIDERY ON SLEEVE**

NBCF embroidery on  
sleeve applies to all  
shirts in Pink range







**3M TAPED TWO TONE HI VIS COOL LIGHTWEIGHT SHIRT**  
**BS6896**

- / 3M 8910 Reflective taped hoop pattern around body
- / Platinum Partner of NBCF embroidery
- / Two chest pockets with button down flaps and pen division
- / Two piece contrast coloured structured collar
- / Vertical cotton mesh back ventilation
- / Underarm cotton mesh ventilation
- / Full gusset sleeve cuff

**COLOURS (CODE)**  
Pink/Navy (TT32)

**SIZES**  
S-6XL

**FABRIC**  
100% Cotton Preshrunk Drill 155gsm  
100% Cotton Open Mesh 200gsm



**3M TAPED COOL HI VIS LIGHTWEIGHT SHIRT**  
**BS6696T**

- / 3M 8910 Reflective taped hoop pattern around body
- / Platinum Partner of NBCF embroidery
- / Two chest pockets with button down flaps and pen division
- / Two piece contrast coloured structured collar
- / Vertical cotton mesh back ventilation
- / Underarm cotton mesh ventilation
- / Two button adjustable sleeve cuff

**COLOURS (CODE)**  
Yellow/Pink (TT33)  
Orange/Pink (TT34)

**SIZES**  
S-6XL

**FABRIC**  
100% Cotton Preshrunk Drill 155gsm  
100% Cotton Open Mesh 200gsm



**WOMENS 3M TAPED TWO TONE HI VIS COOL LIGHTWEIGHT SHIRT**  
**BL6896**

- / 3M 8910 Reflective taped hoop pattern around body
- / Platinum Partner of NBCF embroidery
- / Two chest pockets with button down flaps and pen division
- / Two piece contrast coloured structured collar
- / Vertical cotton mesh back ventilation
- / Underarm cotton mesh ventilation
- / Panelled front with bust and waist shaping
- / Full gusset sleeve cuff

**COLOURS (CODE)**  
Pink/Navy (TT32)

**SIZES**  
8-24

**FABRIC**  
100% Cotton Preshrunk Drill 155gsm  
100% Cotton Open Mesh 200gsm



**WOMENS 3M TAPED HI VIS COOL LIGHTWEIGHT SHIRT**  
**BL6696T**

- / 3M 8910 Reflective taped hoop pattern around body
- / Platinum Partner of NBCF embroidery
- / Two chest pockets with button down flaps and pen division
- / Two piece contrast coloured structured collar
- / Vertical cotton mesh back ventilation
- / Underarm cotton mesh ventilation
- / Panelled front with bust and waist shaping
- / Two button adjustable sleeve cuff

**COLOURS (CODE)**  
Yellow/Pink (TT33)  
Orange/Pink (TT34)

**SIZES**  
8-24

**FABRIC**  
100% Cotton Preshrunk Drill 155gsm  
100% Cotton Open Mesh 200gsm



NBCF embroidery on sleeve applies to all shirts in range.  
Bisley Workwear are the only official workwear partners of NBCF.



**PINK VEST**  
**BK0345**

- / Vertical touch tape front fastening
- / Back tail drops down to cover lower back

**COLOURS (CODE)**  
Pink (BF41)

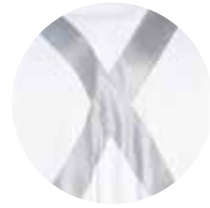
**SIZES**  
S-6XL

**FABRIC**  
100% Polyester 120gsm



- \*\*Yellow/Pink & Orange/Pink comply to day/night AS/NZS 4602.1:2011
- \*\*Pink/Navy complies to night time Hi Vis AS/NZS 4602.1:2011 only
- \*\*Pink vest does not comply to day time Hi Vis standards AS/NZS 4602.1:2011





X back tape configuration.



Elastic back to improve fit.



Biomotion tape configuration (around arms and legs).



14x7 heavy duty drill fabric.

3M Taped  
Night  
Coverall  
**BC6806T**



Refer to page 111 for more features.

3M Taped  
Night  
Coverall  
**BC6806T**

**Bisley**  
WORKWEAR

Our white high visibility Workwear takes care of you, so you can take care of the rest.

**NIGHT  
SAFETY**

**109**







**3M TAPED NIGHT DRILL SHIRT  
BS6807T**

- / 3M 8910 Reflective taped H pattern around body with X back and extra back hem tape plus biomotion taping on sleeve
- / Two chest pockets with touch tape closure flaps
- / Left pocket with pen division
- / Two button adjustable sleeve cuff



**COLOURS (CODE)**  
White (BWHT)

**SIZES**  
S–6XL

**FABRIC**  
100% Cotton Preshrunk Drill 190gsm

**3M TAPED NIGHT COTTON  
DRILL PANT  
BP6808T**

- / 14 x 7 Heavy duty drill fabric
- / 3M 8910 Reflective biomotion tape around upper and lower leg
- / New improved fit with internal reinforced front rise
- / YKK zipper
- / Seven reinforced belt loops
- / Coin pocket in waistband
- / RHS mobile phone leg pocket with touch tape closure
- / Back mitred pockets
- / Reinforced stitching at front and back rise



**COLOURS (CODE)**  
White (BWHT)

**SIZES**  
77–112R, 87–132S

**FABRIC**  
100% Cotton Preshrunk Drill 310gsm



**3M TAPED NIGHT COVERALL  
BC6806T**

- / 14 x 7 Heavy duty drill fabric
- / 3M 8910 Reflective taped H pattern around body with X back and biomotion taping on sleeve and leg
- / New fit with set in sleeve
- / Concealed metal press studs at front and sleeve cuff
- / Front right chest pocket with zippered opening
- / Left front chest pocket with tool/knife division
- / Angled side pockets and side opening to body
- / Back utility patch pocket & ruler pocket
- / Additional mobile phone pocket with flap at outer ruler pocket
- / Double layer knee patch



**COLOURS (CODE)**  
White (BWHT)

**SIZES**  
77–117R, 92–132S

**FABRIC**  
100% Cotton Preshrunk Drill 310gsm





Womens TenCate Tecasafe® Plus  
Taped Two Tone Hi Vis FR Vented Shirt  
**BL8082T**

Womens TenCate Tecasafe® Plus  
Taped FR Engineered Cargo Pant  
**BPL8092T**

Refer to page 115 & 120 for more features and colours.

We know how strong you are and how hard you work. That's why we created strong, hardworking garments to fit and flatter.

**Bisley**  
WORKWEAR

# WOMENS 113



Womens TenCate  
Tecasafe® Plus Taped  
Two Tone Hi Vis FR  
Vented Shirt  
**BL8082T**

Womens TenCate  
Tecasafe® Plus  
Taped FR Engineered  
Cargo Pant  
**BPL8092T**





**WOMENS 3M TAPED TWO TONE  
HI VIS X AIRFLOW™ RIPSTOP SHIRT  
BL6415T**

- / 3M 8910P Perforated Reflective taped hoop pattern
- / Twin chest patch pockets with touch tape closure
- / Left pocket with pen division
- / Two piece contrast coloured structured collar
- / Contoured shape two piece sleeve
- / Two button adjustable sleeve cuff

**COLOURS (CODE)**

Yellow/Navy (TT01)  
Orange/Navy (TT02)

**SIZES**

8–24

**FABRIC**  
100% Cotton Ripstop 150gsm  
100% Cotton Open Mesh 125gsm



**WOMENS 3M TAPED HI VIS  
X AIRFLOW™ RIPSTOP SHIRT  
BL6416T**

- / 3M 8910P Perforated Reflective taped hoop pattern
- / Twin chest patch pockets with touch tape closure
- / Left pocket with pen division
- / Two piece structured collar
- / Contoured shape two piece sleeve
- / Two button adjustable sleeve cuff

**COLOURS (CODE)**

Orange (BVE0)

**SIZES**

8–24

**FABRIC**  
100% Cotton Ripstop 150gsm  
100% Cotton Open Mesh 125gsm



**WOMENS TENCATE TECASAFE®  
PLUS TAPED TWO TONE HI VIS  
FR VENTED SHIRT  
BL8082T**

- / Sto-nor 9801 FR Reflective taped hoop pattern around body and sleeve
- / Two piece structured collar
- / Two way radio loop or gas monitor loop on both sides
- / Left pocket with pen division
- / Twin chest pockets with plastic press snap closure
- / Full gusset sleeve cuff with plastic press snap closure

- / Action back panel ventilation, with three openings and underarm ventilation
- / Concealed press snap closure

**COLOURS (CODE)**

Orange/Navy (TT02)  
Yellow/Navy (TT01)

**SIZES**

8–24

**FABRIC**  
TenCate Tecasafe® Plus 700  
FR Modacrylic Lyocell Aramid 238gsm  
TenCate FR Mesh



**WOMENS TENCATE TECASAFE®  
PLUS TAPED TWO TONE HI VIS  
LIGHTWEIGHT FR VENTED SHIRT  
BL8098T**

- / Sto-nor 9801 FR Reflective taped hoop pattern around body and sleeve
- / Two piece structured collar
- / Two way radio loop or gas monitor loop on both sides
- / Left pocket with pen division
- / Twin chest pockets with plastic press snap closure
- / Full gusset sleeve cuff with plastic press snap closure

- / Action back panel ventilation, with three openings and underarm ventilation
- / Concealed press snap closure

**COLOURS (CODE)**

Orange/Navy (TT02)  
Yellow/Navy (TT01)

**SIZES**

8–24

**FABRIC**  
TenCate Tecasafe® Plus 580  
FR Modacrylic Lyocell Aramid 197gsm  
TenCate FR Mesh



**WOMENS 3M TAPED TWO TONE  
HI VIS INDUSTRIAL  
COOL VENT SHIRT  
BL6448T**

- / 3M 9920 Reflective taped hoop pattern around body
- / Twin chest pockets with flaps
- / Chevron tape detailing
- / Underarm and upper back cooling vents
- / Left pocket with pen division
- / Two piece sleeve with elbow dart
- / Spliced front only with full hi vis back

**COLOURS (CODE)**

Yellow/Navy (TT01)  
Orange/Navy (TT02)

**SIZES**

8–24

**FABRIC**  
100% Cotton Preshrunk Drill 190gsm  
100% Cotton Open Mesh 200gsm



**WOMENS 3M TAPED HI VIS  
INDUSTRIAL COOL VENT SHIRT  
BL6445T**

- / 3M 9920 Reflective taped hoop pattern around body
- / Twin chest pockets with flaps
- / Chevron tape detailing
- / Underarm and upper back cooling vents
- / Left pocket with pen division
- / Two piece sleeve with elbow dart

**COLOURS (CODE)**

Yellow (BBLY)  
Orange (BVE0)

**SIZES**

8–24

**FABRIC**  
100% Cotton Preshrunk Drill 190gsm  
100% Cotton Open Mesh 200gsm



**WOMENS TWO TONE HI VIS  
DRILL SHIRT  
BL6267**

- / Panelled front with bust and waist shaping
- / Two chest pockets with button down flaps
- / Two piece contrast coloured structured collar
- / Left pocket with pen division
- / Two button adjustable sleeve cuff

**COLOURS (CODE)**

Yellow/Navy (TT01)  
Orange/Navy (TT02)

**SIZES**

8–24

**FABRIC**  
100% Cotton Preshrunk Drill 190gsm



**WOMENS 3M TAPED TWO TONE  
HI VIS DRILL SHIRT  
BLT6456**

- / 3M 8910 Reflective taped hoop pattern around body
- / Panelled front with bust and waist shaping
- / Two chest pockets with button down flaps
- / Two piece contrast coloured structured collar
- / Left pocket with pen division
- / Two button adjustable sleeve cuff

**COLOURS (CODE)**

Yellow/Navy (TT01)  
Orange/Navy (TT02)

**SIZES**

8–24

**FABRIC**  
100% Cotton Preshrunk Drill 190gsm





NBCF embroidery on RHS sleeve (pink only).



**WOMENS 3M TAPED TWO TONE HI VIS COOL LIGHTWEIGHT SHIRT**  
**BL6896**

- / 3M 8910 Reflective taped hoop pattern around body
- / Two chest pockets with button down flaps and pen division
- / Two piece contrast coloured structured collar
- / Vertical cotton mesh back ventilation
- / Underarm cotton mesh ventilation
- / Panelled front with bust and waist shaping
- / Full gusset sleeve cuff

**COLOURS (CODE)**  
Yellow/Navy (TT01)  
Orange/Navy (TT02)  
Pink/Navy (TT32)

**SIZES**  
8–24

**FABRIC**  
100% Cotton Preshrunk Drill 155gsm  
100% Cotton Open Mesh 200gsm

**WOMENS 3M TAPED HI VIS COOL LIGHTWEIGHT SHIRT**  
**BL6696T**

- / 3M 8910 Reflective taped hoop pattern around body
- / Platinum Partner of NBCF embroidery
- / Two chest pockets with button down flaps and pen division
- / Two piece contrast coloured structured collar
- / Vertical cotton mesh back ventilation
- / Underarm cotton mesh ventilation
- / Panelled front with bust and waist shaping
- / Two button adjustable sleeve cuff

**COLOURS (CODE)**  
Yellow/Pink (TT33)  
Orange/Pink (TT34)

**SIZES**  
8–24

**FABRIC**  
100% Cotton Preshrunk Drill 155gsm  
100% Cotton Open Mesh 200gsm



**WOMENS X AIRFLOW™ RIPSTOP SHIRT**  
**BL6414**

- / Twin chest patch pockets with touch tape closure
- / Contoured shape two piece sleeve
- / Twin sleeve patch pocket and flap with pen division
- / Hidden roll up sleeve tab in sleeve pocket
- / Two piece structured collar
- / Two button adjustable sleeve cuff

**COLOURS (CODE)**  
Navy (BPCT)  
Charcoal (BCCG)

**SIZES**  
8–24

**FABRIC**  
100% Cotton Ripstop 150gsm  
100% Cotton Open Mesh 125gsm

**WOMENS DRILL SHIRT**  
**BL6339**

- / Re-engineered sleeve fit
- / Panelled front with bust and waist shaping
- / Two chest pockets with button down flaps
- / Two piece structured collar
- / Left pocket with pen division
- / Two button adjustable sleeve cuff

**COLOURS (CODE)**  
Khaki (BCDR)  
Navy (BPCT)

**SIZES**  
8–24

**FABRIC**  
100% Cotton Preshrunk Drill 190gsm



**WOMENS CHAMBRAY SHIRT**  
**B71407L**

- / Panelled front with bust and waist shaping
- / Double chest mitred patch pockets with buttoned opening
- / Left chest pocket with pen division
- / Two piece structured buttoned down collar
- / Contrast coloured buttons and stitching
- / Classic chambray weave fabric

**COLOURS (CODE)**  
Blue (BWED)

**SIZES**  
8–24

**FABRIC**  
100% Cotton Chambray 150gsm



**WOMENS CHAMBRAY SHIRT**  
**B76407L**

- / Panelled front with bust and waist shaping
- / Double chest mitred patch pockets with buttoned opening
- / Left chest pocket with pen division
- / Two piece structured buttoned down collar
- / Two button adjustable sleeve cuff
- / Contrast coloured buttons and stitching
- / Classic chambray weave fabric

**COLOURS (CODE)**  
Blue (BWED)

**SIZES**  
8–24

**FABRIC**  
100% Cotton Chambray 150gsm



**WOMENS CROSS DYED SHIRT**  
**BL1646**

- / Panelled front with bust and waist shaping
- / Back pleats for increased shoulder movement
- / Two piece structured collar

**COLOURS (CODE)**  
Blue (BWED)

**SIZES**  
8–24

**FABRIC**  
65% Polyester, 35% Cotton Cross-Dyed Poplin 110gsm



**WOMENS CROSS DYED SHIRT**  
**BL6646**

- / Panelled front with bust and waist shaping
- / Two button adjustable sleeve cuff
- / Back pleats for increased shoulder movement
- / Two piece structured collar

**COLOURS (CODE)**  
Blue (BWED)

**SIZES**  
8–24

**FABRIC**  
65% Polyester, 35% Cotton Cross-Dyed Poplin 110gsm





**X AIRFLOW™ WOMENS 3M TAPED RIPSTOP VENTED WORK PANT BPL6474T**

- / 3M 8910P Perforated Reflective tape around lower leg
- / Curved waistband to prevent gaping at back
- / Front slant pockets
- / Multi-purpose pockets on front legs
- / Twin back pockets with reinforced patches
- / Seven reinforced wider and stronger belt loops
- / Back yoke ventilation
- / Front double layered knee patches

**COLOURS (CODE)**

Navy (BPCT)

**SIZES**

6–24

**FABRIC**

100% Cotton Twill Ripstop 234gsm  
100% Cotton Open Mesh 125gsm



**X AIRFLOW™ WOMENS RIPSTOP VENTED WORK PANT BPL6474**

- / Curved waistband to prevent gaping at back
- / Front slant pockets
- / YKK zipper
- / Multi-purpose pockets on front legs
- / Twin back pockets with reinforced patches
- / Seven reinforced wider and stronger belt loops
- / Back yoke ventilation
- / Front double layered knee patches

**COLOURS (CODE)**

Black (BBLK)  
Charcoal (BCCG)  
Navy (BPCT)

**SIZES**

6–24

**FABRIC**

100% Cotton Twill Ripstop 234gsm  
100% Cotton Open Mesh 125gsm



**WOMENS 3M TAPED COOL VENTED LIGHTWEIGHT PANT WITH CONTRAST STITCHING BPL6431T**

- / 3M 8910 Reflective tape around upper leg
- / Mitred angled front pockets
- / Back yoke with open mesh vents
- / Welt leg pockets with touch tape closure
- / YKK zipper
- / RHS back patch pocket

**COLOURS (CODE)**

Navy (BPCT)

**SIZES**

6–24

**FABRIC**

100% Cotton Preshrunk Drill 190gsm  
100% Polyester Mesh



Soft feel fabric.



**WOMENS COOL VENTED LIGHTWEIGHT PANT WITH CONTRAST STITCHING BPL6431**

- / Mitred angled front pockets
- / Back yoke with open mesh vents
- / Welt leg pockets with touch tape closure
- / YKK zipper
- / RHS back patch pocket

**COLOURS (CODE)**

Navy (BPCT)

**SIZES**

6–24

**FABRIC**

100% Cotton Preshrunk Drill 190gsm  
100% Polyester Mesh



Soft feel fabric.



**WOMENS INDUSTRIAL ENGINEERED DRILL PANT BPL6021**

- / Engineered fit - contoured shaped leg and knee
- / Curved waistband to prevent gaping at back
- / Four multifunctional pockets including cargo style welt pocket
- / Mitred patch pockets
- / Double layer knee for protection against wear and tear
- / YKK zipper
- / Seven wider and strong belt loops
- / Thicker and stronger top stitching thread

**COLOURS (CODE)**

Navy (BPCT)

**SIZES**

6–24

**FABRIC**

100% Cotton Preshrunk Drill 310gsm



**WOMENS 3M TAPED INDUSTRIAL ENGINEERED DRILL PANT BPL6021T**

- / 3M 9920 Reflective tape around lower leg
- / Engineered fit – contoured shaped leg and knee
- / Curved waistband to prevent gaping at back
- / Four multifunctional pockets including cargo style welt pocket
- / Mitred patch pockets
- / Double layer knee for protection against wear and tear
- / Seven wider and stronger belt loops

**COLOURS (CODE)**

Navy (BPCT)

**SIZES**

6–24

**FABRIC**

100% Cotton Preshrunk Drill 310gsm



**WOMENS INDUSTRIAL BOOT LEG WORK DENIM JEAN BPL6053**

- / Modern subtle boot leg fit
- / Garment washed for comfort
- / Classic five pocket styling with front angle-shaped access
- / Twin needle and triple needle top stitching for extra durability
- / YKK zipper

**COLOURS (CODE)**

Dark Denim (BDAD)

**SIZES**

8–24

**FABRIC**

100% Cotton Denim 490gsm (14.5oz)



**WOMENS 3M TAPED INDUSTRIAL BOOT LEG WORK DENIM JEAN BPL6053T**

- / 3M 9920 Reflective tape around lower leg
- / Modern subtle boot leg fit
- / Garment washed for comfort
- / Classic five pocket styling with front angle-shaped access
- / Twin needle and triple needle top stitching for extra durability
- / YKK zipper

**COLOURS (CODE)**

Dark Denim (BDAD)

**SIZES**

8–24

**FABRIC**

100% Cotton Denim 490gsm (14.5oz)







**WOMENS ORIGINAL COTTON DRILL PANT  
BPL6007**

- / Mobile phone pocket on right side
- / Key loop on front left side
- / Two angled side pockets
- / YKK zipper
- / Back patch pockets

**COLOURS (CODE)**

Navy (BPCT)

**SIZES**

6-24

**FABRIC**

100% Cotton Preshrunk Drill 310gsm



**WOMENS ROUGH RIDER  
DENIM STRETCH JEANS  
BPL6712**

- / Stretch denim for extra comfort
- / Regular fit leg and waist
- / Five pocket jean with six belt loops
- / YKK zipper
- / Reinforced riveted stress points
- / Double stitched seams for increased durability
- / Stone wash finish

**COLOURS (CODE)**

Denim (BTWB)

**SIZES**

8-24

**FABRIC**

95% Cotton Denim, 5% Elastane 465gsm (13.75oz)



**WOMENS 3M TAPED ORIGINAL DRILL PANT  
BPL6007T**

- / 3M 8910 Reflective taped hoop pattern around lower leg
- / Mobile phone pocket on right side
- / Key loop on front left side
- / Two angled side pockets
- / YKK zipper
- / Back patch pockets

**COLOURS (CODE)**

Navy (BPCT)

**SIZES**

6-24

**FABRIC**

100% Cotton Preshrunk Drill 310gsm



**WOMENS TENCATE TECASAFE® PLUS TAPED  
FR ENGINEERED CARGO PANT  
BPL8092T**

- / Sto-nor 9801 FR Reflective tape around upper leg
- / Curved waistband to prevent gaping at back
- / Front angled pockets
- / YKK zipper
- / LHS cargo pockets
- / Back yoke ventilation
- / Double back hip welt pocket covered with flap
- / Mobile phone welt pocket
- / Back hip welt pockets with touch tape

**COLOURS (CODE)**

Navy (BPCT)

**SIZES**

6-24

**FABRIC**

TenCate Tecasafe® Plus 700  
FR Modacrylic Lyocell Aramid 238gsm



Lightweight.

**WOMENS LIGHTWEIGHT UTILITY SHORT  
BSHL1999**

- / Two side angled pockets
- / Coin pocket on RHS
- / YKK zipper
- / Utility open pocket with touch tape closure
- / Cargo pocket with gusset touch tape closure

**COLOURS (CODE)**

Khaki (BCDR)

Navy (BPCT)

**SIZES**

6-24

**FABRIC**

100% Cotton Preshrunk Drill 240gsm



Kara is wearing BL6414 & BPL6474.





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Your quick find reference guide  
to the extensive Bisley range.

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Tone Hi Vis  
Industrial Cool  
Vent Shirt  
**BS6448T**

3M Taped  
Industrial  
Engineered  
Cargo Pant  
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METRO SHIRT  
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TAPED TWO TONE HI VIS RAIN SHELL JACKET  
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TAPED HI VIS RAIN SHELL JACKET  
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TAPED SHELL JACKET WITH X BACK  
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3M TAPED HI VIS 3 IN 1 DRILL JACKET  
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JACKETS MENS



3M TAPED TWO TONE HI VIS DRILL JACKET  
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TAPED SOFT SHELL JACKET  
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TAPED HI VIS FLEECE HOODIE  
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HI VIS POLARFLEECE ZIP PULLOVER  
BK6889 PG 101



HI VIS FLEECE ZIP PULLOVER  
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3M TAPED NIGHT COVERALL  
BC6806T PG 15, 63, 108, 109, 111



TENCATE TECASAFE® PLUS TAPED HI VIS ENGINEERED FR VENTED COVERALL  
BC8085T PG 85



TENCATE TECASAFE® PLUS TAPED TWO TONE HI VIS ENGINEERED FR VENTED COVERALL  
BC8086T PG 85



TENCATE TECASAFE® PLUS TAPED HI VIS LIGHTWEIGHT FR NON VENTED ENGINEERED COVERALL  
BC8185T PG 85



COVERALLS MENS



TENCATE TECASAFE® PLUS TAPED  
TWO TONED HI VIS LIGHTWEIGHT FR  
NON VENTED ENGINEERED COVERALL  
BC8186T PG 85

TENCATE TECASAFE® PLUS TAPED HI  
VIS LIGHTWEIGHT FR NON VENTED  
ENGINEERED COVERALL WITH ZIP  
CLOSURE  
BS8178T PG 87

\*Actual garment will feature pockets with  
nylon zip opening

TENCATE TECASAFE® PLUS TAPED  
TWO TONE HI VIS LIGHTWEIGHT FR  
NON VENTED ENGINEERED COVERALL  
WITH ZIP CLOSURE  
BS8177T PG 87

\*Actual garment will feature pockets with  
nylon zip opening

WESTEX ULTRASOFT® 3M TAPED  
HI VIS FR COVERALL  
BC8001 PG 91

WESTEX ULTRASOFT® 3M TAPED  
HI VIS TWO TONE FR COVERALL  
BC8001 PG 91

PANTS MENS



FLEX & MOVE MECHANICAL STRETCH PANT  
BPC6130 PG 7, 33, 43, 72

X AIRFLOW™ RIPSTOP VENTED WORK PANT  
BP6474 PG 34, 68

X AIRFLOW™ RIPSTOP ENGINEERED  
CARGO WORK PANT  
BPC6475 PG 34, 68

ORIGINAL 8 POCKET CARGO PANT  
BPC6007 PG 34



ORIGINAL COTTON DRILL WORK PANT  
BP6007 PG 14, 35

COOL VENTED LIGHTWEIGHT CARGO PANT WITH  
CONTRAST STITCHING  
BPC6431 PG 35

INDUSTRIAL ENGINEERED CARGO PANT  
BPC6021 PG 36, 78

COTTON DRILL FLAT FRONT WORK PANT  
BP6006 PG 14, 36

PANTS MENS



COTTON DRILL CARGO WORK PANT  
BPC6006 PG 36

COTTON DRILL COOL LIGHTWEIGHT WORK PANT  
BP6899 PG 37

COOL LIGHTWEIGHT UTILITY PANT  
BP6999 PG 37

RAZAR CORDURA® UTILITY PANT  
BPU6110 PG 37



INDUSTRIAL STRAIGHT LEG WORK DENIM JEAN  
BP6053 PG 38, 79

ROUGH RIDER DENIM STRETCH JEANS  
BP6712 PG 38

ROUGH RIDER DENIM JEANS  
BP6050 PG 39

CHINO PANT EASY-FIT WAIST  
BP6092 PG 39



PERMANENT PRESS TROUSER  
BP6123D PG 39

X AIRFLOW™ 3M TAPED RIPSTOP  
VENTED WORK PANT  
BP6474T PG 52, 69

X AIRFLOW™ 3M TAPED RIPSTOP  
ENGINEERED CARGO WORK PANT  
BPC6475T PG 9, 52, 64, 65, 69

3M TAPED COOL VENTED LIGHTWEIGHT  
CARGO PANT WITH CONTRAST STITCHING  
BPC6431T PG 45, 53



3M TAPED INDUSTRIAL ENGINEERED  
CARGO PANT  
BPC6021T PG 22, 54, 60, 74, 75, 78, 122

3M TAPED COTTON DRILL CARGO WORK PANT  
BPC6006T PG 61

3M DOUBLE TAPED COTTON DRILL  
CARGO WORK PANT  
BPC6003T PG 61

3M TAPED COTTON DRILL WORK PANT  
BP6006T PG 61



PANTS MENS



3M DOUBLE TAPED WORK PANT  
BP6003T PG 60



3M TAPED 8 POCKET CARGO PANT  
BPC6007T PG 62



3M TAPED ORIGINAL WORK PANT  
BP6007T PG 62



3M TAPED NIGHT COTTON DRILL PANT  
BP6808T PG 15, 60, 110



3M TAPED ROUGH RIDER JEANS  
BP6050T PG 62



3M TAPED INDUSTRIAL STRAIGHT LEG  
WORK DENIM JEAN  
BP6053T PG 62, 79



TENCATE TECASAFE® PLUS ENGINEERED  
FR VENTED CARGO PANT  
BPC8092 PG 84



TENCATE TECASAFE® PLUS TAPED  
ENGINEERED FR VENTED CARGO PANT  
BPC8092T PG 12, 13, 80, 81, 84



TENCATE TECASAFE® PLUS TAPED  
ENGINEERED FR PANT  
BP8090T PG 84



WESTEX ULTRASOFT® FR WORK PANT  
BP8010 PG 90



WESTEX ULTRASOFT® 3M TAPED  
FR WORK PANT  
BP8000 PG 90



INSECT PROTECTION ORIGINAL  
DRILL WORK PANT  
VRP6007 PG 92



INSECT PROTECTION COOL  
LIGHTWEIGHT UTILITY PANT  
VRP6999 PG 92



TAPED TWO TONE HI VIS SHELL RAIN PANT  
BP6965T PG 95, 97, 102

SHORTS MENS



PERMANENT PRESS SHORT  
BSH1123D PG 39



FLEX & MOVE MECHANICAL STRETCH SHORT  
BSHC1130 PG 40, 72



X AIRFLOW™ RIPSTOP VENTED WORK SHORT  
BSH1474 PG 40, 69



ORIGINAL DRILL WORK SHORT  
BSH1007 PG 40



ORIGINAL 8 POCKET CARGO SHORT  
BSHC1007 PG 40



COOL LIGHTWEIGHT UTILITY SHORT  
BSH1999 PG 41



COOL VENTED LIGHTWEIGHT CARGO  
SHORT WITH CONTRAST STITCHING  
BSHC1431 PG 41



DRILL RUGBY SHORT  
BSHRB1007 PG 41



DRILL SIDE TAB SHORT  
BSH1256 PG 41



CAMO SHORT  
BSH1828 PG 42



RAZAR CORDURA® UTILITY SHORT  
BSHU1110 PG 42



3M TAPED COOL VENTED LIGHTWEIGHT CARGO  
SHORT WITH CONTRAST STITCHING  
BSHC1432T PG 52

ACCESSORIES MENS



INSECT PROTECTION  
ANTI BACTERIAL SOCKS  
VRSX7205 PG 92



SHIRTS

WOMENS



WOMENS X AIRFLOW™ RIPSTOP SHIRT  
BL6414 PG 17, 26, 43, 67, 116, 121



WOMENS DRILL SHIRT  
BL6339 PG 28, 116



WOMENS CHAMBRAY SHIRT  
B71407L PG 29, 117



WOMENS CHAMBRAY SHIRT  
B76407L PG 29, 117



WOMENS CROSS DYED SHIRT  
BL1646 PG 32, 117



WOMENS CROSS DYED SHIRT  
BL6646 PG 32, 117



WOMENS 3M TAPED TWO TONE HI VIS X  
AIRFLOW™ RIPSTOP SHIRT  
BL6415T PG 46, 66, 114



WOMENS 3M TAPED HI VIS  
X AIRFLOW™ RIPSTOP SHIRT  
BL6416T PG 46, 66, 114



WOMENS 3M TAPED TWO TONE HI VIS COOL  
LIGHTWEIGHT SHIRT  
BL6896 PG 48, TT32: PG 17, 106, 116



WOMENS 3M TAPED HI VIS COOL  
LIGHTWEIGHT SHIRT  
BL6696T PG 50, 106, 116



WOMENS TWO TONE HI VIS DRILL SHIRT  
BL6267 PG 55, 115



WOMENS 3M TAPED HI VIS  
INDUSTRIAL COOL VENT SHIRT  
BL6445T PG 17, 57, 76, 114



WOMENS 3M TAPED TWO TONE HI VIS  
INDUSTRIAL COOL VENT SHIRT  
BL6448T PG 57, 77, 114



WOMENS 3M TAPED TWO TONE HI VIS  
DRILL SHIRT  
BLT6456 PG 59, 115



WOMEN TENCATE TECASAFE® PLUS TAPED TWO  
TONE HI VIS LIGHTWEIGHT FR VENTED SHIRT  
BL8082T PG 83, 112, 113, 115



WOMENS TENCATE TECASAFE® PLUS TAPED  
TWO TONE HI VIS FR VENTED SHIRT  
BL8098T PG 17, 83, 115



WOMENS TENCATE TECASAFE® PLUS TAPED  
TWO TONE HI VIS FR CLOSED FRONT SHIRT WITH  
CONCEALED FRONT PLACKET BLC8075T PG 87

PANTS

WOMENS



WOMENS X AIRFLOW™  
RIPSTOP VENTED WORK PANT  
BPL6474 PG 17, 34, 43, 68, 118



WOMENS ORIGINAL COTTON  
DRILL WORK PANT  
BPL6007 PG 35, 120



WOMENS COOL VENTED LIGHTWEIGHT  
PANT WITH CONTRAST STITCHING  
BPL6431 PG 17, 35, 118



WOMENS INDUSTRIAL  
ENGINEERED DRILL PANT  
BPL6021 PG 17, 36, 78, 119



WOMENS INDUSTRIAL BOOT LEG WORK  
DENIM JEAN  
BPL6053 PG 38, 79, 119



WOMENS ROUGH RIDER DENIM STRETCH JEANS  
BPL6712 PG 38, 120



WOMENS X AIRFLOW™ 3M TAPED  
RIPSTOP VENTED WORK PANT  
BPL6474T PG 52, 69, 118



WOMENS 3M TAPED COOL VENTED  
LIGHTWEIGHT PANT WITH CONTRAST STITCHING  
BPL6431T PG 17, 53, 118



WOMENS 3M TAPED INDUSTRIAL  
ENGINEERED DRILL PANT  
BPL6021T PG 17, 60, 78, 119



WOMENS 3M TAPED ORIGINAL WORK PANT  
BPL6007T PG 62, 120



WOMENS 3M TAPED INDUSTRIAL BOOT LEG  
WORK DENIM JEAN  
BPL6053T PG 62, 79, 119



WOMENS TENCATE TECASAFE® PLUS TAPED  
FR ENGINEERED CARGO PANT  
BPL8092T PG 84, 112, 113, 120



WOMENS LIGHTWEIGHT UTILITY SHORT  
BSHL1999 PG 41, 120



SHORTS												MENS
Size	77	82	87	92	97	102	107	112	117	122	127	132
To fit waist size (cm)	77	82	87	92	97	102	107	112	117	122	127	132
To fit waist size (inches)	30	32	34	36	38	40	42	44	46	48	50	52

PANTS												MENS
Size REGULAR	77R	82R	87R	92R	97R	102R	107R	112R	117R			
To fit waist size (cm)	77	82	87	92	97	102	107	112	117			
To fit waist size (inches)	30	32	34	36	38	40	42	44	46			
In-leg length (cm)	80	82	82	84	84	86	86	88	88			
Size STOUT			87S	92S	97S	102S	107S	112S	117S	122S	127S	132S
To fit waist size (cm)			87	92	97	102	107	112	117	122	127	132
To fit waist size (inches)			34	36	38	40	42	44	46	48	50	52
In-leg length (cm)			78	80	80	82	82	84	84	84	84	84
Size LONG	74L	79L	84L	89L	94L							
To fit waist size (cm)	74	79	84	89	94							
To fit waist size (inches)	29	31	33	35	37							
In-leg length (cm)	85	85	87	87	88							

OVERALLS												MENS
Size REGULAR	77R	82R	87R	92R	97R	102R	107R	112R	117R	122R	127R	132R
To fit chest size (cm)	87	92	97	102	107	112	117	122	127	132	137	142
To fit chest size (inches)	34	36	38	40	42	44	46	48	50	52	54	56
To fit waist size (cm)	77	82	87	92	97	102	107	112	117	122	127	132
To fit waist size (inches)	30	32	34	36	38	40	42	44	46	48	50	52
In-leg length (cm)	80	80	82	82	84	84	86	86	87	87	87	87
Imperial size	3R	4R	5R	6R	7R	8R	9R	10R	11R	11R	11R	11R
NZ size	3R	4R	5R	6R	7R	8R	9R	10R	11R	12R	13R	14R
Bisley internal size code	3	4	5	6	7	8	9	10	15	16	17	18

Size STOUT			87S	92S	97S	102S	107S	112S	117S	122S	127S	132S
To fit chest size (cm)			97	102	107	112	117	122	127	132	137	142
To fit chest size (inches)			38	40	42	44	46	48	50	52	54	56
To fit waist size (cm)			87	92	97	102	107	112	117	122	127	132
To fit waist size (inches)			34	36	38	40	42	44	46	48	50	52
In-leg length (cm)			78	78	80	80	82	82	83	83	83	83
Imperial size			3.25S	4.25S	5.25S	6.25S	7.25S	8.25S	9.25S	10.25S	11.25S	12.25S
NZ size			5S	6S	7S	8S	9S	10S	11S	12S	13S	14S
Bisley internal size code			21	22	23	24	25	26	11	12	13	14

Size LONG	74L	79L	84L	89L	94L	TRADITIONAL FIT	ACTIVE FIT
To fit chest size (cm)	87	92	97	102	107	Workwear garments are traditionally bigger in terms of fit compared to fashion or casualwear. Bisley garments are well known for their generous fit, providing greater comfort and movement when you work.	Bisley Active Fit shirts are one size smaller than the traditional fit. This is made possible due to the stretch component of the garment. Bisley Active Fit pants/shorts are lower waisted (approx 4cm below true waist), half size bigger in the thigh, knee and hem opening. The Active Fit is ideal for workers who prefer stretch garments to enhance comfort, flexibility and movement whilst maintaining durability.
To fit chest size (inches)	34	36	38	40	42		
To fit waist size (cm)	77	82	87	92	97		
To fit waist size (inches)	30	32	34	36	38		
In-leg length (cm)	85	85	87	87	88		
Imperial size	3.5L	4.5L	5.5L	6.5L	7.5L	MODERN FIT	
NZ size	3L	4L	5L	6L	7L	Bisley Modern Fit shirts are half a size smaller than the Traditional Fit.	
Bisley internal size code	32	33	34	35	36	Bisley Modern Fit pants/shorts are lower waisted (approx 4cm below true waist), half size bigger in the waist, half size smaller in the thigh, knee and hem opening.	

SIZING & HOW TO MEASURE

MEN'S MEASUREMENTS	WOMEN'S MEASUREMENTS
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1.

NECK: Measure around the neck where the top of the shirt collar would sit.
2.

CHEST: Standing naturally, measure around the fullest part of the chest and shoulder, under the arms with your arms at resting position.
3.

WAIST: Measure over undergarments at the natural waistline (usually approx. 1cm below the navel).
4.

IN-LEG: Measure from crotch to floor, with shoes.
1.

BUST: Measure around the fullest part of the bust and shoulder, under the arms with your arms at resting position.
2.

WAIST: Measure over undergarments at the natural waistline (usually approx. 1cm above the navel).
3.

LOWER WAIST: Measure over undergarment approx. 4cm below the natural waistline.
4.

HIP: Measure over undergarments at hips (usually the widest part and is approx. 25cm below the waistline).
5.

IN-LEG: Measure from crotch to floor, with shoes.



SHIRTS											MENS
Size	XS	S	M	L	XL	2XL	3XL	4XL	5XL	6XL	
To fit neck size (cm)	36	37/38	39/40	41/42	43/44	46	48	50	52	54	
To fit chest size (cm)	87	92	97	102	107	112	117	122	127	132	
To fit chest size (inches)	34	36	38	40	42	44	46	48	50	52	

JACKETS/ KNITWEAR											MENS
Size	XS	S	M	L	XL	2XL	3XL	4XL	5XL	6XL	
To fit chest size (cm)	87	92	97	102	107	112	117	122	127	132	
To fit chest size (inches)	34	36	38	40	42	44	46	48	50	52	

ALL STYLES											WOMENS
Size	6	8	10	12	14	16	18	20	22	24	
To fit bust size (cm)	80	85	90	95	100	105	110	115	120	125	
To fit natural waist size (cm)	60	65	70	75	80	85	90	95	100	105	
To fit lower waist size (cm)	67	72	77	82	87	92	97	102	107	112	
To fit hip size (cm)	87	92	97	102	107	112	117	122	127	132	
In-leg length (cm)	78	80	80	82	82	84	84	86	86	86	





# CUSTOMER SUPPORT

## DISTRIBUTOR SUPPORT INFORMATION

Bisley Workwear has established an extensive distributor network throughout Australia, New Zealand, Papua New Guinea and other international locations. Please be aware that Bisley Workwear does not sell products directly to consumers and will always refer you to our valued distributor network list which is also available on our website.

### CUSTOMER SERVICE CONTACT INFORMATION

<b>AUSTRALIA</b> P/ 1300 BISLEY (1300 247 539) F/ (02) 9316 4790 E/ bisley@gazal.com.au	<b>WESTERN AUSTRALIA</b> P/ (08) 6350 7900 F/ (08) 9258 7828 E/ bisleywa@gazal.com.au	<b>NEW ZEALAND</b> P/ 0800 142 722 F/ (09) 921 0093 E/ bisley@gazal.co.nz
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### QUALITY GUARANTEE

Bisley Workwear garments are sourced, manufactured and tested by independent laboratories, to Australian Standards which ensure consistency of product and workmanship. Each Bisley Workwear garment is labelled with a barcode and identifying order numbers (to meet AS/NZS 4602.1:2011) so we can quickly trace the production processes used to manufacture your product, identify the issue and resolve it immediately.

This exemplary quality control process allows us to replace any garment which does not meet your quality expectations once you return it to us for inspection.

### CORPORATE IDENTIFICATION

The Bisley Workwear Product team can help you develop a corporate identity that sets you apart from the rest. We can monogram, embroider, heat transfer or screen print your company logo onto almost any piece of Bisley Workwear clothing. Contact our Customer Service team or your local Sales Representative for further information.

Corporate identification may also entitle you to claim a tax deduction for your business. The Bisley Workwear Product team can provide you with information to ensure tax deductibility on your wardrobe.

### BACK ORDERS

Stock service goods will be kept on back order at the customer's request.

### MINIMUM ORDER

Minimum 4 units per order policy, no surcharge.

### CUSTOMER SERVICE HOURS

Sydney, Australia (8.15am - 5.00pm),  
NZ (8.00am - 4.30pm), WA (8.00am - 4.30pm)

### PRIORITY DELIVERY

For urgent deliveries, Bisley Workwear can provide a priority service where freight charges are calculated by size, weight, destination and speed of service required. Any additional charges are indicated on your order confirmation.

### RETURNING PRODUCT

For all distributor initiated returns (where the customer has made an ordering mistake), a claim must be made within seven (7) days from receipt of the goods. An AUD\$20.00 (NZ\$10.00) handling fee will apply. Goods will only be accepted if they are in their original packaging and condition, free of any markings and damage. The customer will be required to pay for the freight back to the Bisley Workwear warehouse from which the goods were dispatched (Sydney/ Perth or Auckland). The original invoice number must be supplied before any claim can be processed.

### WE WILL NOT ACCEPT THE RETURN OF GOODS IF

- Goods are damaged in the washing machine or dryer due to care instructions having not been followed correctly
- Goods suffering from normal wear and tear
- Goods that have been shop soiled or have discoloured due to lengthy periods of time in the store
- Goods that are discontinued products
- Goods that have had a customer-approved value-add, including embroidery, printing or custom taping

### WE WILL CONSIDER CLAIMS FOR

- Goods damaged or lost in transit
- Goods that are faulty or defective as a result of faulty workmanship or materials

A Returns Authorisation Number (R.A.N.) must be obtained by contacting the Bisley Workwear Customer Service team who will explain the full returns process. Any goods sent without a R.A.N. will be returned to the customer at their cost. Bisley Workwear will accept freight charges on returned goods provided the return has been duly authorised by a company representative and the goods are returned via the carrier nominated by Bisley Workwear.





**VOLUME 09**

**Bisley**  
**WORKWEAR**

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**WORKSTYLE**

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**HEAD OFFICE AUSTRALIA**

3 - 7 McPherson Street  
BANKSMEADOW NSW 2019  
SYDNEY, AUSTRALIA

**T** 1300 BISLEY (247 539)

**F** (02) 9316 4790

**E** [bisley@gazal.com.au](mailto:bisley@gazal.com.au)

**W** [bisleyworkwear.com.au](http://bisleyworkwear.com.au)

**WESTERN AUSTRALIA OFFICE**

36A Tomah Road  
WELSHPOOL WA 6106  
AUSTRALIA

**T** (08) 6350 7900

**F** (08) 9258 7828

**E** [bisleywa@gazal.com.au](mailto:bisleywa@gazal.com.au)

**W** [bisleyworkwear.com.au](http://bisleyworkwear.com.au)

**NEW ZEALAND OFFICE**

10 Kitson Place  
ST JOHNS, AUCKLAND  
NEW ZEALAND

**T** 0800 142 722

**F** (09) 527 4672

**E** [bisley@gazal.co.nz](mailto:bisley@gazal.co.nz)

**W** [bisleyworkwear.co.nz](http://bisleyworkwear.co.nz)